MOTION & CONTROL™

NSK

SPACEA™

Bearings, Ball Screws and NSK Linear Guides, for Special Environments

SPACEA™

Bearings, Ball Screws, and NSK Linear Guides for Special Environments

The SPACEA™ Series—responding to extreme, special environments

NSK's SPACEA™ Series adapts the vacuum lubrication, material, and thin-film technologies for advanced applications. Our wide array of bearings, ball screws, and NSK Linear Guide™ products offer high functionality and unmatched quality in special environments. As such, the SPACEA Series stands up to tough operation requirements in vacuum, corrosive, cleanroom, high-temperature, non-magnetic, and contaminated environments.

SPACEA™

The SPACEA Series is optimized for a variety of advanced applications, including semiconductor, flat panel display, and hard disk production; food processing machinery; pharmaceutical/cosmetics production; and ceramics, chemistry, and optics equipment.

Sanitary — Application

- Food processing machinery
- Medical instruments

Contaminated — Application

- Food processing machinery
- Woodworking machinery
- Tire buffs
- Welding lines
- Graphite processing machinery
- Laser machinery

Non-magnetic — Application

- Electron beam rendering devices
- Electron beam aligners
- Inspection equipment

Vacuum — Application

- Production machinery for semiconductors, FPDs, and hard disks
- Vacuum evaporation devices
- Vacuum robots
- Space exploration equipment

Corrosive — Application

- Cleaning equipment for semiconductors, FPDs, PDPs, and hard disks
- Food processing machinery
- Conveyors
- Chemical plants
- Plating facilities
- Etching equipment

Cleanroom — Application

- Transporters in clean rooms
- Production machinery for semiconductors and FPDs panels, and conveyors in machinery
- Hard disk production machinery
- Solar cell production machinery

High-temperature — Application

- Kilns
- High-temperature conveyors
- Semiconductor production machinery
- Kiln cars

Solutions that excel in diverse operating conditions and a broad range of applications.

Table of Contents

NSK *Global Network*

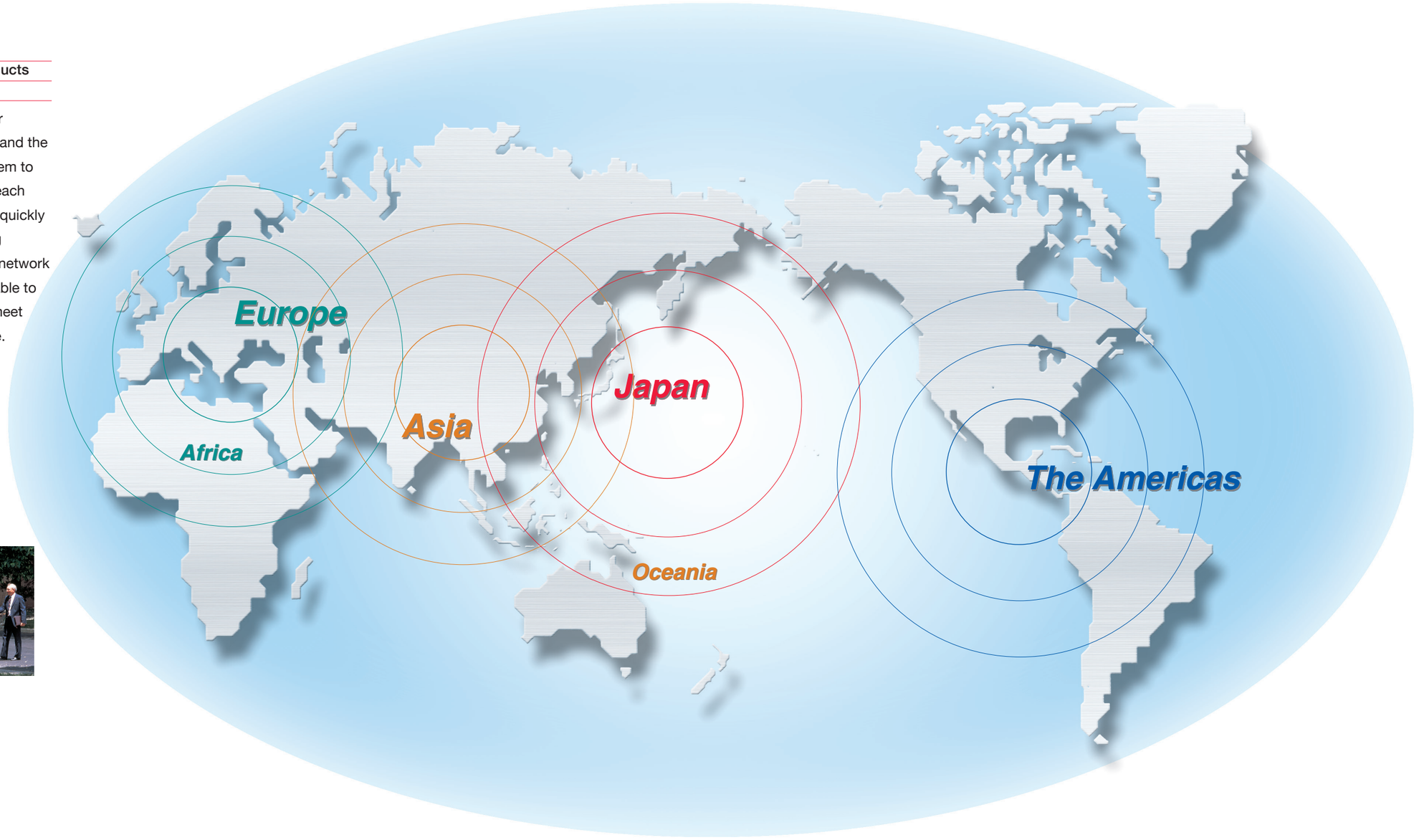
SPACEA™

NSK's global network is key to our ability to develop innovative products that incorporate the latest technologies.

Our network connects each sales branch, distribution center, production facility, and technology center and enables us to gather the latest information from each location.
Data is instantly accessible to every part of the network, resulting in products of the highest quality.
Our global system also receives and processes orders, ships products, and provides technical support.
By leveraging our resources, NSK quickly responds to diverse challenges, no matter how complex.

NSK's global network means excellent products and superior customer service.

NSK's communication system links the major markets of the world in Europe, Asia, Japan, and the Americas. We use this highly developed system to share information on changes and trends in each market in real time. As a result, we can react quickly to meet changing customer needs, supplying optimized, high-quality products. Our global network makes NSK a truly global company. We are able to transcend borders and other restrictions to meet the needs of our customers around the globe.



NSK *Research and Development*

SPACEA™

Extensive commitment to research and development through a network of four bases in the United States, Europe, and Asia, with Japan as the core.

NSK's R&D centers concentrate on enhancements in our core technologies of tribology, materials numerical simulation and mechatronics. These form the basis for development of NSK's current and future product lineups. We strive to improve our fundamental technologies while preparing for future changes.

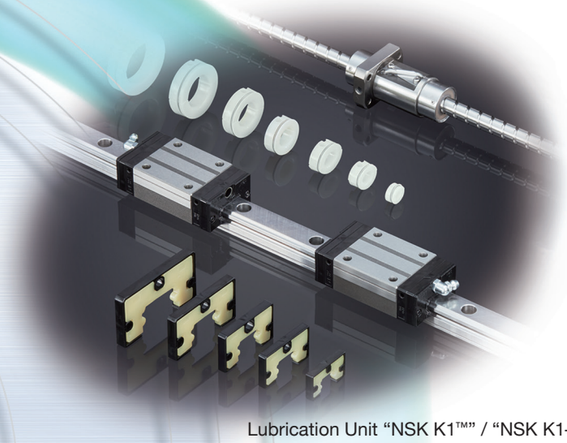
NSK Technology Development Center Fujisawa (Japan)

European Technology Centre (England)

American Technology Center (USA)

China Technology Center (China)

Bearings for vacuum and high-temperature environments



Lubrication Unit "NSK K1™" / "NSK K1-L™"

Test rig for bearings for vacuum conditions

Bearings for corrosive environments

SPACEA™ Series bearings, ball screws, and NSK Linear Guides are technology-driven products that continue to evolve, supported by advanced technologies developed in the NSK R&D centers. Lubrication, materials, and evaluation technologies are integrated to create new SPACEA™ products.

- **Lubrication technology**
  - Cleanroom and vacuum lubricant DFO
  - Cleanroom greases: LG2, LGU
  - Special solid lubricant
  - Solid lubricant for vacuum/high temperature
- **Materials technology**
  - Highly corrosion-resistant, long-life stainless steel: ES1
  - Highly corrosion-resistant, high hardness stainless steel: ESZ
  - Fiber-reinforced, highly corrosion-resistant fluororesin materials
  - Highly corrosion-resistant ceramic materials
- **Evaluation technology**
  - In-vacuo rotation/linear tester
  - Clean environment rotation/linear tester
  - Corrosive environment bearing endurance tester
  - Dust-contaminated environment linear tester

SPACEA Series Bearings: Functionality and Quality Tailored for Special Environments

Through a diverse lineup committed to functionality and quality, SPACEA Series bearings suit a wide range of conditions, requirements, and environments.

Please see Pages A5–A8 for recommended bearings for specific applications.

SPACEA™ Bearings

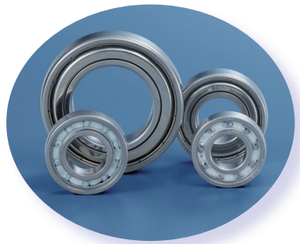
SPACEA™ Series Bearings

Lineup

NSK's SPACEA™ Series bearings for special environments are optimized for operating environments that are too severe for ordinary bearings, such as production machinery for semiconductors, flat panel displays (FPDs), hard disks; food processing machinery; and equipment for pharmaceutical, cosmetics, ceramics, chemistry, and optics.

Sanitary environments

● For food processing machinery
- Food grade grease-packed bearings
- Molded-Oil™ bearings with food grade lubricant



Food grade grease-packed bearings

Vacuum environments

● Cleanroom
- FG9 fluorine grease-packed bearings
- DFO bearings

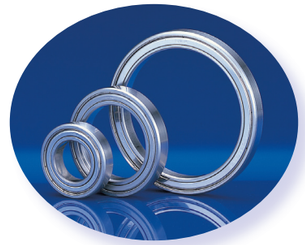
● High-temperature
- YS bearings with spacer joints
- SJ bearings

YS bearings with spacer joints

Cleanroom environments

● At atmospheric pressure, room temperature
- LG2 grease-packed bearings
- LGU grease-packed bearings

● At atmospheric pressure, vacuum
- FG9 fluorine grease-packed bearings
- DFO bearings



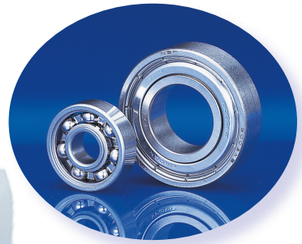
Clean grease-packed bearings

SJ bearings

High-temperature environments

● At atmospheric pressure, high-temperature
- KPM grease-packed bearings

● Vacuum, high-temperature
- YS bearings with spacer joints
- SJ bearings



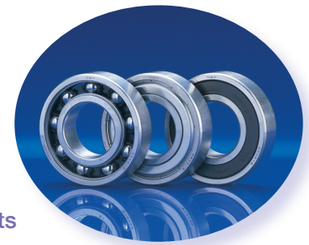
DFO bearings

Corrosive environments

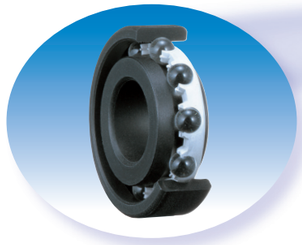
● Wet environments
- Stainless steel bearings
- Molded-Oil™ bearings
- Hybrid bearings
- Corrosion-resistant coated bearings

● Alkali and weak acid environments
- ESZ bearings

● Strong acid and reactive gas environments
- Aqua-Bearing™
- All-ceramic bearings



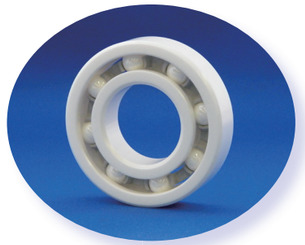
Stainless steel bearings



Aqua-Bearing™

Non-magnetic requirements

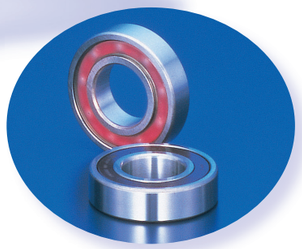
- All-ceramic bearings



All-ceramic bearings

Contaminated environments

● At atmospheric pressure, dust-contaminated
- Molded-Oil™ bearings



Molded-Oil™ bearings

SPACEA™

SPACEA™ Series Bearings

B SPACEA™ Bearing Selection Guide-I

SPACEA™

1. Select the most appropriate bearing with the following selection flow chart.

① Select the group of bearings appropriate for your operating environment and application. → ② Find the bearings that suit your operating conditions. → ③ Select the bearing most appropriate in terms of availability and price. → ④ Check the operating instructions and notes.

① Operating environment			Product	② Operating conditions: Degree of vacuum Pa			② Operating conditions: Operating temperature ℃				② Operating conditions: Cleanliness[1] (ISO/US Fed. Std. Class)			② Operating conditions: Limiting rotational speed $d_m n$ [2]			② Operating conditions: Limiting load P/C_H[3]			③ Price comparison	③ Availability	④ ·Specifications ·Operating instructions ·Technical data
				Atmospheric pressure	≥10^{-4}	≥10^{-8}	≤100	≤200	≤300	≤400	Classes 5-6 (100–1 000)	Class 5 (100)	Class 4 (10)	≤20 000	≤50 000	≤150 000	≤1%	≤2%	≤5%			
Vacuum	Cleanroom	Classification of air cleanliness[1]: Classes 5-6 (100–1 000)	FG9 fluorine grease-packed bearings	10^{-4}Pa			200 ℃		For details, please refer to Page A47.		●			50 000			5%			Low ↑ High	Page A21–A22	Page A47–A48
		Classification of air cleanliness[1]: Classes 4-5 (10–100)	V-DFO bearings		10^{-7}Pa		200 ℃		For details, please refer to Page A50.			Class 4 (10)		20 000			2%				Page A23	Page A49–A50
			E-DFO bearings				150 ℃										5%					
	High-temperature	Up to 400 ℃	SJ bearings		10^{-8}Pa		400 ℃							20 000			For details, please refer to Page A55.			Low ↑ High	Page A26	Page A55–A56
		Up to 350 ℃	YS bearings with spacer joints			10^{-8}Pa	350 ℃										For details, please refer to Page A53.				Page A25	Page A53–A54
Corrosive environments	Water	High-humidity	Stainless steel bearings				80 ℃								150 000		5%			Low ↑ High	Page A11–A14	Page A29–A30
		Water spray, immersed	Molded-Oil™ bearings				60 ℃							For details, please refer to Page A33.			1 to 5%				Page A16	Page A33–A34
			Hybrid bearings	●			150 ℃							20 000			2%				Page A17	Page A35–A36
		Water, sterilization liquid	Corrosion-resistant coated bearings																			Page A37–A38
	Weak acid and alkali		ESZ bearings	●			150 ℃							20 000			2%				Page A18	Page A39–A40
	Strong acid and reactive gas		Aqua-Bearing™				100 ℃										1%			Low ↑ High	Page A20	Page A43–A44
			All-ceramic bearings	●			150 ℃							20 000			5%				Page A19	Page A41–A42

Notes
(1) Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes). Cleanliness may vary depending on operating conditions, surrounding structures, and other factors.
(2) $d_m n$ = (bearing bore diameter + bearing outer diameter (mm)) ÷ 2 × rotational speed $(min)^{-1}$
(3) The limiting load is estimated based on endurance (total rotational frequency) corresponding to 10^7 as a guideline.
P: equivalent load (N), C_H: load rating (N) of stainless steel bearings
(Durability varies by operating environment and conditions.)

Remarks: Please consult NSK about any unclear beaing specifications.

B SPACEA™ Bearing Selection Guide-Ⅱ

SPACEA™

1. Select the most appropriate bearing with the following selection flow chart.

① Select the group of bearings appropriate for your operating environment and application. → ② Find the bearings that suit your operating conditions. → ③ Select the bearing most appropriate in terms of availability and price. → ④ Check the operating instructions and notes.

① Operating environment		Product name	② Operating conditions: Degree of vacuum Pa			② Operating conditions: Operating temperature ℃				② Operating conditions: Cleanliness[1] (ISO/US Fed. Std. Class)			② Operating conditions: Limiting rotational speed $d_m n$[2]			② Operating conditions: Limiting load P/C_H[3]			③ Price comparison	③ Availability	④ ·Specifications ·Operating instructions ·Technical data
			Atmospheric pressure	≥10^{-4}	≥10^{-8}	≤100	≤200	≤300	≤400	Classes 5-6 (100–1 000)	Class 5 (100)	Class 4 (10)	≤20 000	≤50 000	≤150 000	≤1%	≤2%	≤5%			
Cleanroom	For use at atmospheric pressure only	LG2/LGU grease-packed bearings	●			70 ℃ (LG2) 120 ℃ (LGU)				●			50 000					5%	Low	Page A21–A22	Page A45–A46
Cleanroom	From atmospheric pressure up to vacuum	FG9 fluorine grease-packed bearings	10^{-4}Pa			200 ℃		For details, please refer to Page A47.		●			50 000					5%			Page A47–A48
Cleanroom	Low outgassing and low particle emissions	V-DFO bearings		10^{-7}Pa		200 ℃		For details, please refer to Page A50.				Class 4 (10)	20 000				2%			Page A23	Page A49–A50
Cleanroom	Low outgassing and low particle emissions	E-DFO bearings		10^{-7}Pa		150 ℃		For details, please refer to Page A50.				Class 4 (10)	20 000					5%	High	Page A23	Page A49–A50
High-temperature	For use at atmospheric pressure only, up to 230 ℃	KPM grease-packed bearings	●			230 ℃							50 000					5%	Low	Page A24	Page A51–A52
High-temperature	From normal atmosphere up to 10^{-8} Pa, up to 400 ℃	SJ bearings		10^{-8}Pa		400 ℃							20 000			For details, please refer to Page A55.				Page A26	Page A55–A56
High-temperature	From normal atmosphere up to 10^{-8} Pa, up to 350 ℃	YS bearings with spacer joints		10^{-8}Pa		350 ℃										For details, please refer to Page A53.			High	Page A25	Page A53–A54
Non-magnetic	Completely non-magnetic (relative permeability 1.001 or less)	All-ceramic bearings	●			150 ℃							20 000					5%	–	Page A19	Page A41–A42
Sanitary environments	In food processing machinery	RLS grease-packed bearings	●			120 ℃								350 000				5%	Low	Page A27–A28	Page A58–A59
Sanitary environments	In food processing machinery	High-temperature BL2 grease-packed bearings	●			200 ℃								300 000				5%	High	Page A27–A28	Page A58–A59
Sanitary environments	In food processing machinery	Molded-Oil™ bearings with food grade lubricant	●			60 ℃							For details, please refer to Page A33.				1 to 5%		–	Page A16	Page A33–A34
Contaminated environments	Dust, wood waste, etc.	Molded-Oil™ bearings	●			60 ℃							For details, please refer to Page A59.				1 to 5%		–	Page A60	Page A59–A60

Notes

(1) Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes). Cleanliness may vary depending on operating conditions, surrounding structures and other factors.

(2) $d_m n$ = (bearing bore diameter + bearing outer diameter (mm)) ÷ 2 × rotational speed $(min)^{-1}$

(3) The limiting load is estimated based on endurance (total rotational frequency) corresponding to 10^7 as a guideline.
P: equivalent load (N), C_H: load rating (N) of stainless steel bearings
(Durability varies by operating environment and conditions.)

Remarks: Please consult NSK about any unclear bearing specifications.

1. Stainless Steel SPACEA™ Series Bearings

Accuracy of boundary dimensions and running accuracy

Note: The dimensional tolerance of the bore and outside diameter for corrosion-resistant coated bearings may deviate from the JIS Class 0 standard for coating thickness (maximum 5 µm in diameter).

● Dimensional accuracy of bore diameter of inner ring

Unit: µm

Nominal bore diameter d (mm)		deviation of mean bore diameter in a single plane Δ_{dmp}		variation of bore diameter in a single plane V_{dsp}				Mean bore diameter variation (Cylindricity) V_{dmp}
				Diameter Series				
				7, 8, 9	0, 1	2, 3, 4		
Over	Incl	High	Low	Max				Max
2.5	**10**	0	–8	10	8	6		6
10	**18**	0	–8	10	8	6		6
18	**30**	0	–10	13	10	8		8
30	**50**	0	–12	15	12	9		9

● Dimensional accuracy of outside diameter of outer ring

Unit: µm

Nominal outside diameter D (mm)		Single plane mean outside diameter deviation (Deviation of single outside diameter) Δ_{Dmp}		Mean outside diameter variation (Out-of-roundness) V_{Dsp}				Mean outside diameter variation (Cylindricity) V_{Dmp}
				Open			Sealed/ Shielded	
				Diameter Series				
				7, 8, 9	0, 1	2, 3, 4	2, 3, 4	
Over	Incl	High	Low	Max				Max
6	**18**	0	–8	10	8	6	10	6
18	**30**	0	–9	12	9	7	12	7
30	**50**	0	–11	14	11	8	16	8
50	**80**	0	–13	16	13	10	20	10

● Dimensional accuracy of inner/outer ring width

Unit: µm

Nominal bore diameter d (mm)		Deviation of a single inner/ outer ring width Δ_{Bs} or Δ_{Cs}		Inner/outer ring width variation (Max-min) V_{Bs} or V_{Cs}
Over	Incl	High	Low	Max
2.5	**10**	0	–120	15
10	**18**	0	–120	20
18	**30**	0	–120	20
30	**50**	0	–120	20

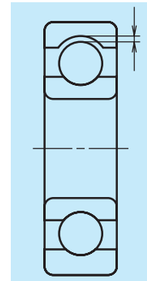
● Running accuracy

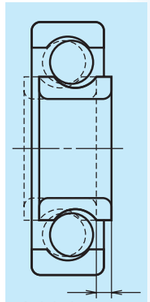
Unit: µm

Nominal bore diameter d (mm)		Radial runout of assembled bearing inner ring k_{ia}		Radial runout of assembled bearing outer ring k_{ea}
Over	Incl	High	Low	Max
2.5	**10**	10		15
10	**18**	10		15
18	**30**	13		20
30	**50**	15		25

Bearing internal clearance and standard values

Internal clearance of bearings refers to the amount that one ring, either the inner or outer, can be displaced relative to the other ring when one is fixed and the other is displaced either vertically or horizontally. The amount of displacement in the radial plane is called radial clearance, while the amount of displacement in the axial plane is called axial clearance.
Clearance is measured by adding a specific measuring load to a bearing in order to obtain a stable measured value. As a result, the measured clearance value, or measured internal clearance, becomes slightly larger than the theoretical internal clearance value (also known as geometrical clearance in the case of a radial bearing). The difference is known as the elastic deformation.
Theoretical internal clearance is derived by compensating for clearance caused by elastic deformation.
Internal clearance of bearings prior to installation is usually defined by the theoretical internal clearance value.


Radial clearance


Axial clearance

● Radial internal clearance of nominal bore diameter

Unit: µm

Nominal bore diameter d (mm)		Clearance									
		C2		CN		C3		C4		C5	
Over	Incl	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
10 only		0	7	2	13	8	23	14	29	20	37
10	**18**	0	9	3	18	11	25	18	33	25	45
18	**24**	0	10	5	20	13	28	20	36	28	48
24	**30**	1	11	5	20	13	28	23	41	30	53
30	**40**	1	11	6	20	15	33	28	46	40	64
40	**50**	1	11	6	23	18	36	30	51	45	73

Remarks When using the above values as measured clearance, the radial clearance caused by the measuring load must be compensated by the clearance compensation values listed in the following table. For compensation values for C2 clearance, the smaller value is applied to the smallest clearance and the larger value is applied to the largest clearance.

Clearance compensation

Unit: µm

Nominal bore diameter d (mm)		Measuring load (N)	Clearance compensation value				
Over	Incl		C2	CN	C3	C4	C5
10	**18**	24.5	3–4	4	4	4	4
18	**50**	49	4–5	5	6	6	6

● Radial internal clearance of extra-small ball bearings

Unit: µm

Clearance code	MC1		MC2		MC3		MC4		MC5		MC6	
Clearance	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
	0	5	3	8	5	10	8	13	13	20	20	28

Remarks 1. Standard clearances are MC3.
2. When used as measured internal clearance, add the correction values in the following table.

Clearance correction

Unit: µm

Clearance code	MC1	MC2	MC3	MC4	MC5	MC6
Clearance correction value	1	1	1	1	2	2

Remarks The measuring load for an extra-small ball bearing is 4.4 N.

Dimensions, Accuracy, and Availability of SPACEA™ Series Bearings

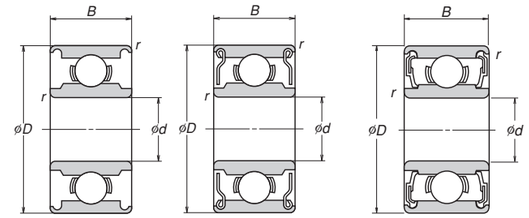
1-1. Stainless Steel Bearings (Bore Diameter 1–12 mm)

Stocked as standard inventory

Bearings Specifications Tech. Data Page A29–A30

● Inquiry designation[1]

Type of inquiry designation	Open	Shielded	Rubber Sealed
(A)	□□□□ U-H-∗MAZ	□□□□ -H-ZZ∗MAZ NS7	□□□□ -H-DD∗MAZ NS7
(B)	□□□□ U-H-20T1X∗MA	□□□□ -H-20T1XZZ∗MA NS7	□□□□ -H-20T1XDDU∗MA NS7



Open (example) Shielded (example) Rubber Sealed (example)

Boundary dimensions: Bore diameter d (mm)	Outside diameter D (mm)	Width B (mm)	Chamfer dimension (min.) r (mm)	Basic designation[2]	Dynamic load rating, C_H (reference value) (N)	Availability: Open	Shielded (ZZ)	Rubber sealed (DD)	Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Type of inquiry designation
1	3	1	0.05	**681**	81	●	●		10 000	4	
	3	1.5	0.05	**MR31**	81	●			10 000	4	
	4	1.6	0.1	**691**	120	●			10 000	6	
1.2	4	2.5	0.1	**MR41X**	96	●	●		10 000	4	
1.5	4	2	0.05	**681X**	96	●	●		10 000	4	
	5	2.6	0.15	**691X**	202	●	●		10 000	10	
	6	3	0.15	**601X**	281	●	●		10 000	14	
2	5	2.3	0.08	**682**	144	●	●		10 000	7	
	5	2.5	0.1	**MR52**	144	●	●		10 000	7	
	6	3	0.15	**692**	281	●	●		10 000	14	
	6	2.5	0.15	**MR62**	281	●	●		10 000	14	
	7	3	0.15	**MR72**	328	●	●		10 000	16	
	7	3.5	0.15	**602**	328	●	●		10 000	16	
2.5	6	2.6	0.08	**682X**	177	●	●		10 000	8	
	7	3.5	0.15	**692X**	328	●	●		10 000	16	
	8	2.5	0.2	**MR82X**	475	●			10 000	23	
	8	4	0.15	**602X**	469	●	●		10 000	23	
3	6	2.5	0.1	**MR63**	177	●	●		10 000	8	
	7	3	0.1	**683**	265	●	●		10 000	13	
	8	2.5	0.15	**MR83**	336	●			10 000	16	
	8	4	0.15	**693**	475	●	●		10 000	23	
	9	4	0.15	**MR93**	486	●	●		10 000	24	
	9	5	0.15	**603**	486	●	●		10 000	24	
	10	4	0.15	**623**	538	●	●	●	10 000	26	
	13	5	0.2	**633**	1 100	●	●		10 000	55	
4	7	2.5	0.1	**MR74**	217	●	●		10 000	10	
	8	3	0.1	**MR84**	336	●	●		10 000	16	
	9	4	0.1	**684**	545	●	●	●	10 000	27	
	10	4	0.2	**MR104**	604	●	●	●	10 000	30	
	11	4	0.15	**694**	815	●	●	●	10 000	40	
	12	4	0.2	**604**	815	●	●	●	10 000	40	
	13	5	0.2	**624**	1 110	●	●	●	10 000	55	
	16	5	0.3	**634**	1 140	●	●	●	10 000	56	
5	8	2.5	0.1	**MR85**	185	●	●		10 000	9	
	9	3	0.15	**MR95**	367	●	●		10 000	18	
	10	4	0.15	**MR105**	367	●	●	●	10 000	18	
	11	4	0.15	**MR115**	609		●		10 000	30	
	11	5	0.15	**685**	609	●	●	●	10 000	30	
	13	4	0.2	**695**	916	●	●	●	10 000	45	
	14	5	0.2	**605**	1 130	●	●	●	10 000	56	
	16	5	0.3	**625**	1 470	●	●	●	10 000	73	
	19	6	0.3	**635**	1 990	●	●	●	10 000	99	
6	10	3	0.1	**MR106**	423	●	●		10 000	21	
	12	4	0.2	**MR126**	608	●	●	●	10 000	30	
	13	5	0.15	**686**	920	●	●	●	10 000	46	
	15	5	0.2	**696**	1 140	●	●	●	10 000	56	
	17	6	0.3	**606**	1 920	●	●	●	10 000	96	
	19	6	0.3	**626**	1 990	●	●	●	10 000	99	
	22	7	0.3	**636**	2 800	●	●	●	10 000	140	
7	11	3	0.15	**MR117**	388	●	●		10 000	19	
	13	4	0.15	**MR137**	460	●	●		10 000	23	
	14	5	0.15	**687**	1 000	●	●	●	10 000	50	
	17	5	0.3	**697**	1 370	●	●	●	10 000	68	
	19	6	0.3	**607**	1 990	●	●	●	10 000	99	
	22	7	0.3	**627**	2 800	●	●	●	10 000	140	
8	12	3.5	0.15	**MR128**	463	●	●		10 000	23	
	14	4	0.15	**MR148**	696	●	●	●	10 000	34	
	16	5	0.2	**688**	1 070	●	●	●	10 000	53	
	19	6	0.3	**698**	1 900	●	●	●	10 000	95	
	22	7	0.3	∗ **608**	2 800	●	●	●	10 000	140	(B)
	24	8	0.3	**628**	2 850	●	●	●	9 370	140	
	28	9	0.3	**638**	3 890	●	●	●	8 330	190	
9	17	5	0.2	**689**	1 130	●	●	●	10 000	56	
	20	6	0.3	**699**	2 100	●	●	●	10 000	100	
	24	7	0.3	**609**	2 850	●	●	●	9 090	140	
	26	8	0.6	**629**	3 890	●	●	●	8 570	190	
	30	10	0.6	**639**	4 350	●	●		7 690	210	
10	15	3	0.15	**6700**	729	●			10 000	36	
		4					●	●			
	19	5	0.3	∗ **6800**	1 460	●	●	●	10 000	73	
	22	6	0.3	∗ **6900**	2 290	●	●	●	9 370	110	
	26	8	0.3	∗ **6000**	3 900	●	●	●	8 330	190	
	30	9	0.6	∗ **6200**	4 350	●	●	●	7 500	210	
12	18	4	0.2	**6701**	789	●	●	●	10 000	39	(A)
	21	5	0.3	∗ **6801**	1 630	●	●	●	9 090	82	
	24	6	0.3	∗ **6901**	2 460	●	●	●	8 330	120	
	28	8	0.3	∗ **6001**	4 350	●	●	●	7 500	210	
	32	10	0.6	∗ **6201**	5 800	●	●	●	6 810	290	

Mark: ● Stocked as standard inventory.[4]

Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) An asterisk (∗) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.
(4) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks 1. Open bearings do not include grease. Ensure that an appropriate lubricant is used with these bearings.
2. The radial internal clearance for bearings with bore diameters smaller than 10 mm is MC3. The radial internal clearance for bearings with bore diameters of 10 mm or larger is CN. See the radial internal clearance tables on Page A10 for further details.

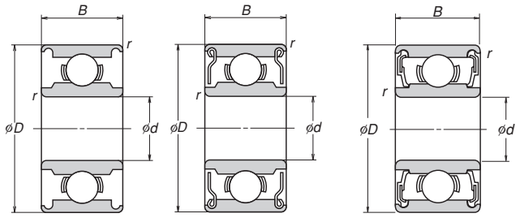
1-1. Stainless Steel Bearings (Bore Diameter 15–60 mm)

Stocked as standard inventory

Bearings Specifications Tech. Data Page A29–A30

● Inquiry designation[1]

Type of inquiry designation	Open	Shielded	Rubber Sealed
(A)	□□□□ U-H-∗MAZ	□□□□ -H-ZZ∗MAZ NS7	□□□□ -H-DD∗MAZ NS7
(B)	□□□□ U-H-20T1X∗MA	□□□□ -H-20T1XZZ∗MA NS7	□□□□ -H-20T1XDDU∗MA NS7



Open (example) Shielded (example) Rubber Sealed (example)

Boundary dimensions: Bore diameter d (mm)	Outside diameter D (mm)	Width B (mm)	Chamfer dimension (min.) r (mm)	Basic designation[2]	Dynamic load rating, C_H (reference value) (N)	Availability: Open	Shielded (ZZ)	Rubber sealed (DD)	Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Type of inquiry designation
15	21	4	0.2	**6702**	797	●	●	●	8 330	40	(A)
	24	5	0.3	∗ **6802**	1 760	●	●	●	7 690	88	(B)
	28	7	0.3	∗ **6902**	3 700	●	●	●	6 970	180	
	32	9	0.3	∗ **6002**	4 750	●	●	●	6 380	230	
	35	11	0.6	∗ **6202**	6 500	●	●	●	6 000	320	
17	23	4	0.2	**6703**	849	●	●	●	7 500	42	(A)
	26	5	0.3	∗ **6803**	2 240	●	●	●	6 970	110	(B)
	30	7	0.3	∗ **6903**	3 900	●	●	●	6 380	190	
	35	10	0.3	∗ **6003**	5 100	●	●	●	5 760	250	
	40	12	0.6	∗ **6203**	8 150	●	●	●	5 260	400	
20	27	4	0.2	**6704**	885	●	●	●	6 380	44	(A)
	32	7	0.3	∗ **6804**	3 400	●	●	●	5 760	170	(B)
	37	9	0.3	∗ **6904**	5 400	●	●	●	5 260	270	
	42	12	0.6	∗ **6004**	7 950	●	●	●	4 830	390	
	47	14	1	∗ **6204**	10 900	●	●	●	4 470	540	
25	32	4	0.2	**6705**	931	●		● [4]	5 260	47	(A)
	37	7	0.3	∗ **6805**	3 800	●	●	●	4 830	190	(B)
	42	9	0.3	∗ **6905**	5 950	●	●	●	4 470	290	
	47	12	0.6	∗ **6005**	8 550	●	●	●	4 160	420	
	52	15	1	∗ **6205**	11 900	●	●	●	3 890	590	
30	37	4	0.2	**6706**	969	●		●	4 470	48	(A)
	55	13	1	∗ **6006**	11 300	●	●	●	3 520	560	(B)
	62	16	1	∗ **6206**	16 500	●	●	●	3 260	820	
35	44	5	0.3	**6707**	1 590	●		●	3 790	79	(A)
	62	14	1	∗ **6007**	13 600	●	●	●	3 090	680	(B)
	72	17	1.1	∗ **6207**	21 800	●	●	●	2 800	1 090	
40	50	6	0.3	**6708**	2 140	●		●	3 330	100	(A)
	68	15	1	∗ **6008**	14 200	●	●	●	2 770	710	(B)
	80	18	1.1	∗ **6208**	24 800	●	●	●	2 500	1 240	
45	75	16	1	∗ **6009**	17 800		●	●	2 500	890	
	85	19	1.1	∗ **6209**	26 600		●	●	2 300	1 330	
50	80	16	1	∗ **6010**	18 500		●	●	2 300	920	
	90	20	1.1	∗ **6210**	29 800		●	●	2 140	1 490	
55	90	18	1.1	∗ **6011**	24 000		●	●	2 060	1 200	
	100	21	1.5	∗ **6211**	37 000		●	●	1 930	1 850	
60	95	18	1.1	∗ **6012**	25 000		●	●	1 930	1 250	
	110	22	1.5	∗ **6212**	44 500		●	●	1 760	2 220	

Mark: ● Stocked as standard inventory.[5]

Notes (1) The actual designation may be differ from the inquiry designation. □□□□ indicates the basic designation.
(2) An asterisk (∗) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.
(4) Uses non-contact seals.
(5) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks 1. Open bearings do not include grease. Ensure that an appropriate lubricant is used with these bearings.
2. The radial internal clearance for the bearings on this page is CN. See the radial internal clearance tables on Page A10 for further details.

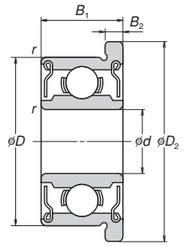
1-2. Stainless Steel Bearings (with flanged outer ring)

Stocked as standard inventory

Bearings Specifications Tech. Data Page A29–A30

● Inquiry designation[1]

□□□□ -H-ZZ∗MAZ NS7



Shielded (example)

Boundary dimensions: Bore diameter d (mm)	Outside diameter D (mm)	Width B_1 (mm)	Flanged Outside diameter D_2 (mm)	Flanged width B_2 (mm)	Chamfer dimension (min.) r (mm)	Basic designation	Dynamic load rating, C_H (reference value) (N)	Availability	Limiting speed (reference value) (min⁻¹)	Limiting load[2] (reference value) (N)
1.5	4	2	5	0.6	0.05	**F681X**	96	●	10 000	4
	5	2.6	6.5	0.8	0.15	**F691X**	202	●	10 000	10
	6	3	7.5	0.8	0.15	**F601X**	281	●	10 000	14
2	5	2.3	6.1	0.6	0.08	**F682**	144	●	10 000	7
	5	2.5	6.2	0.6	0.1	**MF52**	144	●	10 000	7
	6	3	7.5	0.8	0.15	**F692**	281	●	10 000	14
	7	3	8.2	0.6	0.15	**MF72**	328	●	10 000	16
	7	3.5	8.5	0.9	0.15	**F602**	328	●	10 000	16
2.5	6	2.6	7.1	0.8	0.08	**F682X**	177	●	10 000	8
	7	3.5	8.5	0.9	0.15	**F692X**	328	●	10 000	16
	8	4	9.5	0.9	0.15	**F602X**	469	●	10 000	23
3	6	2.5	7.2	0.6	0.1	**MF63**	177	●	10 000	8
	7	3	8.1	0.8	0.1	**F683**	265	●	10 000	13
	8	4	9.5	0.9	0.15	**F693**	475	●	10 000	23
	9	4	10.6	0.8	0.15	**MF93**	486	●	10 000	24
	9	5	10.5	1	0.15	**F603**	486	●	10 000	24
	10	4	11.5	1	0.1	**F623**	538	●	10 000	26
4	7	2.5	8.2	0.6	0.1	**MF74**	217	●	10 000	10
	8	3	9.2	0.6	0.1	**MF84**	336	●	10 000	16
	9	4	10.3	1	0.1	**F684**	545	●	10 000	27
	10	4	11.6	0.8	0.2	**MF104**	604	●	10 000	30
	11	4	12.5	1	0.15	**F694**	815	●	10 000	40
	12	4	13.5	1	0.2	**F604**	815	●	10 000	40
	13	5	15	1	0.2	**F624**	1 110	●	10 000	55
	16	5	18	1	0.3	**F634**	1 140	●	10 000	56
5	8	2.5	9.2	0.6	0.1	**MF85**	185	●	10 000	9
	9	3	10.2	0.6	0.15	**MF95**	367	●	10 000	18
	10	4	11.6	0.8	0.15	**MF105**	367	●	10 000	18
	11	5	12.5	1	0.15	**F685**	609	●	10 000	30
	13	4	15	1	0.2	**F695**	916	●	10 000	45
	14	5	16	1	0.2	**F605**	1 130	●	10 000	56
	16	5	18	1	0.3	**F625**	1 470	●	10 000	73
	19	6	22	1.5	0.3	**F635**	1 990	●	10 000	99
6	10	3	11.2	0.6	0.15	**MF106**	423	●	10 000	21
	12	4	13.6	0.8	0.2	**MF126**	608	●	10 000	30
	13	5	15	1.1	0.15	**F686**	920	●	10 000	46
	15	5	17	1.2	0.2	**F696**	1 140	●	10 000	56
	17	6	19	1.2	0.3	**F606**	1 920	●	10 000	96
	19	6	22	1.5	0.3	**F626**	1 990	●	10 000	99
7	11	3	12.2	0.6	0.15	**MF117**	388	●	10 000	19
	13	4	14.6	0.8	0.15	**MF137**	460	●	10 000	23
	14	5	16	1.1	0.15	**F687**	1 000	●	10 000	50
	17	5	19	1.2	0.3	**F697**	1 370	●	10 000	68
	19	6	22	1.5	0.3	**F607**	1 990	●	10 000	99
	22	7	25	1.5	0.3	**F627**	2 800	●	10 000	140
8	12	3.5	13.6	0.8	0.15	**MF128**	463	●	10 000	23
	14	4	15.6	0.8	0.15	**MF148**	696	●	10 000	34
	16	5	18	1.1	0.2	**F688**	1 070	●	10 000	53
	19	6	22	1.5	0.3	**F698**	1 900	●	10 000	95
	22	7	25	1.5	0.3	**F608**	2 800	●	10 000	140
9	17	5	19	1.1	0.2	**F689**	1 130	●	10 000	56
	20	6	23	1.5	0.3	**F699**	2 100	●	10 000	100
10	19	5	21	1	0.3	**F6800**	1 460	●	10 000	73

Mark: ● Stocked as standard inventory.[3]

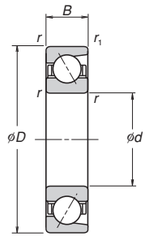
Notes (1) The actual designation may be differ from the inquiry designation. □□□□ indicates the basic designation.
(2) Limiting load values are for reference only; they are not guaranteed.
(3) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks 1. The radial internal clearance for bearings with bore diameters smaller than 10 mm is MC3. The radial internal clearance for bearings with bore diameters of 10 mm or larger is CN. See the radial internal clearance tables on Page A10 for further details.
2. Shielded bearings are standard.

2. Stainless Steel Angular Contact Ball Bearings

Stocked as standard inventory

Bearings Specifications Tech. Data Page A31



● Inquiry designation[1]

For atmospheric pressure environments	For vacuum environments
▯▯▯▯ -H-20TYNSULP5	▯▯▯▯ -H-20(T4N)SULP5U264

Boundary dimensions					Basic designation[2]	Dynamic load rating, C_H (reference value) (N)	Availability		Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)	Chamfer dimension (min.) r_1 (mm)			For use in atmospheric pressure and cleanroom environments	For use in vacuum, cleanroom and high-temperature environments		
6	17	6	0.3	0.15	✻ **706A**	1 730	●	●	10 000	86
8	22	7	0.3	0.15	✻ **708A**	2 840	●	●	10 000	140
10	26	8	0.3	0.15	✻ **7000A**	4 250	●	●	8 330	210
12	28	8	0.3	0.15	✻ **7001A**	4 600	●	●	7 500	230
15	28	7	0.3	0.15	✻ **7902A5**	3 850	●	●	6 970	190
	32	9	0.3	0.15	✻ **7002A**	4 900	●	●	6 380	240
	35	11	0.6	0.3	✻ **7202A**	6 900	●	●	6 000	340
17	35	10	0.3	0.15	✻ **7003A**	5 200	●	●	5 760	260
20	37	9	0.3	0.15	✻ **7904A5**	5 600	●	●	5 260	280
	42	12	0.6	0.3	✻ **7004A**	8 750	●	●	4 830	430
	47	14	1	0.6	✻ **7204A**	11 600	●	●	4 470	580
25	47	12	0.6	0.3	✻ **7005A**	9 150	●	●	4 160	450
	52	15	1	0.6	✻ **7205A**	13 100	●	●	3 890	650
30	47	9	0.3	0.15	✻ **7906A5**	6 700	●	●	3 890	330

Mark: ● Stocked as standard inventory.[4]

Notes (1) The actual designation may differ from the inquiry designation. ▯▯▯▯ indicates the basic designation.
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.
(4) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks: Ensure that an appropriate lubricant is used with these bearings.

3. Stainless Steel Self-Aligning Ball Bearings

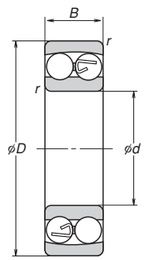
Stocked as standard inventory

Bearings Specifications Tech. Data Page A32

● Inquiry designation[1]

▯▯▯▯ -H-20

Boundary dimensions				Basic designation[2]	Dynamic load rating, C_H (reference value) (N)	Availability	Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Radial internal clearance (mm)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)						
10	30	9	0.6	✻ **1200**	4 750	●	7 500	230	0.006–0.017
12	32	10	0.6	✻ **1201**	4 850	●	6 810	240	0.006–0.019
15	35	11	0.6	✻ **1202**	6 450	●	6 000	320	0.008–0.021
17	40	12	0.6	✻ **1203**	6 800	●	5 260	340	0.008–0.021
20	47	14	1	✻ **1204**	8 500	●	4 470	420	0.010–0.023
25	52	15	1	✻ **1205**	10 400	●	3 890	520	0.011–0.024



Mark: ● Stocked as standard inventory.[4]

Notes (1) The actual designation may differ from the inquiry designation. ▯▯▯▯ indicates the basic designation.
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.
(4) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks: Ensure that an appropriate lubricant is used with these bearings.

4. Molded-Oil™ Bearings

Stocked as standard inventory

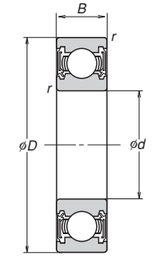
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A33–A34

● Inquiry designation[1]

General grade lubricant	Food grade lubricant
▯▯▯▯ L11-H-20DDU GVS	▯▯▯▯ L21-H-20DDUU401 GVS

Boundary dimensions				Basic designation[2]	Availability		Limiting speed[3] (reference value) (min⁻¹)	Applied load[4] (reference value) (N)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)		General grade lubricant	Food grade lubricant		
10	22	6	0.3	✻ **6900**	●	○	9 370	23 – 110
	26	8	0.3	✻ **6000**	●	○	8 330	39 – 190
	30	9	0.6	✻ **6200**	●	○	7 500	44 – 210
12	24	6	0.3	✻ **6901**	●	○	8 330	25 – 120
	28	8	0.3	✻ **6001**	●	○	7 500	44 – 210
	32	10	0.6	✻ **6201**	●	○	6 810	58 – 290
15	32	9	0.3	✻ **6002**	●	○	6 380	48 – 230
	35	11	0.6	✻ **6202**	●	○	6 000	65 – 320
17	35	10	0.3	✻ **6003**	●	○	5 760	51 – 250
	40	12	0.6	✻ **6203**	●	○	5 260	82 – 400
20	42	12	0.6	✻ **6004**	●	○	4 830	80 – 390
	47	14	1	✻ **6204**	●	○	4 470	110 – 540
25	47	12	0.6	✻ **6005**	●	○	4 160	86 – 420
	52	15	1	✻ **6205**	●	○	3 890	120 – 590
30	55	13	1	✻ **6006**	●	○	3 520	120 – 560



Rubber Sealed (example)

Mark: ● Stocked as standard inventory.[5]

Notes (1) The actual designation may differ from the inquiry designation. ▯▯▯▯ indicates the basic designation.
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) The limiting speed of these bearings has been calculated for 25 ℃ operating conditions. Limiting speeds will be slower for operating conditions of 35 ℃ or higher. (Refer to Page A33 for further details.)
(4) Applied load values are for reference only; they are not guaranteed.
(5) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks 1. The radial internal clearance for the bearings on this page is CN. See the radial internal clearance tables on Page A10 for further details.
2. Rubber contact seals are standard.

5. Hybrid Bearings

Available on a production-by-order basis

Bearings Specifications Tech. Data Page A35–A36

● Inquiry designation[1]

□□□□ -H-20SN14T36ZZU76A GVS

Dimensions, accuracy, and availability are listed in the next section.

6. Corrosion-Resistant Coated Bearings

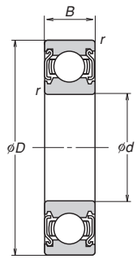
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A37–A38

● Inquiry designation[1]

U- □□□□ -H-20SN14S5NYT36ZZU76A GVS

Boundary dimensions				Basic designation[2]	Availability		Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)		Hybrid bearings	Corrosion-resistant coated bearings		
10	26	8	0.3	✻ **6000**	○	○	1 000	78
	30	9	0.6	✻ **6200**	○	○	1 000	87
12	28	8	0.3	✻ **6001**	○	○	1 000	87
	32	10	0.6	✻ **6201**	○	○	900	110
15	32	9	0.3	✻ **6002**	○	○	850	95
	35	11	0.6	✻ **6202**	○	○	800	130
17	35	10	0.3	✻ **6003**	○	○	760	100
	40	12	0.6	✻ **6203**	○	○	700	160
20	37	9	0.3	✻ **6904**	○	○	700	100
	42	12	0.6	✻ **6004**	○	○	640	150
	47	14	1	✻ **6204**	○	○	590	210
25	42	9	0.3	✻ **6905**	○	○	590	110
	47	12	0.6	✻ **6005**	○	○	550	170
	52	15	1	✻ **6205**	○	○	510	230
30	55	13	1	✻ **6006**	○	○	470	220



Shielded (example)

Mark: ○ Available on a production-by-order basis.

Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) An asterisk (✻) indicated that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearance for the bearings on this page ranges from CN (minimum clearance) to C3 (maximum clearance). See the radial internal clearance tables on Page A10 for further details.
2. Shielded bearings are standard.

7. ESZ Bearings

Available on a production-by-order basis

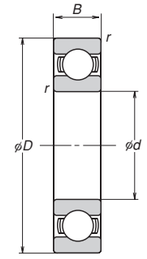
Bearings Specifications Tech. Data Page A39–A40

Deep Groove Ball Bearings

● Inquiry designation[1]

ESZ □□□□

Boundary dimensions				Basic designation	Availability	Limiting speed (reference value) (min⁻¹)	Limiting load[2] (reference value) (N)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)				
10	26	8	0.3	**6000**	○	1 000	78
	30	9	0.6	**6200**	○	1 000	87
12	28	8	0.3	**6001**	○	1 000	87
	32	10	0.6	**6201**	○	900	110
15	32	9	0.3	**6002**	○	850	95
	35	11	0.6	**6202**	○	800	130
17	35	10	0.3	**6003**	○	760	100
	40	12	0.6	**6203**	○	700	160
20	42	12	0.6	**6004**	○	640	150
	47	14	1	**6204**	○	590	210
25	47	12	0.6	**6005**	○	550	170
	52	15	1	**6205**	○	510	230
30	55	13	1	**6206**	○	430	330
35	62	14	1	**6007**	○	410	270
	72	17	1.1	**6207**	○	370	430
40	68	15	1	**6008**	○	370	280
	80	18	1.1	**6208**	○	330	490
45	75	16	1	**6009**	○	330	350
	85	19	1.1	**6209**	○	300	530
50	80	16	1	**6010**	○	300	370
	90	20	1.1	**6210**	○	280	590
55	90	18	1.1	**6011**	○	270	480
	100	21	1.5	**6211**	○	250	740
60	95	18	1.1	**6012**	○	250	500
	110	22	1.5	**6212**	○	230	890



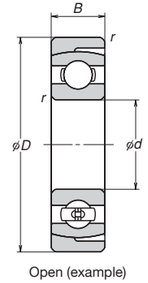
Open (example)

Deep Groove Ball Bearings With Aligning Housing Ring

● Inquiry designation[1]

ESZ □□□□

Boundary dimensions				Basic designation	Availability	Limiting speed (reference value) (min⁻¹)	Limiting load[2] (reference value) (N)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)				
10	35	9	0.6	**CD200**	○	1 000	87
12	37	10	0.6	**CD201**	○	900	110
15	40	11	0.6	**CD202**	○	800	130
17	46	12	0.6	**CD203**	○	700	160
20	54	14	1	**CD204**	○	590	210
25	60	15	1	**CD205**	○	510	230
30	72	16	1	**CD206**	○	430	330



Open (example)

Mark: ○ Available on a production-by-order basis.

Note (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearance for the bearings on this page is C3. See the radial internal clearance tables on Page A10 for further details.
2. Open bearings are standard.

8. All-Ceramic Bearings

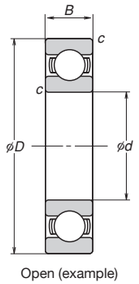
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A41–A42

● Inquiry designation[1]

□□□□ **SZ1T36**

Boundary dimensions				Basic designation	Availability	Limiting speed (reference value) (min^{-1})	Limiting load[2] (reference value) (N)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)				
8	22	7	0.3	**608**	○	1 000	140
10	19	5	0.3	**6800**	○	1 000	73
	26	8	0.3	**6000**	○	1 000	190
12	28	8	0.3	**6001**	○	1 000	210
20	42	12	0.6	**6004**	○	640	390
	47	14	1	**6204**	○	590	540
30	62	16	1	**6206**	○	430	820
40	68	15	1	**6008**	○	370	710



Open (example)

Mark: ○ Available on a production-by-order basis.

Note (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.

(2) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearance for bearings with bore diameters smaller than 10 mm ranges from MC3 (minimum clearance) to MC5 (maximum clearance). The radial internal clearance for bearings with bore diameters of 10 mm or larger ranges from CN (minimum clearance) to C4 (maximum clearance). See the radial internal clearance tables on Page A10 for further details.

2. Open bearings are standard.

9. Aqua-Bearing™

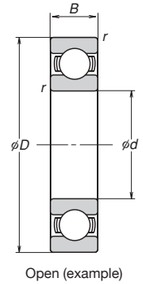
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A43–A44

● Inquiry designation[1]

□□□□ **L-PT3**

Boundary dimensions[2]				Basic designation	Availability	Limiting speed (reference value) (min^{-1})	Limiting load[3] (reference value) (N)	Radial internal clearance (mm)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)					
10	22	6	0.3	**6900**	○	1 000	22	0.04–0.12
	26	8	0.3	**6000**	○	1 000	39	
	30	9	0.6	**6200**	○	1 000	43	
12	28	8	0.3	**6001**	○	1 000	43	0.05–0.14
	32	10	0.6	**6201**	○	900	58	
15	32	9	0.3	**6002**	○	850	47	0.05–0.14
	35	11	0.6	**6202**	○	800	65	
20	37	9	0.3	**6904**	○	700	54	0.05–0.15
	42	12	0.6	**6004**	○	640	79	
	47	14	1	**6204**	○	590	100	
25	42	9	0.3	**6905**	○	590	59	0.06–0.16
	47	12	0.6	**6005**	○	550	85	



Open (example)

Mark: ○ Available on a production-by-order basis.

Notes (1) The actual designation may be differ from the inquiry designation. □□□□ indicates the basic designation.

(2) Tolerances: bore diameter: 0 mm to +0.05 mm; outer diameter: -0.05 mm to 0 mm

(3) Limiting load values are for reference only; they are not guaranteed.

Remarks : Open bearings are standard.

10. LG2/LGU Grease-Packed Bearings

Stocked as standard inventory | Available on a production-by-order basis

Bearings Specifications Tech. Data Page A45–A46

● Inquiry designation[1]

Type of inquiry designation	LG2 Grease-Packed Bearing	LGU Grease-Packed Bearing
(A)	Availability ● : □□□□ -H-ZZU76 LG2L Availability ○ : □□□□ LZZ-H LG2L	□□□□ L-ZZ-H LGUL
(B)	Availability ● : □□□□ -H-ZZU76 LG2L Availability ○ : □□□□ -H-20ZZU76A LG2L	□□□□ -H-20ZZU76A LGUL

Dimensions, accuracy, and availability are listed in the next section.

11. FG9 Fluorine Grease-Packed Bearings

Available on a production-by-order basis

Bearings Specifications Tech. Data Page A47–A48

● Inquiry designation[1]

Type of inquiry designation	FG9 Grease-Packed Bearing
(A)	□□□□ LZZ-H FG9
(B)	□□□□ -H-20ZZU552 FG9

Boundary dimensions				Basic designation[2]	Availability			Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Type of inquiry designation
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)		LG2 grease	LGU grease	FG9 grease			
3	6	2.5	0.1	**MR63**	●			1 000	8	
	8	4	0.15	**693**	●			1 000	23	
	10	4	0.15	**623**	●			1 000	26	
4	7	2.5	0.1	**MR74**	●			1 000	10	
	9	4	0.1	**684**	●	○	○	1 000	27	
	11	4	0.15	**694**	●	○	○	1 000	40	
	12	4	0.2	**604**	●	○	○	1 000	40	
	13	5	0.2	**624**	●	○	○	1 000	55	
5	11	5	0.15	**685**	○	○	○	1 000	30	
	13	4	0.2	**695**	●	○	○	1 000	45	(A)
	14	5	0.2	**605**	●	○	○	1 000	56	
	16	5	0.3	**625**	●	○	○	1 000	73	
6	13	5	0.15	**686**	●	○	○	1 000	46	
	15	5	0.2	**696**	●	○	○	1 000	56	
	17	6	0.3	**606**	●	○	○	1 000	96	
	19	6	0.3	**626**	●	○	○	1 000	99	
7	14	5	0.15	**687**	●	○	○	1 000	50	
	17	5	0.3	**697**	●	○	○	1 000	68	
	19	6	0.3	**607**	●	○	○	1 000	99	
	22	7	0.3	✻ **627**	○	○	○	1 000	140	(B)
8	16	5	0.2	**688**	●	○	○	1 000	53	(A)
	19	6	0.3	**698**	●	○	○	1 000	95	
	22	7	0.3	✻ **608**	●	○	○	1 000	140	(B)
	24	8	0.3	**628**	●	○	○	1 000	140	
9	17	5	0.2	**689**	●	○	○	1 000	56	(A)
	20	6	0.3	**699**	○	○	○	1 000	100	
	24	7	0.3	✻ **609**	○	○	○	1 000	140	(B)
	26	8	0.6	✻ **629**	○	○	○	1 000	190	
9.525	22.225	7.142	0.4	✻ **R6**	○	○	○	1 000	140	

Mark: ● Stocked as standard inventory.[4] ○ Available on a production-by-order basis.

Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.

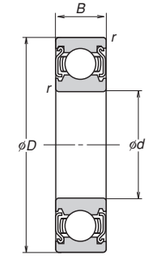
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring. However, stocked as standard inventory items use standard stainless steel.

(3) Limiting load values are for reference only; they are not guaranteed.

(4) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks 1. The radial internal clearance for bearings with bore diameters smaller than 10 mm is MC3. The radial internal clearance for bearings with bore diameters of 10 mm or larger is CN. See the radial internal clearance tables on Page A10 for further details.

2. Shielded bearings are standard.



Shielded (example)

Boundary dimensions				Basic designation[2]	Availability			Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Type of inquiry designation
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)		LG2 grease	LGU grease	FG9 grease			
10	19	5	0.3	✻ **6800**	●	○	○	1 000	73	
	22	6	0.3	✻ **6900**	●	○	○	1 000	110	
	26	8	0.3	✻ **6000**	●	○	○	1 000	190	
	30	9	0.6	✻ **6200**	●	○	○	1 000	210	
12	21	5	0.3	✻ **6801**	●	○	○	1 000	82	
	24	6	0.3	✻ **6901**	●	○	○	1 000	120	
	28	8	0.3	✻ **6001**	●	○	○	1 000	210	
	32	10	0.6	✻ **6201**	●	○	○	1 000	290	
15	24	5	0.3	✻ **6802**	○	○	○	1 000	88	
	28	7	0.3	✻ **6902**	●	○	○	1 000	180	
	32	9	0.3	✻ **6002**	●	○	○	1 000	230	
	35	11	0.6	✻ **6202**	●	○	○	1 000	320	
17	26	5	0.3	✻ **6803**	○	○	○	1 000	110	(B)
	30	7	0.3	✻ **6903**	●	○	○	1 000	190	
	35	10	0.3	✻ **6003**	●	○	○	1 000	250	
	40	12	0.6	✻ **6203**	●	○	○	1 000	400	
20	32	7	0.3	✻ **6804**	●	○	○	1 000	170	
	37	9	0.3	✻ **6904**	●	○	○	1 000	270	
	42	12	0.6	✻ **6004**	●	○	○	1 000	390	
	47	14	1	✻ **6204**	●	○	○	1 000	540	
25	37	7	0.3	✻ **6805**	○	○	○	1 000	190	
	42	9	0.3	✻ **6905**	●	○	○	1 000	290	
	47	12	0.6	✻ **6005**	●	○	○	1 000	420	
	52	15	1	✻ **6205**	●	○	○	1 000	590	
30	42	7	0.3	**6806**	○	○	○	1 000	190	(A)
	47	9	0.3	**6906**	○	○	○	1 000	300	
	55	13	1	✻ **6006**	○	○	○	1 000	560	(B)
	62	16	1	✻ **6206**	○	○	○	1 000	820	
35	62	14	1	✻ **6007**	○	○	○	1 000	680	
	72	17	1.1	**6207**	○	○	○	930	1 090	(A)
40	68	15	1	**6008**	○	○	○	920	710	
	80	18	1.1	**6208**	○	○	○	830	1 240	

12. DFO Bearings

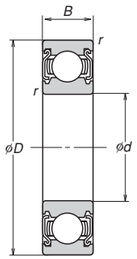
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A49–A50

● Inquiry designation[1]

Type of inquiry designation	E-DFO Bearing	V-DFO Bearing
(A)	□□□□ LZZ-HFD4 GVS	□□□□ LZZ-HFD GVS
(B)	U- □□□□ -H-20S8FD4ZZ GVS	U- □□□□ -H-20S8FDZZ GVS

Boundary dimensions					E-DFO Bearings			V-DFO Bearings			
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)	Basic designation[2]	Availability	Limiting speed (reference value) (min^{-1})	Limiting load[3] (reference value) (N)	Availability	Limiting speed (reference value) (min^{-1})	Limiting load[4] (reference value) (N)	Type of inquiry designation
4	9	4	0.1	**684**	○	1 000	27	○	1 000	10	
	11	4	0.15	**694**	○	1 000	40	○	1 000	16	
	12	4	0.2	**604**	○	1 000	40	○	1 000	16	
	13	5	0.2	**624**	○	1 000	55	○	1 000	22	
5	11	5	0.15	**685**	○	1 000	30	○	1 000	12	
	13	4	0.2	**695**	○	1 000	45	○	1 000	18	
	14	5	0.2	**605**	○	1 000	56	○	1 000	22	
	16	5	0.3	**625**	○	1 000	73	○	1 000	29	(A)
6	13	5	0.15	**686**	○	1 000	46	○	1 000	18	
	15	5	0.2	**696**	○	1 000	56	○	1 000	22	
	17	6	0.3	**606**	○	1 000	96	○	1 000	38	
	19	6	0.3	**626**	○	1 000	99	○	1 000	39	
7	14	5	0.15	**687**	○	1 000	50	○	1 000	20	
	17	5	0.3	**697**	○	1 000	68	○	1 000	27	
	19	6	0.3	**607**	○	1 000	99	○	1 000	39	
	22	7	0.3	✻ **627**	○	1 000	140	○	1 000	56	(B)
8	16	5	0.2	**688**	○	1 000	53	○	1 000	21	(A)
	19	6	0.3	**698**	○	1 000	95	○	1 000	38	
	22	7	0.3	✻ **608**	○	1 000	140	○	1 000	56	
	24	8	0.3	✻ **628**	○	1 000	140	○	1 000	57	(B)
9	17	5	0.2	✻ **689**	○	1 000	56	○	1 000	22	
	20	6	0.3	**699**	○	1 000	100	○	1 000	42	(A)
	24	7	0.3	✻ **609**	○	1 000	140	○	1 000	57	
	26	8	0.6	✻ **629**	○	1 000	190	○	1 000	78	
9.525	22.225	7.142	0.4	✻ **R6**	○	1 000	140	○	1 000	56	
10	19	5	0.3	✻ **6800**	○	1 000	73	○	1 000	29	
	22	6	0.3	✻ **6900**	○	1 000	110	○	1 000	45	
	26	8	0.3	✻ **6000**	○	1 000	190	○	1 000	78	
	30	9	0.6	✻ **6200**	○	1 000	210	○	1 000	87	
12	21	5	0.3	✻ **6801**	○	1 000	82	○	1 000	32	
	24	6	0.3	✻ **6901**	○	1 000	120	○	1 000	49	
	28	8	0.3	✻ **6001**	○	1 000	210	○	1 000	87	
	32	10	0.6	✻ **6201**	○	900	290	○	900	110	
15	24	5	0.3	✻ **6802**	○	1 000	88	○	1 000	35	
	28	7	0.3	✻ **6902**	○	930	180	○	930	74	
	32	9	0.3	✻ **6002**	○	850	230	○	850	95	(B)
	35	11	0.6	✻ **6202**	○	800	320	○	800	130	
17	26	5	0.3	✻ **6803**	○	930	110	○	930	44	
	30	7	0.3	✻ **6903**	○	850	190	○	850	78	
	35	10	0.3	✻ **6003**	○	760	250	○	760	100	
	40	12	0.6	✻ **6203**	○	700	400	○	700	160	
20	32	7	0.3	✻ **6804**	○	760	170	○	760	68	
	37	9	0.3	✻ **6904**	○	700	270	○	700	100	
	42	12	0.6	✻ **6004**	○	640	390	○	640	150	
	47	14	1	✻ **6204**	○	590	540	○	590	210	
25	37	7	0.3	✻ **6805**	○	640	190	○	640	76	
	42	9	0.3	✻ **6905**	○	590	290	○	590	110	
	47	12	0.6	✻ **6005**	○	550	420	○	550	170	
	52	15	1	✻ **6205**	○	510	590	○	510	230	
30	42	7	0.3	**6806**	○	550	190	○	550	77	(A)
	47	9	0.3	**6906**	○	510	300	○	510	120	
	55	13	1	✻ **6006**	○	470	560	○	470	220	
	62	16	1	✻ **6206**	○	430	820	○	430	330	(B)
35	62	14	1	✻ **6007**	○	410	680	○	410	270	
	72	17	1.1	**6207**	○	370	1 090	○	370	430	
40	68	15	1	**6008**	○	370	710	○	370	280	(A)
	80	18	1.1	**6208**	○	330	1 240	○	330	490	



Shielded (example)

Mark: ○ Available on a production-by-order basis.

Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearance for bearings with bore diameters smaller than 10 mm is MC3. The radial internal clearance for bearings with bore diameters of 10 mm or larger is CN. See the radial internal clearance tables on Page A10 for further details.
2. Shieled bearings are standard.

13. KPM Grease-Packed Bearings

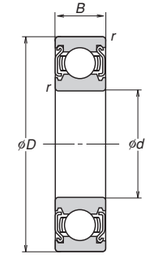
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A51–A52

● Inquiry designation[1]

Type of inquiry designation	KPM Grease-Packed Bearing
(A)	□□□□ LZZ-H KPM
(B)	□□□□ -H-20ZZU76A KPM

Boundary dimensions								
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)	Basic designation[2]	Availability[3]	Limiting speed (reference value) (min^{-1})	Limiting load[4] (reference value) (N)	Type of inquiry designation
4	9	4	0.1	**684**	○	1 000	27	
	11	4	0.15	**694**	○	1 000	40	
	12	4	0.2	**604**	○	1 000	40	
	13	5	0.2	**624**	○	1 000	55	
5	11	5	0.15	**685**	○	1 000	30	
	13	4	0.2	**695**	○	1 000	45	
	14	5	0.2	**605**	○	1 000	56	
	16	5	0.3	**625**	○	1 000	73	(A)
6	13	5	0.15	**686**	○	1 000	46	
	15	5	0.2	**696**	○	1 000	56	
	17	6	0.3	**606**	○	1 000	96	
	19	6	0.3	**626**	○	1 000	99	
7	14	5	0.15	**687**	○	1 000	50	
	17	5	0.3	**697**	○	1 000	68	
	19	6	0.3	**607**	○	1 000	99	
	22	7	0.3	✻ **627**	○	1 000	140	(B)
8	16	5	0.2	**688**	○	1 000	53	(A)
	19	6	0.3	**698**	○	1 000	95	
	22	7	0.3	✻ **608**	○	1 000	140	
	24	8	0.3	✻ **628**	○	1 000	140	(B)
9	17	5	0.2	✻ **689**	○	1 000	56	
	20	6	0.3	**699**	○	1 000	100	(A)
	24	7	0.3	✻ **609**	○	1 000	140	
	26	8	0.6	✻ **629**	○	1 000	190	
9.525	22.225	7.142	0.4	✻ **R6**	○	1 000	140	
10	19	5	0.3	✻ **6800**	○	1 000	73	
	22	6	0.3	✻ **6900**	○ (C3)	1 000	110	
	26	8	0.3	✻ **6000**	○ (C3)	1 000	190	
	30	9	0.6	✻ **6200**	○ (C3)	1 000	210	
12	21	5	0.3	✻ **6801**	○ (C3)	1 000	82	
	24	6	0.3	✻ **6901**	○ (C3)	1 000	120	
	28	8	0.3	✻ **6001**	○ (C3)	1 000	210	
	32	10	0.6	✻ **6201**	○ (C3)	1 000	290	
15	24	5	0.3	✻ **6802**	○ (C3)	1 000	88	
	28	7	0.3	✻ **6902**	○ (C3)	1 000	180	
	32	9	0.3	✻ **6002**	○ (C3)	1 000	230	(B)
	35	11	0.6	✻ **6202**	○ (C3)	1 000	320	
17	26	5	0.3	✻ **6803**	○ (C3)	1 000	110	
	30	7	0.3	✻ **6903**	○ (C3)	1 000	190	
	35	10	0.3	✻ **6003**	○ (C3)	1 000	250	
	40	12	0.6	✻ **6203**	○ (C3)	1 000	400	
20	32	7	0.3	✻ **6804**	○ (C3)	1 000	170	
	37	9	0.3	✻ **6904**	○ (C3)	1 000	270	
	42	12	0.6	✻ **6004**	○ (C3)	1 000	390	
	47	14	1	✻ **6204**	○ (C3)	1 000	540	
25	37	7	0.3	✻ **6805**	○ (C3)	1 000	190	
	42	9	0.3	✻ **6905**	○ (C3)	1 000	290	
	47	12	0.6	✻ **6005**	○ (C3)	1 000	420	
	52	15	1	✻ **6205**	○ (C3)	1 000	590	
30	42	7	0.3	**6806**	○	1 000	190	(A)
	47	9	0.3	**6906**	○	1 000	300	
	55	13	1	✻ **6006**	○ (C3)	1 000	560	
	62	16	1	✻ **6206**	○ (C3)	1 000	820	(B)
35	62	14	1	✻ **6007**	○ (C3)	1 000	680	
	72	17	1.1	**6207**	○	930	1 090	
40	68	15	1	**6008**	○	920	710	(A)
	80	18	1.1	**6208**	○	830	1 240	



Shielded (example)

Mark: ○ Available on a production-by-order basis.

Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Bearings that may have a radial internal clearance of C3 are indicated by (C3) next to the availability mark.
(4) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearance for bearings with bore diameters smaller than 10 mm is MC3. The radial internal clearance for bearings with bore diameters of 10 mm or larger is CN. See the radial internal clearance tables on Page A10 for further details.
2. Sheleded bearings are standard.

14. YS Bearing with Spacer Joints

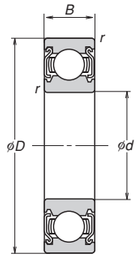
Available on a production-by-order basis

Bearings Specifications Tech. Data Page A53–A54

● Inquiry designation[1]

Type of inquiry designation	YS Bearing with Spacer Joints
(A)	▯▯▯▯ LZZC4-HMSS2 GVS
(B)	U- ▯▯▯▯ -H-20S4MYSV01ZZC4** GVS

Boundary dimensions				Basic designation[2]	Availability	Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Type of inquiry designation
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)					
6	17	6	0.3	**606**	○	1 000	38	(A)
7	19	6	0.3	**607**	○	1 000	39	
8	22	7	0.3	＊ **608**	○	1 000	56	(B)
	24	8	0.3	＊ **628**	○	1 000	57	
9	20	6	0.3	**699**	○	1 000	42	(A)
	24	7	0.3	＊ **609**	○	1 000	57	(B)
	26	8	0.6	＊ **629**	○	1 000	78	
10	19	5	0.3	＊ **6800**	○	1 000	29	
	22	6	0.3	＊ **6900**	○	1 000	45	
	26	8	0.3	＊ **6000**	○	1 000	78	
	30	9	0.6	＊ **6200**	○	1 000	87	
12	24	6	0.3	＊ **6901**	○	1 000	49	
	28	8	0.3	＊ **6001**	○	1 000	87	
	32	10	0.6	＊ **6201**	○	900	110	
15	24	5	0.3	＊ **6802**	○	1 000	35	
	28	7	0.3	＊ **6902**	○	930	74	
	32	9	0.3	＊ **6002**	○	850	95	
	35	11	0.6	＊ **6202**	○	800	130	
17	30	7	0.3	＊ **6903**	○	850	78	
	35	10	0.3	＊ **6003**	○	760	100	
20	32	7	0.3	＊ **6804**	○	760	68	
	37	9	0.3	＊ **6904**	○	700	100	
	42	12	0.6	＊ **6004**	○	640	150	
	47	14	1	＊ **6204**	○	590	210	
25	37	7	0.3	＊ **6805**	○	640	76	
	42	9	0.3	＊ **6905**	○	590	110	
	47	12	0.6	＊ **6005**	○	550	170	
	52	15	1	＊ **6205**	○	510	230	
30	47	9	0.3	**6906**	○	510	120	(A)
	55	13	1	＊ **6006**	○	470	220	(B)
	62	16	1	＊ **6206**	○	430	330	
35	62	14	1	＊ **6007**	○	410	270	
	72	17	1.1	**6207**	○	370	430	(A)
40	68	15	1	**6008**	○	370	280	
	80	18	1.1	**6208**	○	330	490	
45	75	16	1	**6009**	○	330	350	



Shielded (example)

Mark: ○ Available on a production-by-order basis.

Notes (1) The actual designation may differ from the inquiry designation. ▯▯▯▯ indicates the basic designation.
(2) An asterisk (＊) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring bearing steel material.
(3) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearances for the bearings on this Page are listed below. See the radial internal clearance tables on Page A10 for further details.
Bore diameters smaller than 10 mm: 0.014 mm to 0.029 mm.
Bore diameters of 10 mm or larger: C4
2. Shieled bearings are stnadard.

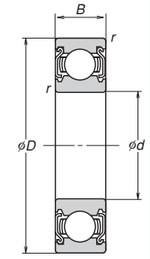
15. SJ Bearings

Available on a production-by-order basis

Bearings Specifications Tech. Data Page A55–A56

● Inquiry designation[1]

U- ▯▯▯▯ -H-20S4MBSJ06ZZ GVS



Shielded (example)

Boundary dimensions				Basic designation[2]	Availability	Limiting speed (reference value) (min⁻¹)	Limiting load[3] (reference value) (N)	Radial internal clearance (min)
Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)					
8	22	7	0.3	＊ **608**	○	1 000	56	0.037–0.080
10	26	8	0.3	＊ **6000**	○	1 000	78	0.037–0.080
	30	9	0.6	＊ **6200**	○	1 000	87	
12	28	8	0.3	＊ **6001**	○	1 000	87	0.045–0.090
	32	10	0.6	＊ **6201**	○	900	110	
15	32	9	0.3	＊ **6002**	○	850	95	0.045–0.090
	35	11	0.6	＊ **6202**	○	800	130	
17	35	10	0.3	＊ **6003**	○	760	100	0.045–0.090
	40	12	0.6	＊ **6203**	○	700	160	
20	42	12	0.6	＊ **6004**	○	640	150	0.048–0.096
	47	14	1	＊ **6204**	○	590	210	
25	52	15	1	＊ **6205**	○	510	230	0.053–0.106
30	55	13	1	＊ **6006**	○	470	220	0.053–0.106

Mark: ○ Available on a production-by-order basis.

Notes (1) The actual designation may differ from the inquiry designation. ▯▯▯▯ indicates the basic designation.
(2) An asterisk (＊) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) Limiting load values are for reference only; they are not guaranteed.

Remarks: Shielded bearings are standard.

16. Food Grade Grease-Packed Bearings

Available on a production by-order basic

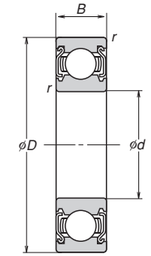
Bearings Specifications Tech. Data Page A57–A58

● Inquiry designation(1)

Type of inquiry designation	RLS Grease	BL2 Grease for High Temperature
(A)	□□□□ LZZ-H RLS	□□□□ LZZ-H BL2
(B)	□□□□ -H-20ZZU23 RLS	□□□□ -H-20ZZU23 BL2

◆ See the Molded-Oil™ Bearings with food grade lubricant on Page A16.

Boundary dimensions				Basic designation(2)	NSF H1				Limiting load(4) (reference value)	Type of inquiry designation
					RLS grease		BL2 grease for high temperature			
Bore diameter d (mm)	Outside diameter D (mm)	Width B (mm)	Chamfer dimension (min.) r (mm)		Availability	Limiting speed(3) (reference value) (min⁻¹)	Availability	Limiting speed(3) (reference value) (min⁻¹)	(N)	
4	9	4	0.1	**684**	○	37,100	○	31,800	27	(A)
	11	4	0.15	**694**	○	33,600	○	28,800	40	
	12	4	0.2	**604**	○	33,600	○	28,800	40	
	13	5	0.2	**624**	○	28,000	○	24,000	55	
5	11	5	0.15	**685**	○	31,500	○	27,000	30	
	13	4	0.2	**695**	○	30,100	○	25,800	45	
	14	5	0.2	**605**	○	28,000	○	24,000	56	
	16	5	0.3	**625**	○	25,200	○	21,600	73	
6	13	5	0.15	**686**	○	28,000	○	24,000	46	
	15	5	0.2	**696**	○	28,000	○	24,000	56	
	17	6	0.3	**606**	○	26,600	○	22,800	96	
	19	6	0.3	**626**	○	22,400	○	19,200	99	
7	14	5	0.15	**687**	○	28,000	○	24,000	50	
	17	5	0.3	**697**	○	25,200	○	21,600	68	
	19	6	0.3	**607**	○	25,200	○	21,600	99	
	22	7	0.3	✻ **627**	○	21,000	○	18,000	140	(B)
8	16	5	0.2	**688**	○	25,200	○	21,600	53	(A)
	19	6	0.3	**698**	○	25,200	○	21,600	95	
	22	7	0.3	✻ **608**	○	23,800	○	20,400	140	(B)
	24	8	0.3	✻ **628**	○	19,600	○	16,800	140	
9	17	5	0.2	✻ **689**	○	25,200	○	21,600	56	
	20	6	0.3	**699**	○	23,800	○	20,400	100	(A)
	24	7	0.3	✻ **609**	○	22,400	○	19,200	140	
	26	8	0.9	✻ **629**	○	19,600	○	16,800	190	
9.525	22.225	7.142	0.4	✻ **R6**	○	22,400	○	19,200	140	
10	19	5	0.3	✻ **6800**	○	23,800	○	20,400	73	
	22	6	0.3	✻ **6900**	○	22,400	○	19,200	110	
	26	8	0.3	✻ **6000**	○	21,000	○	18,000	190	
	30	9	0.6	✻ **6200**	○	16,800	○	14,400	21	
12	21	5	0.3	✻ **6801**	○	22,400	○	19,200	82	(B)
	24	6	0.3	✻ **6901**	○	21,000	○	18,000	120	
	28	8	0.3	✻ **6001**	○	19,600	○	16,800	210	
	32	10	0.6	✻ **6201**	○	14,000	○	12,000	290	
15	24	5	0.3	✻ **6802**	○	19,600	○	16,800	88	
	28	7	0.3	✻ **6902**	○	18,200	○	15,600	180	
	32	9	0.3	✻ **6002**	○	16,800	○	14,400	230	
	35	11	0.6	✻ **6202**	○	14,000	○	12,000	320	
17	26	5	0.3	✻ **6803**	○	18,200	○	15,600	110	(B)
	30	7	0.3	✻ **6903**	○	16,800	○	14,400	190	
	35	10	0.3	✻ **6003**	○	15,400	○	13,200	250	
	40	12	0.6	✻ **6203**	○	11,900	○	10,200	400	
20	32	7	0.3	✻ **6804**	○	15,400	○	13,200	170	
	37	9	0.3	✻ **6904**	○	13,300	○	11,400	270	
	42	12	0.6	✻ **6004**	○	12,600	○	10,800	390	
	47	14	1	✻ **6204**	○	10,500	○	9,000	540	
25	37	7	0.3	✻ **6805**	○	12,600	○	10,800	190	
	42	9	0.3	✻ **6905**	○	11,200	○	9,600	290	
	47	12	0.6	✻ **6005**	○	10,500	○	9,000	420	
	52	15	1	✻ **6205**	○	9,100	○	7,800	590	
30	55	13	1	✻ **6006**	○	9,100	○	7,800	560	
	62	16	1	✻ **6206**	○	7,700	○	6,600	820	
35	62	14	1	✻ **6007**	○	7,700	○	6,600	680	
	72	17	1.1	**6207**	○	6,650	○	5,700	1090	(A)
40	68	15	1	**6008**	○	7,000	○	6,000	710	
	80	18	1.1	**6208**	○	5,250	○	4,500	1240	



Shielded (example)

Mark: ○ Available on a production-by-order basis.

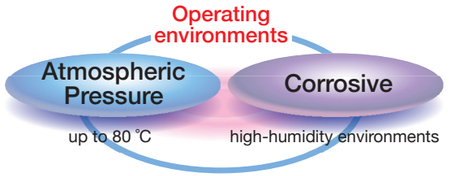
Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) An asterisk (✻) indicates that NSK's ES1 steel has been adopted for the bearing's inner and outer ring.
(3) The limiting speeds listed are for shielded bearings. Please contact NSK for the limiting speeds of bearings with rubber contact seals.
(4) Limiting load values are for reference only; they are not guaranteed.

Remarks 1. The radial internal clearance for the bearings with bore diameters smaller than 10 mm is MC3. The radial internal clearance for bearings with bore diameters of 10 mm or larger is CN. See the radial internal clearance tables on Page A10 for further details.
2. Shielded bearings are standard.

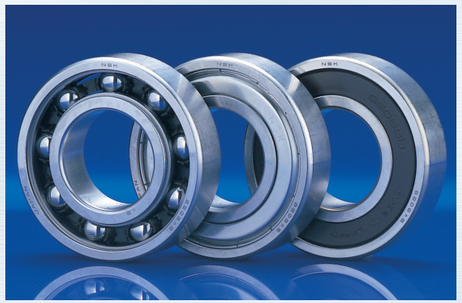
1. Stainless Steel Bearings

Pages A11–A14 Dimensions, accuracy and availability of bearings.

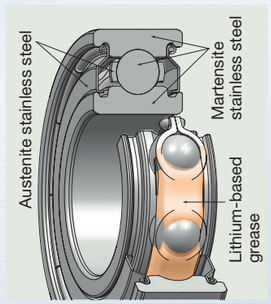
Stainless steel bearings, the standard products of the NSK SPACEA™ Series for special environments, are suitable for high-humidity environments.



Product Specifications



Representative Structure



Structure		Open, Shielded, Sealed
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel
	Cage	Polyamide resin or stainless steel
	Lubricant	Lithium-based grease (Open bearings do not come with packed grease.)
	Shields/Seals	Austenite stainless steel/Nitrile rubber

Applications: Equipment used in high-humidity environments: food processing, cleaning, chemical processing, fishery equipment

Operating Instructions and Notes

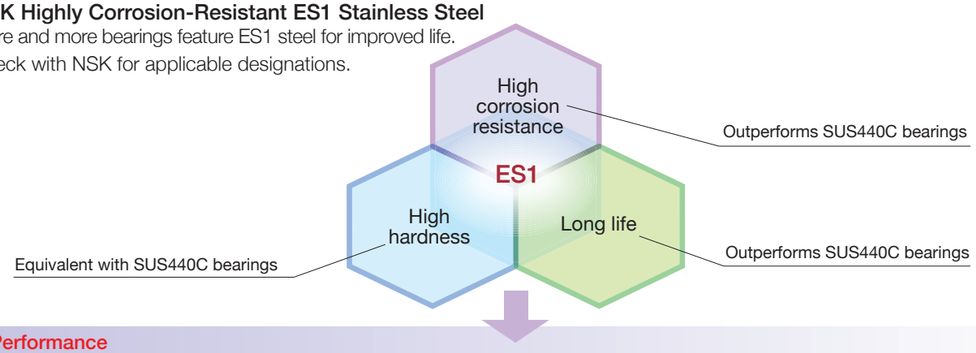
- For use in normal atmospheric conditions only.
- Bearings stocked as standard inventory items are prepacked with NS7 (lithium-based) grease.
- Keep bearings packed until immediately before mounting.
- See the tables on Pages A11 through A14 for limiting loads and limiting rotational speeds.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

Features

- For use at normal atmospheric pressure, with grease lubrication
- Higher corrosion resistance than bearing steel
- Open, shielded, and contact sealed bearings are available (see A11–A14)

NSK Highly Corrosion-Resistant ES1 Stainless Steel

More and more bearings feature ES1 steel for improved life.
Check with NSK for applicable designations.



Performance

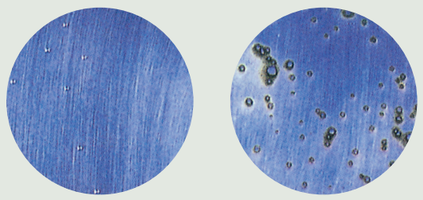
Material	Hardness, HRC	Corrosion resistance(1)	Features
NSK highly corrosion-resistant ES1 stainless steel	58–62	○	NSK-developed steel
Martensite stainless steel SUS440C	58–62	△	Ordinary stainless steel
Bearing steel SUJ2	60–64	×	Ordinary steel for bearings

Note (1) Comparative assessment between three kinds of materials

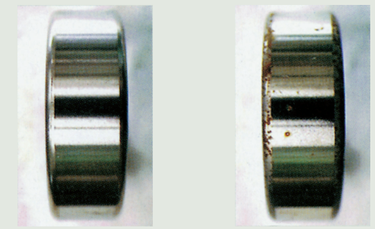
● Corrosion resistance of ES1

Outperforms SUS440C in corrosion resistance

Test sample: ϕ18 × 10 mm
(#800 emery paper, passivated)
Test solution: 5% NaCl solution
Immersion time: 8 hours (room temperature)



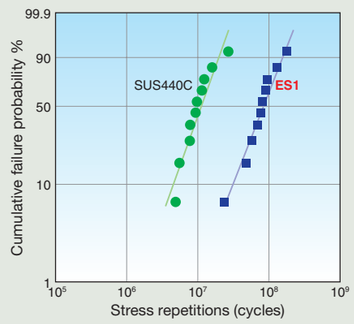
Salt spray test (JIS Z 2371)
Test solution: 5% NaCl solution
Test time: 1 hour
Temperature: 35 °C



● Immersion rolling fatigue life

Outperforms SUS440C in durability

Test bearing: 51305
Balls: Ceramic
Speed: 1 000 min^{-1}
Load: 980 N



2. Stainless Steel Angular Contact Ball Bearings

For use in atmospheric pressure and cleanroom environments
For use in vacuum, cleanroom, and high-temperature environments

Page A15 Dimensions, accuracy and availability of bearings.

Features

- Outperforms standard bearing steel in terms of corrosion resistance.
- Achieves high running accuracy to ISO tolerance class P5.
- Supports universal matching with light preload when mounted in a face-to-face (DF) arrangement or back-to-back (DB) arrangement.
- Stainless steel angular contact ball bearings come in two variations: one set is suitable for cleanroom and normal atmospheric pressure conditions while the other is suited for cleanroom, vacuum, and high-temperature environments.

Specifications of Bearings

Application environment		Atmospheric pressure and cleanroom environments	Vacuum, cleanroom and high-temperature environments
Contact angle		30° (A) or 25° (A5)	
Material	Outer/Inner rings, Balls	Martensite stainless steel	
	Cage	Polyamide resin (TYN)	Natural PEEK resin (T4N) or Stainless steel
Arrangement		Universal arrangement (single row)	
Preload		Light preload	
Accuracy		P5	

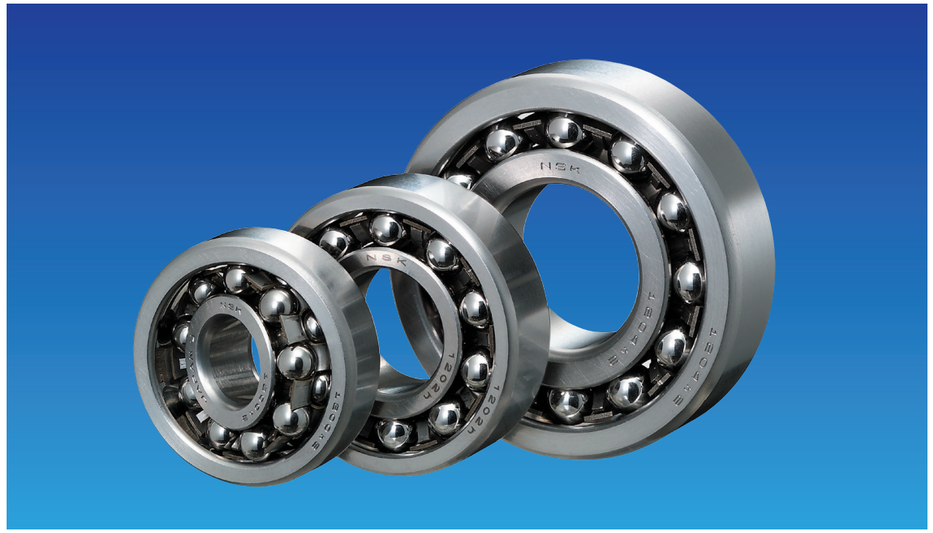
Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- For cleanroom and normal environment bearings, first clean the bearings to remove the anti-corrosion agent before applying a suitable grease.
- Vacuum, cleanroom, and high-temperature environment bearings have already been degreased and cleaned. Please apply a suitable grease.
- See the tables on Page A15 for limiting loads and limiting rotational speeds.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

3. Stainless Steel Self-Aligning Ball Bearings

Featuring highly corrosion-resistant ES1 stainless steel

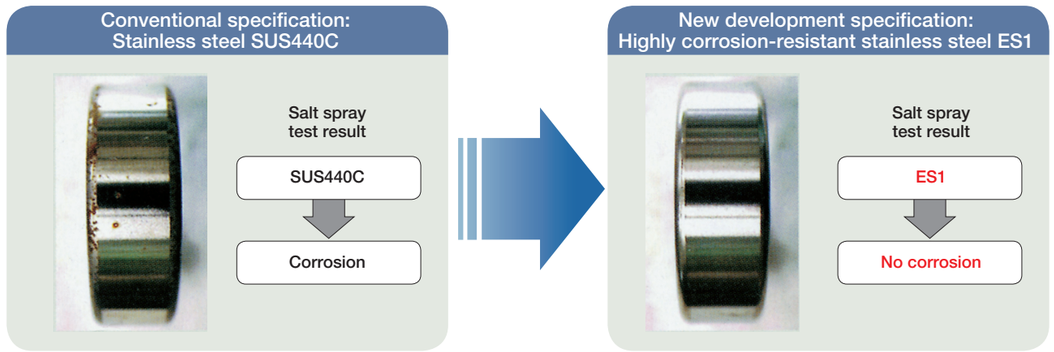
Page A15 Dimensions, accuracy and availability of bearings.



Applications: Flat panel display cleaning equipment, film cleaning systems, etching equipment, conveyance equipment

Features

- Highly resistant to corrosion thanks to ES1: a highly corrosion-resistant stainless steel.
- Self-aligning with the ability to accommodate misalignment of the axis and housing from 4 to 7 degrees.



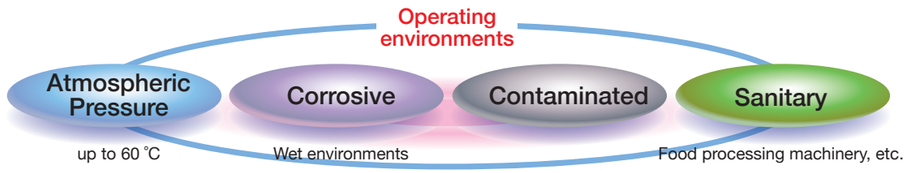
Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- Clean the bearings to remove the anti-corrosion agent before applying a suitable grease.
- See the tables on Page A15 for limiting loads and limiting rotational speeds.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

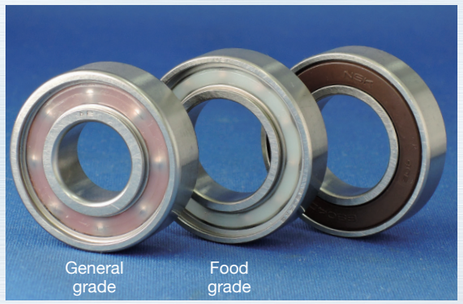
4. Molded-Oil™ Bearings

Page A16 Dimensions, accuracy and availability of bearings.

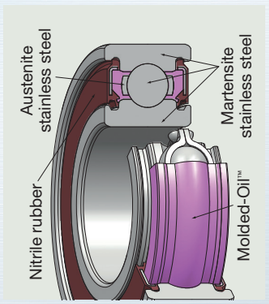
Molded-Oil™ bearings, made of stainless steel, are lubricated with an original oil-containing material, Molded-Oil™, and are suitable for corrosive and contaminated environments at atmospheric pressure.
Food grade lubricants are also available.



Product Specifications



Representative Structure



Structure		Open, Shielded, Sealed
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel
	Cage	Stainless steel
	Lubricant	Molded-oil™ (General or food-grade lubricants)
	Seals/Shields	Nitrile rubber/Austenite stainless steel

Applications: Semiconductor cleaning equipment, FPD cleaning equipment, hard-disk cleaning equipment, food processing machinery, various conveyor lines

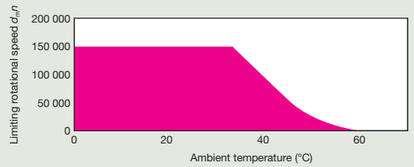
Operating Instructions and Notes

- For use in normal atmospheric conditions only.
- Because the solid lubricant used in these bearings will melt at a temperature of 120 °C, take care not to exceed temperatures of 100 °C when heating this bearing during the shrink-fit process for mounting.
- A radial load is required for the bearings to properly rotate. The minimum radial load to maintain proper rotation is at least 1 % of the basic dynamic load rating.
- Keep bearings packed until immediately before mounting.
- The scope of application (applied load, limiting $d_m n$ value) is listed in the table to the right.
- Avoid exposure to organic solvents with a degreasing effect.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

The scope of Molded-Oil™ bearings

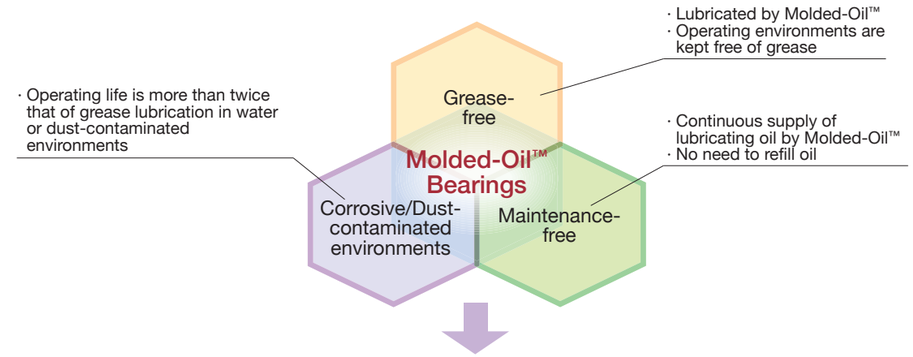
Applied load	Between 1% and 5% of the stainless steel bearing dynamic load rating C_H <At least 1% of C_H must be applied.>
Limiting rotational speed, $d_m n$(1)	150 000 Refer to the chart below for temperatures above 35 °C

Note (1) $d_m n$ = (Bearing bore diameter + bearing outer diameter (mm)) ÷ 2 × Rotational speed (min^{-1})

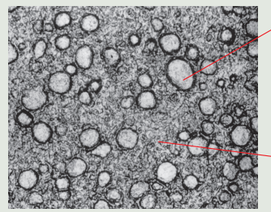


Features

- Molded-Oil™ provides continuous supply of lubrication oil
- No grease or oil refilling keeps operating environments clean
- Operating life more than twice that of grease lubrication in water or dust-contaminated environments
- Contact-seal bearings available in standard inventory (see Page A16)
- NSF H1 food-grade lubricants for food processing machinery also avaiable.



Performance



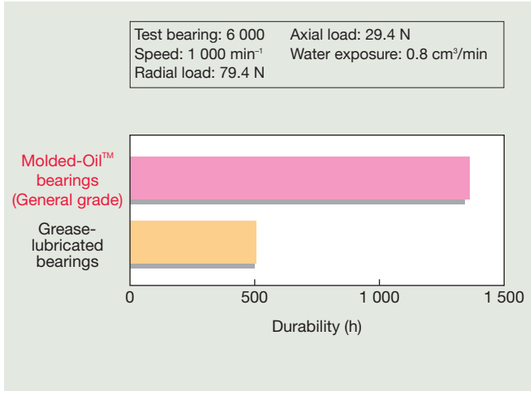
Close-up of Molded-Oil™ (100 µm)

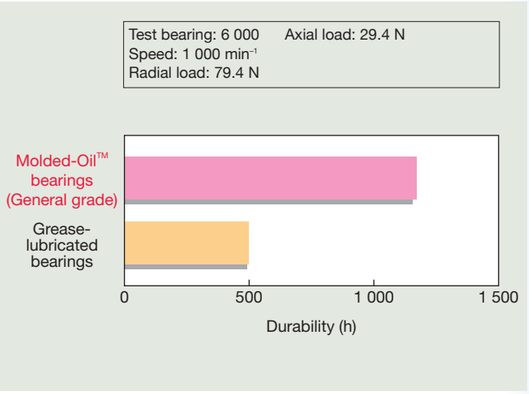
Portion containing high proportion of polyolefin
Polyolefin is used for packaging food in supermarkets, replacing dioxin-generating vinyl chloride.

Portion containing high proportion of lubricating oil
Molded-Oil comes in both general-grade (mineral-oil based) and NSF H1* food grade variants.
*NSF Category Code H1: Incidental food contact

● Durability under wet and water-immersed conditions

Molded-Oil™ bearings have an operating life twice that of grease-lubricated bearings.

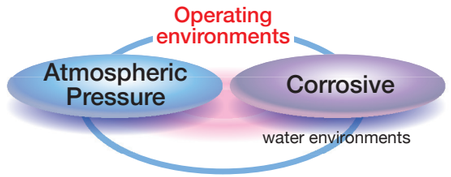




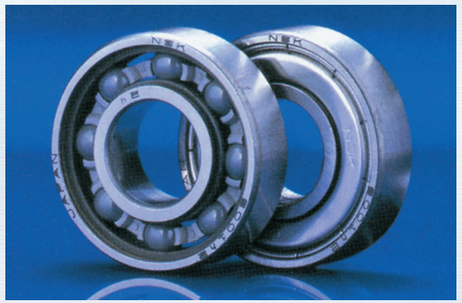
5. Hybrid Bearings

Page A17 Dimensions, accuracy and availability of bearings.

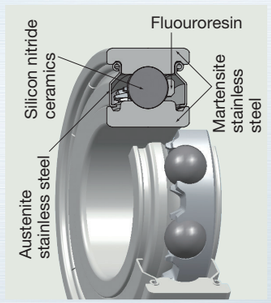
Hybrid bearings, combining ceramic balls and a fluororesin self-lubricating cage, are suitable for corrosive environments at atmospheric pressure.



Product Specifications



Representative Structure



Structure		Shielded (Open)
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Silicon nitride ceramics
	Cage	Fluororesin
	Lubricant	Fluorine solid lubricant
	Shields	Austenite stainless steel

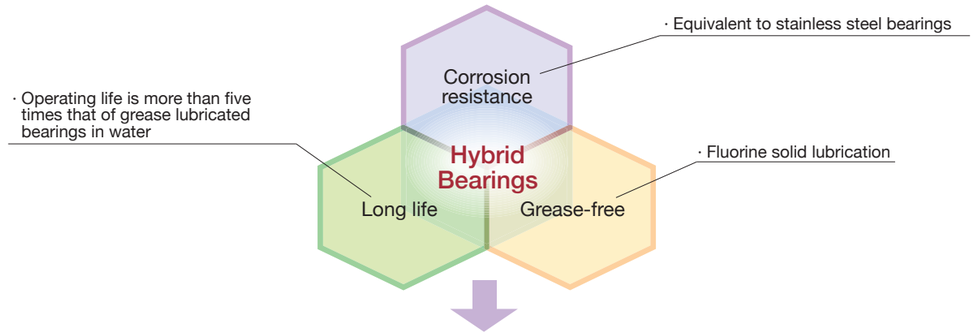
Applications: Devices and conveyor lines used in water-spray or other wet environments such as food processing and fishery equipment

Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- See the tables on Page A17 for limiting loads and limiting rotational speeds.
- A special clearance is adopted for the radial internal clearance. See the tables on Page A17.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

Features

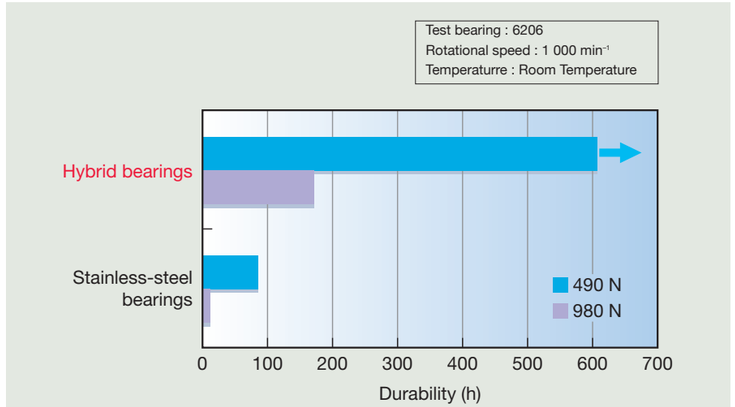
- Grease-free, fluorine-based solid lubricant
- Operating life more than five times that of stainless steel bearings in water-immersed environments



Performance

Durability in water-immersed environments

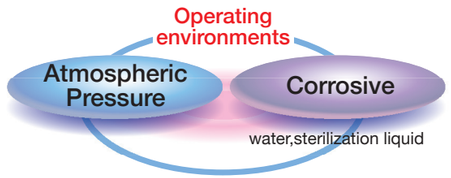
Hybrid bearings have an operating life more than five times that of stainless steel bearings.



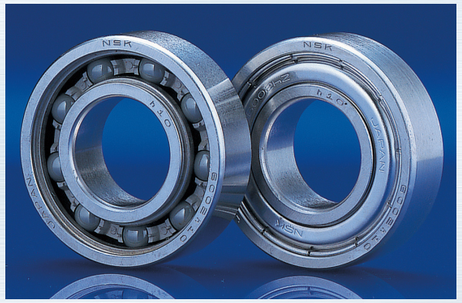
6. Corrosion-Resistant Coated Bearings

Page A17 Dimensions, accuracy and availability of bearings.

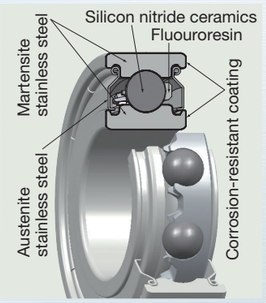
Corrosion-resistant coated bearings are coated with a nickel coating on the outer and inner rings to enhance corrosion resistance and durability, and are suitable for corrosive environments at atmospheric pressure.



Product Specifications



Representative Structure



Structure		Shielded
Specifications	Outer/Inner rings	Martensite stainless steel and nickel coating
	Balls	Silicon nitride ceramics
	Cage	Fluororesin
	Lubricant	Fluorine solid lubricant
	Shields	Austenite stainless steel

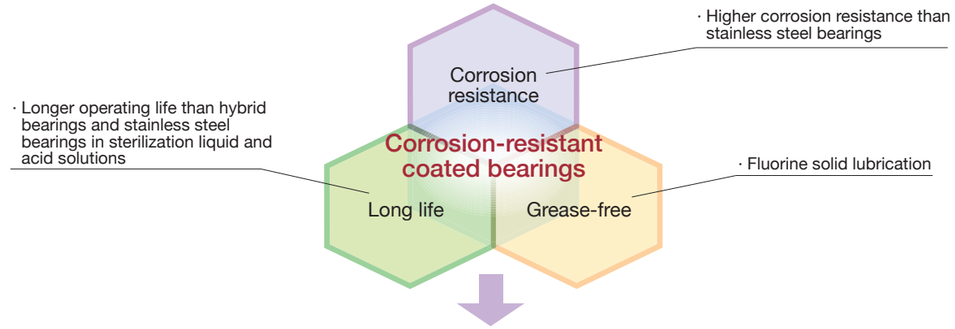
Applications: Semiconductor/FPD/HD cleaning equipment, etching equipment, food processing machinery, various conveyor lines

Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- See the tables on Page A17 for limiting loads and limiting rotational speeds.
- A special clearance is adopted for the radial internal clearance. See the tables of SPACEA™ bearing nomenclature on Page A17.
- Dimensional tolerances of the bore and the outside diameter for corrosion-resistant coated bearings may deviate from the JIS Class 0 standard for coating thickness by a maximum of 5 μm in diameter.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

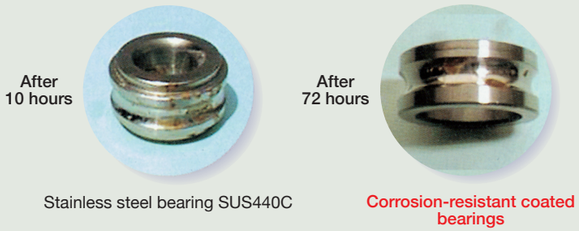
Features

- Grease-free, fluorine-based solid lubricant
- Higher corrosion-resistance and longer life than stainless steel bearings or hybrid bearings
- Resistant to sterilization liquids such as hydrogen peroxide and oxonia



Performance

Immersed in a sodium hypochlorite solution
Concentration: 150 ppm

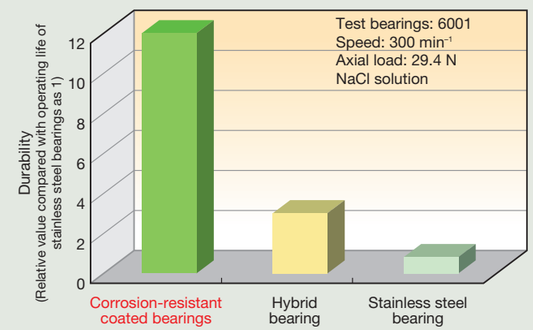


Stainless steel bearing SUS440C

Corrosion-resistant coated bearings

Corrosion resistance in sodium hypochlorite solution

While stainless steel bearings rusted in 10 hours, corrosion-resistant coated bearings did not rust, even after 72 hours.



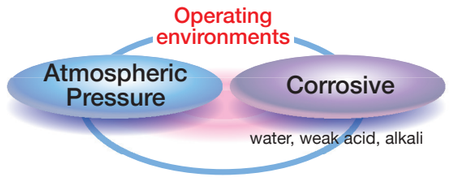
Durability in NaCl solution

In a NaCl solution, corrosion-resistant coated bearings have an operating life more than four times that of hybrid bearings, and more than 12 times that of stainless steel bearings.

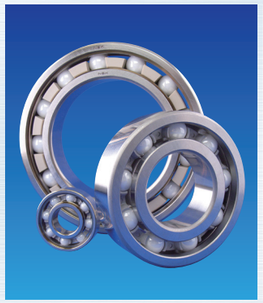
7. ESZ Bearings

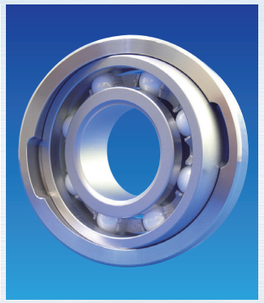
Page A18 Dimensions, accuracy and availability of bearings.

ESZ bearings are highly corrosion-resistant, high-hardness stainless steel bearings offering corrosion resistance on a par with SUS630 and over 30% more hardness than SUS630.
The bearings are suitable for corrosive environments at atmospheric pressure.

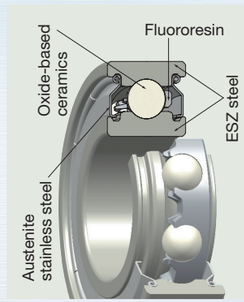


Product Specifications

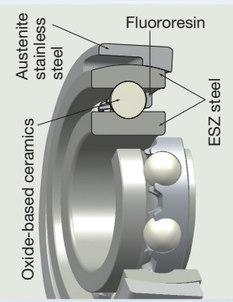




Representative Structure



Representative Structure With Aligning Housing Ring



Structure		Deep groove ball bearings	Deep groove ball bearings with aligning housing ring
		Shielded (Open)	Open
Specifications	Outer/Inner rings	Highly corrosion-resistant, high hardness stainless steel: ESZ	Highly corrosion-resistant, high hardness stainless steel: ESZ
	Balls	Oxide-based ceramics or silicon nitride ceramics	Oxide-based ceramics or silicon nitride ceramics
	Cage	Fluororesin or PEEK resin	Fluororesin
	Lubricant	Solid lubricant	Solid lubricant
	Shields	Austenite stainless steel	—
	Aligning housing ring	—	Austenite stainless steel

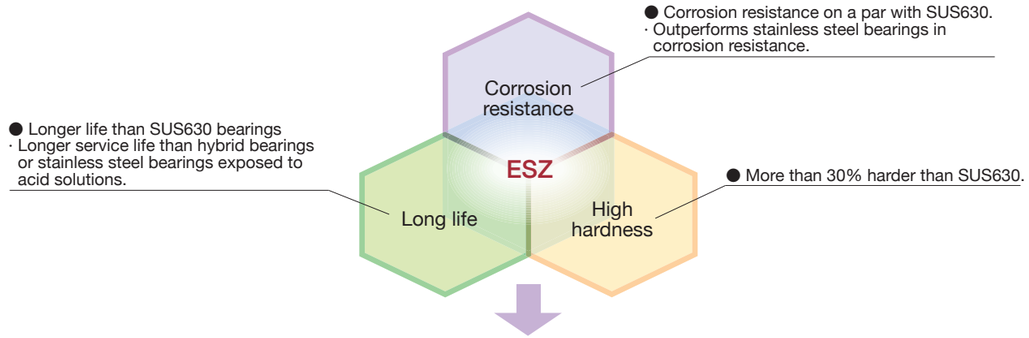
Applications: High function film conveyor, cleaning equipment, food processing machinery, various conveyor lines

Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- See the tables on Page A18 for limiting loads and limiting rotational speeds.
- C3 is the standard radial internal clearance.
- When bearings with aligning housing rings are used under radial loads, ensure that the radial load position is not on the notches (in two spots).
- The fit between the aligning housing ring and housing should be loose with a sufficient amount of clearance to ensure smooth, self-aligning performance.
- Please contact NSK if a bearing with an aligning housing ring will be mounted to a vertical shaft.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

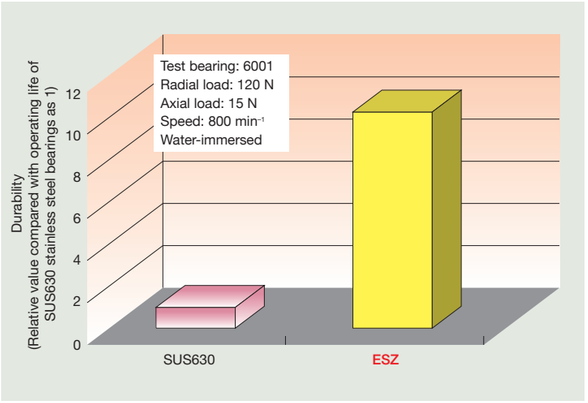
Features

- Product lineup includes standard deep groove ball bearings and deep groove ball bearings with an aligning housing ring.
- Corrosion resistance on par with SUS630. Able to withstand exposure to sodium hypochlorite solutions.
- Over 30% harder than SUS630.
- Able to accommodate bending associated with wider rollers and allows for misalignment of the shaft and housing.

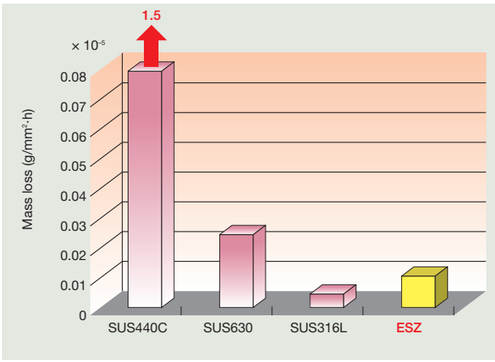


Performance

● Durability in water-immersed conditions



● Results of 5% sulfuric acid immersion test



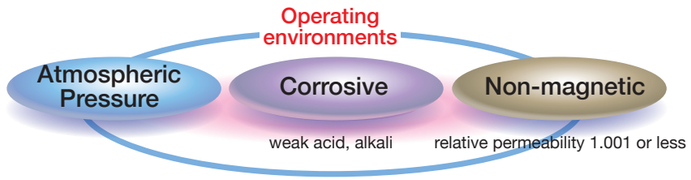
● Results of sodium hypochlorite solution immersion test

(Density: 120 ppm; photograph 120 hours after operation)

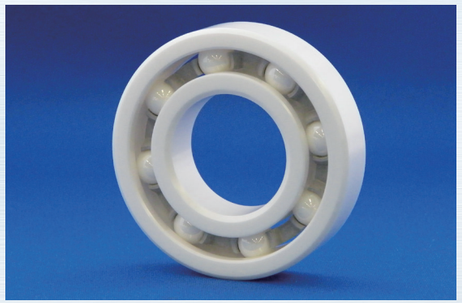
8. All-Ceramic Bearings

Page A19 Dimensions, accuracy and availability of bearings.

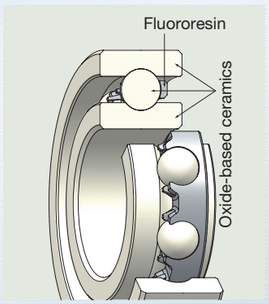
With ceramic outer/inner rings and balls, all-ceramic bearings have self-lubricating fluororesin cages and are suitable for corrosive environments and non-magnetic requirements at atmospheric pressure.



Product Specifications



Representative Structure



Structure		Open only
Specifications	Outer/Inner rings	Oxide-based ceramics
	Balls	Oxide-based ceramics
	Cage	Fluororesin
	Lubricant	Fluorine solid lubricant

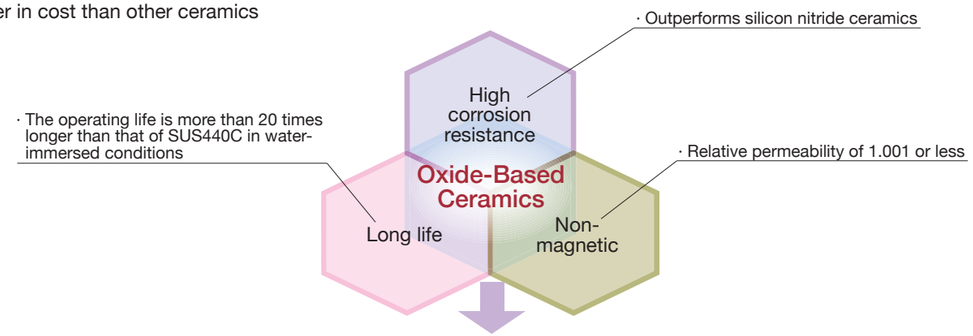
Applications: Corrosive environments: Semiconductor production machinery, chemical processing equipment, metal plating equipment
Non-magnetic requirements: Electron beam drawing devices, electron beam exposure equipment, inspection equipment

Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- See the tables on Page A19 for limiting loads and limiting rotational speeds.
- Due to the fragility of ceramic materials, please observe the following precautions:
  - ☆ Do not drop or strike the bearing.
  - ☆ Allow for sufficient clearance when installing the bearing.
  - ☆ Do not strike the bearing with a hammer or other tool when installing the bearing to a shaft or axlebox.
- A special clearance is adopted for the radial internal clearance. See the tables of SPACEA™ bearing nomenclature on Page A19.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

Features

- Grease-free, fluorine-based solid lubricant
- Higher corrosion resistance and longer life than conventional stainless steel bearings and hybrid bearings
- Completely non-magnetic
- Lower in cost than other ceramics



Performance

Comparison of performance and cost

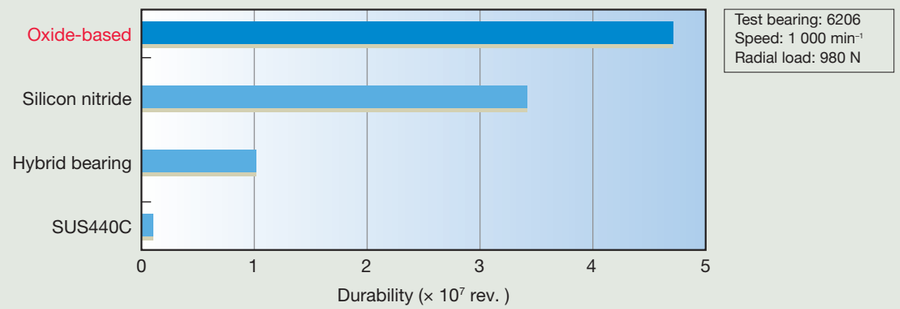
Oxide-based ceramics are:
☆ More corrosion-resistant than stainless steel SUS440C or silicon nitride ceramics (Si_3N_4)
☆ Lower in price than other ceramics

Evaluation item		Ceramics		Stainless steel
		Oxide-based	Silicon nitride	SUS440C
Corrosion resistance	3% Sulfuric acid (room temperature)	○	△	×
	8% Hydrochloric acid (room temperature)	○	△	×
	5% Fluoric acid (room temperature)	△	△	×
Relative permeability		1.001 or less	1.001 or less	Ferromagnetic body

Corrosion resistance evaluation ····○: Slightly corroded △: Partially corroded ×: Corroded

Durability in water-immersed conditions

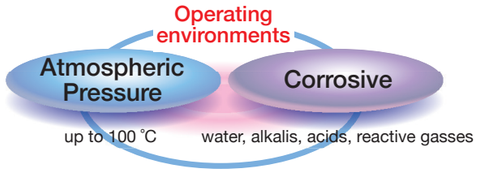
Oxide-based ceramics are 20 times more durable than SUS440C under water-immersed conditions.



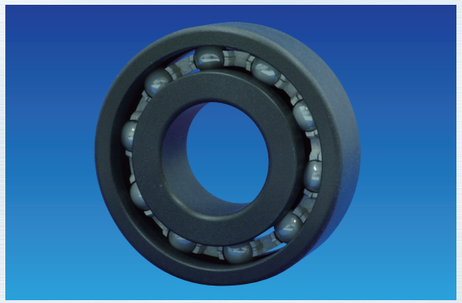
9. Aqua-Bearing™

Page A20 Dimensions, accuracy and availability of bearings.

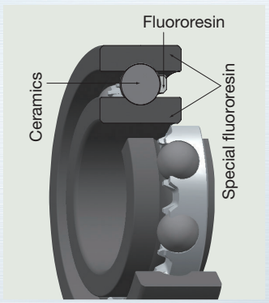
Aqua-Bearing™ features a special fluororesin for outer/inner rings and cage equipped to meet a broad range of applications in water, alkali and strong acid environments. Aqua-Bearing™ is suitable for corrosive environments at normal pressures.



Product Specifications



Representative Structure



Structure		Open only
Specifications	Outer/Inner rings	Special fluororesin
	Balls	Ceramics
	Cage	Fluororesin
	Lubricant	Fluorine-based solid lubricant

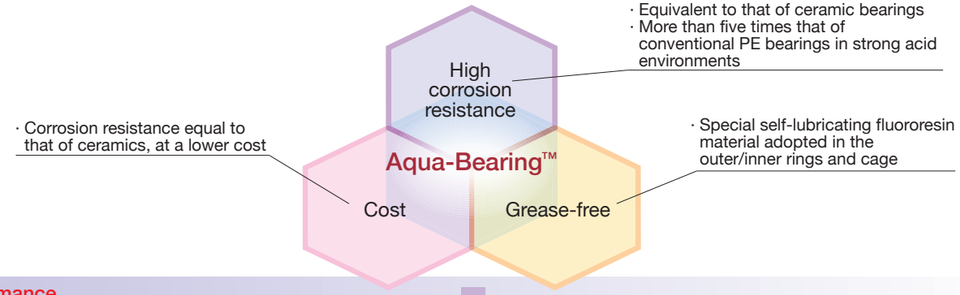
Applications: Semiconductor cleaning equipment, FPD cleaning equipment, hard-disk cleaning equipment, metal plating equipment, etching equipment, food processing machinery

Operating Instructions and Notes

- For use in normal atmospheric conditions only.
- Keep bearings packed until immediately before mounting.
- See the tables on Page A20 for limiting loads and limiting rotational speeds.
- The Aqua-Bearing™ adopts special standards for dimensional accuracy of the inner ring bore diameter, outside diameter of the outer ring, and radial internal clearance. See the tables on Page A20.
- Note that the bearing fit is large due to the linear expansion coefficient of the special fluororesin material ($\alpha = 1.7 \times 10^{-4}$/°C).
- These bearings may not be usable with certain liquid medicines or under certain concentrations.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

Features

- High corrosion resistance equivalent to that of ceramic bearings
- Excellent durability in acid solvents: over 1 000 times more resistant than SUS440C stainless bearings and over five times more resistant than conventional resin (PE) bearings
- Special self-lubricating fluororesin eliminates need for grease/oil refilling.



Performance

Comparison of corrosion resistance

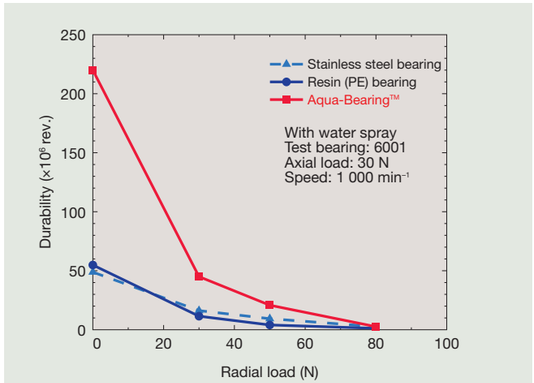
Corrosion resistance equal to or higher than all-ceramic bearings (oxide-based)

	Aqua-Bearing™	PE	All-ceramic bearings (Oxide-based)
5% Sulfuric acid	△	×	△
8% Hydrochloric acid	△	×	△
Aqua regalis	◎	×	◎
15% Acetic acid	◎	△	◎
70% Aqua fortis	△	×	△
70% Phasphoric acid	◎	△	◎
40% Hydrogen peroxide solution	◎	△	◎

Corrosion resistance evaluation ◎: Not corroded △: Partially corroded ×: Corroded

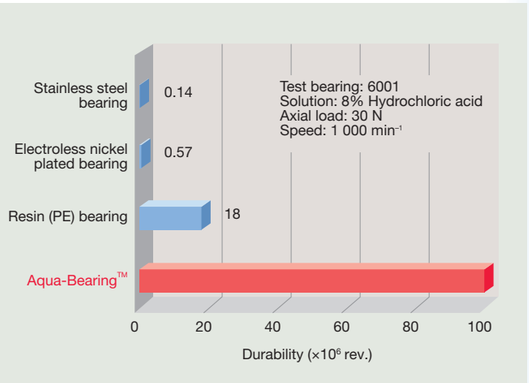
Results of water-spray durability tests

Remarkable durability under light-load conditions.



Results of durability tests in strong acid solution

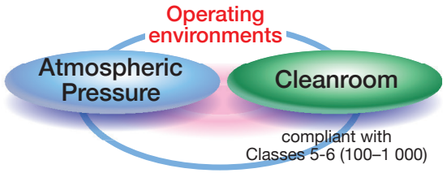
Durability is higher than that of SUS440C bearings and conventional resin bearings and more than 1 000 times and five times respectively.



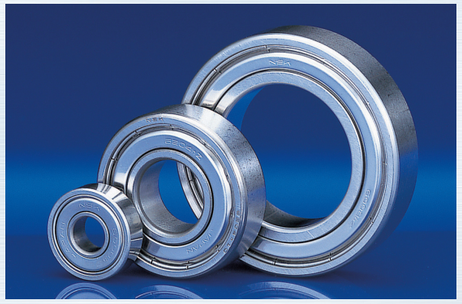
10. LG2/LGU Grease-Packed Bearings

Pages A21–A22 Dimensions, accuracy and availability of bearings.

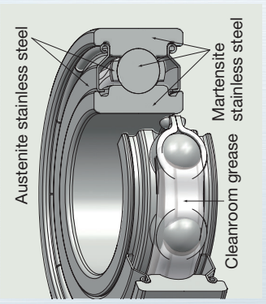
LG2/LGU Cleanroom grease-packed stainless steel bearings are suitable for cleanroom environments at atmospheric pressure.



Product Specifications



Representative Structure



Structure		Shielded Type
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel
	Cage	Stainless steel or resin
	Lubricant	NSK LG2/LGU grease
	Shields	Austenite stainless steel

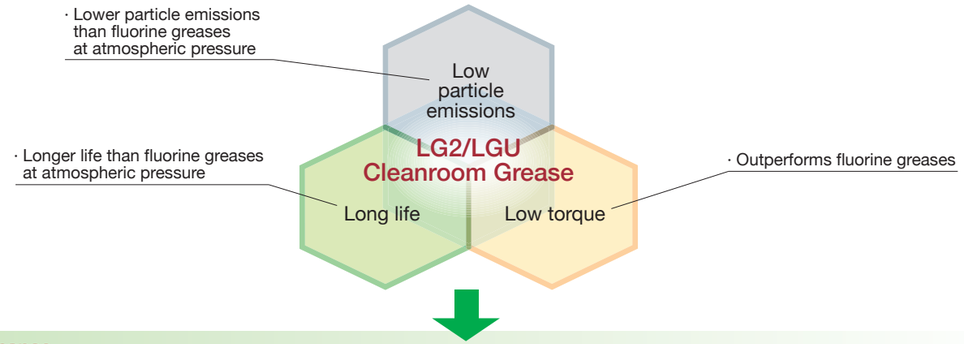
Applications: Equipment in cleanrooms

Operating Instructions and Notes

- LG2/LGU grease products are for use in normal atmospheric conditions only.
- Keep bearings packed until immediately before mounting.
- See the tables on Pages A21 and A22 for limiting loads and limiting rotational speeds.
- Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes). Cleanliness may vary depending on operating conditions, surrounding components, and other factors.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

Features

- Cleanroom grease lubrication for use at atmospheric pressure only
- Lower particle emissions, lower torque, longer operating life, and higher corrosion resistance than commercially available fluorine greases
- LGU grease is free of metallic elements



Performance

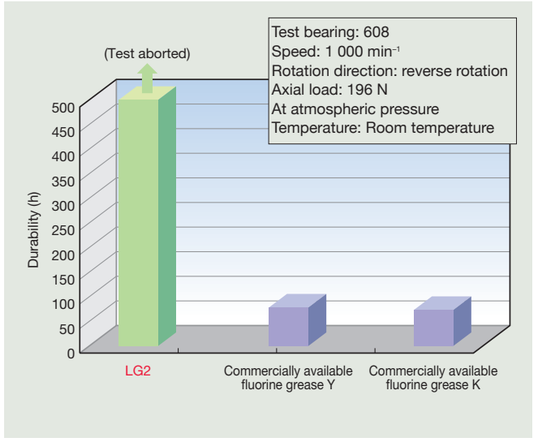
Properties of grease

Operating environment	For use at atmospheric pressure only	
Product	LG2	LGU
Base oil	Mineral oil and synthetic hydrocarbon oil	Synthetic hydrocarbon oil
Thickener	Lithium soap	Diurea
Kinematic viscosity (mm^2/s, 40 °C)	32	96
Consistency	199	201
Maximum operating temperature (°C)	up to 70	up to 120

LGU grease is free of metallic elements

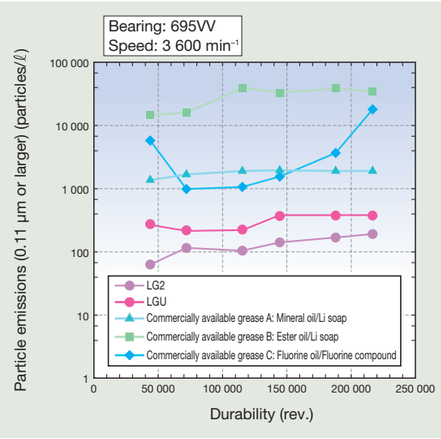
Results of durability tests

LG2/LGU grease feature longer life than other grease at atmospheric pressure.



Results of particle emission tests

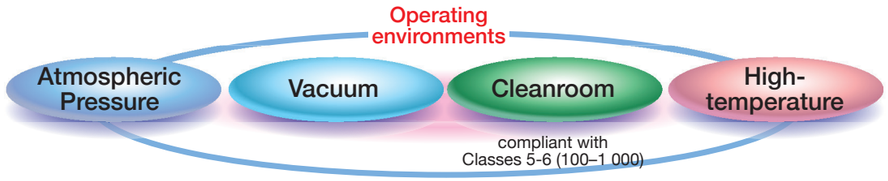
LG2/LGU grease limit particle emissions at atmospheric pressure.



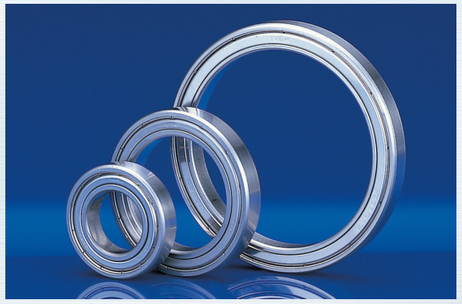
11. FG9 Fluorine Grease-Packed Bearings

Pages A21–A22 Dimensions, accuracy and availability of bearings.

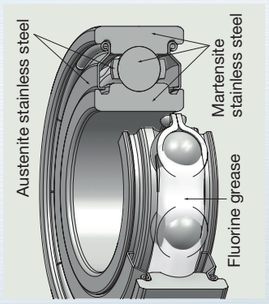
FG9 fluorine grease-packed stainless steel bearings are suitable for cleanroom environments at atmospheric pressure up to vacuum.



Product Specifications



Representative Structure

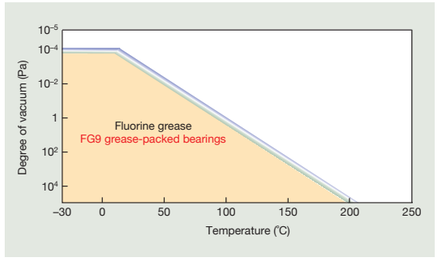


Structure		Shielded
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel
	Cage	Stainless steel
	Lubricant	FG9 grease
	Shields	Austenite stainless steel

Applications: Semiconductor/ organic electro-luminescence/ FPD manufacturing equipment, hard disk manufacturing equipment

Operating Instructions and Notes

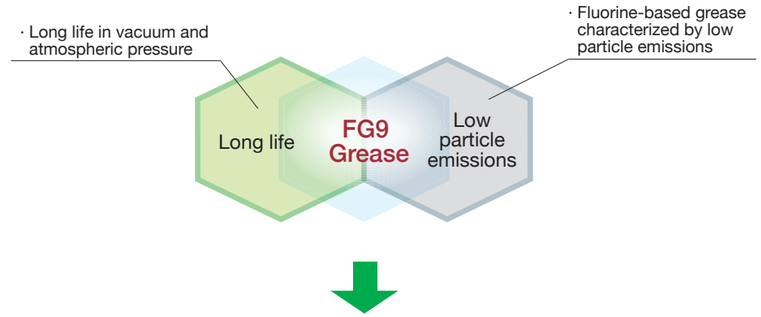
- Keep bearings packed until immediately before mounting.
- The scope of application (degree of vacuum, temperature) is listed in the table to the right.
- See the tables on Pages A21 and A22 for limiting loads and limiting rotational speeds.
- Ensure an optimum radial internal clearance for maximum rotational performance by applying a fit that considers bearing load, operating temperatures, materials of the shaft and/or housing (due to coefficient of linear expansion), etc.
- Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes). Cleanliness may vary depending on operating conditions, surrounding components, and other factors.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.



Features

- Fluorine grease lubrication
- More suitable for vacuums and at higher temperatures than LG2/LGU greases
- Lower particle emissions and longer life than conventional fluorine greases
- Satisfies EU POPs regulations for restrictions on PFOA*

* Annex I to Regulation (EU) 2019/1021



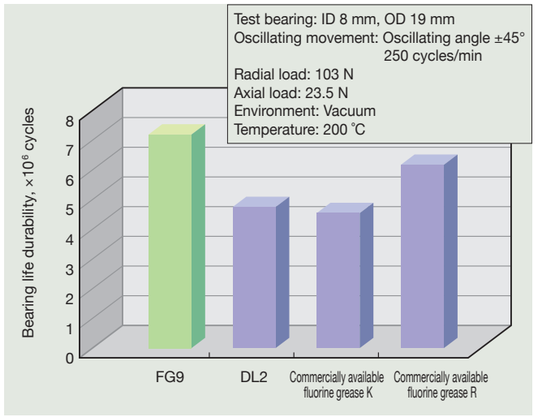
Performance

Properties of grease

Operating environments	From atmospheric pressure to vacuum
Name	FG9
Base oil	Fluorine oil
Thickener	PTFE
Kinematic viscosity (mm^2/s, 40 °C)	200
Maximum operating temperature (°C)	up to 200

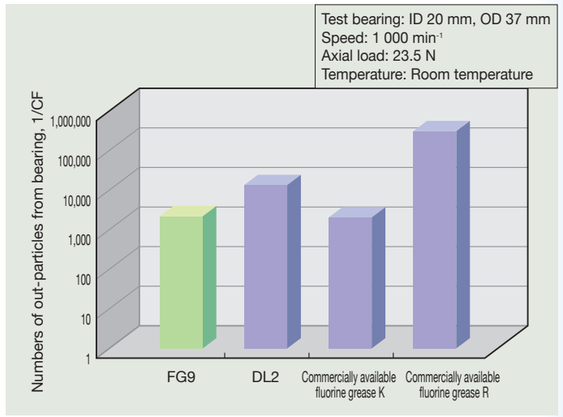
Results of durability tests in vacuum

FG9 provides the longest life in vacuum environments.



Results of particle emission tests at atmospheric pressure

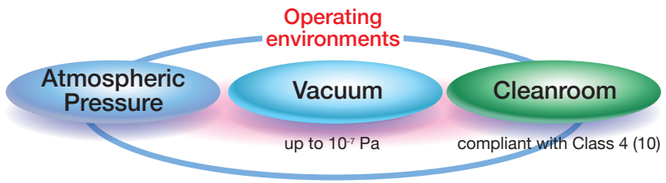
FG9 grease limits particle emissions at atmospheric pressure.



12. E-DFO Bearings, V-DFO Bearings

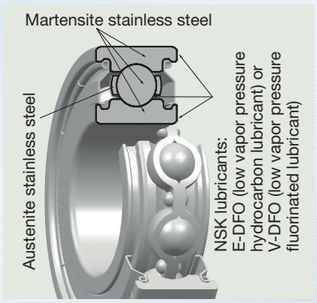
Page A23 Dimensions, accuracy and availability of bearings.

New concept V-DFO and E-DFO bearings have special lubrication coatings applied to the rings, balls, and cage that deliver superior cleanliness and long life. The V-DFO specification uses low-vapor-pressure fluorinated lubricant while the E-DFO specification uses low-vapor-pressure hydrocarbon lubricant.
These bearings are suitable for cleanroom environments ranging from atmospheric pressure to vacuum conditions.



Product Specifications

Representative Structure



Structure		E-DFO	V-DFO
		Shielded	Shielded
Specifications	Outer/Inner rings	Martensite stainless steel and E-DFO	Martensite stainless steel and V-DFO
	Balls	Martensite stainless steel and E-DFO	Martensite stainless steel and V-DFO
	Cage	Stainless steel and E-DFO	Stainless steel and V-DFO
	Lubricant	NSK lubricant E-DFO	NSK lubricant V-DFO
	Shields	Austenite stainless steel	Austenite stainless steel

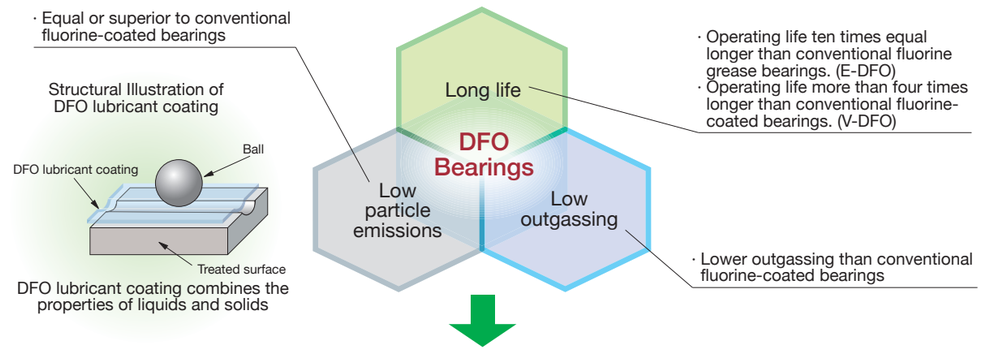
Applications: Manufacturing equipment for semiconductors, OLEDs, flat-panel displays, and hard disks; solar cell manufacturing; robots for vacuum environments

Operating Instructions and Notes

- Keep bearings packed until immediately before mounting.
- Avoid storing the bearing for a long amount of time.
- Wear clean gloves when handling.
- Mount the bearing without washing.
- Avoid exposure to any oil or moisture.
- See the tables on Page A23 for limiting loads and limiting rotational speeds.
- Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes). Cleanliness may vary depending on operating conditions, surrounding components, and other factors.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

Features

- Operating life more than four times longer than conventional fluorine-coated bearings
- Lower particle emissions and outgassing than MoS_2 solid lubricated bearings
- Usable in environments where lubricants containing metallic elements such as MoS_2 are not suitable
- Usable from atmospheric pressure to vacuums at 10^{-7} Pa (room temperature), although the degree of vacuum in which the bearings can be used varies according to operating temperature



Performance

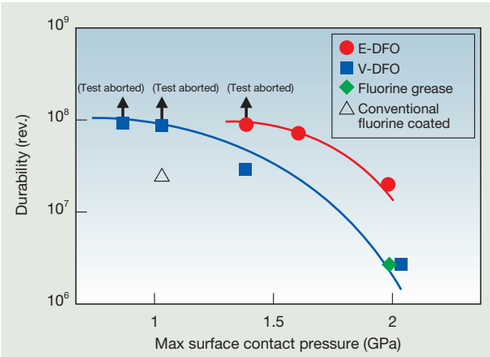
Comparison of operating environments for NSK lubricant E-DFO and V-DFO:

Conditions	E-DFO	V-DFO
Corrosive gas	×	○
Vacuum	◎ (up to 150°C)	○ (up to 150°C)
Atmospheric pressure	◎ (up to 50°C)	◎ (up to 200°C)
Limiting load	◎ (up to 5%)	○ (up to 2%)

Durability under vacuum conditions

1. E-DFO offers nearly ten times more durability than conventional fluorine grease.
2. V-DFO offers upwards of four times the durability of a fluorine coated bearing.

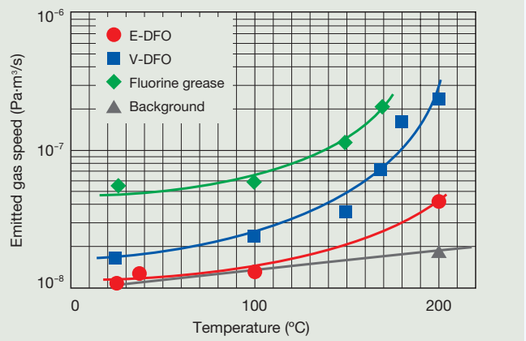
Test conditions
Test bearing: 708
Speed: 3 000 min^{-1}
Degree of vacuum: 2×10^{-4} Pa



Outgassing under high-temperature conditions

Low outgassing characteristics

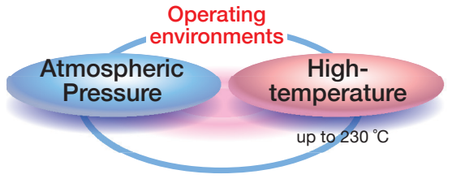
Test conditions
Test bearing: 608
Degree of vacuum: 8×10^{-4} Pa



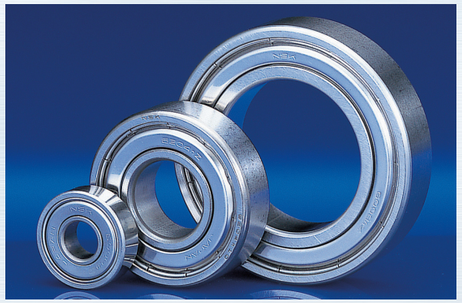
13. KPM Grease-Packed Bearings

Page A24 Dimensions, accuracy and availability of bearings.

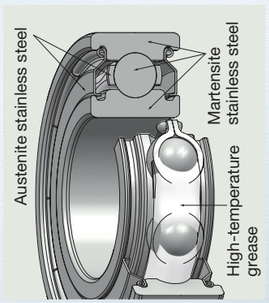
These high-temperature bearings are packed with NSK's long-life, high-temperature KPM grease for use at atmospheric pressure only.



Product Specifications



Representative Structure



Structure		Shielded
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel
	Cage	Stainless steel
	Lubricant	NSK high-temperature KPM grease
	Shields	Austenite stainless steel

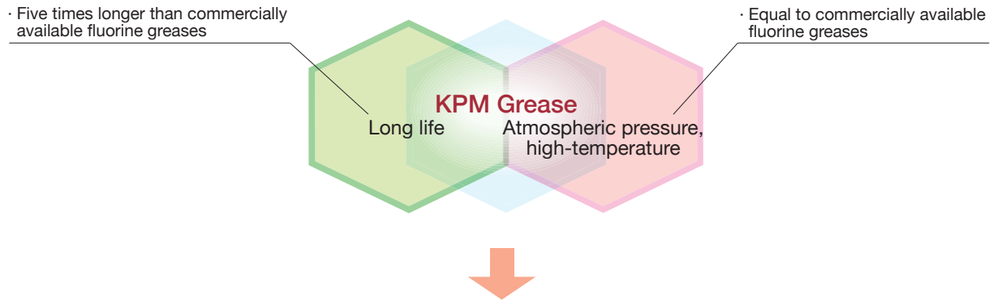
Applications: Copying machines, kilns, high-temperature conveyance equipment, other equipment for high-temperature environments

Operating Instructions and Notes

- KPM grease is for normal atmospheric conditions only.
- Not applicable for cleanroom environments.
- Keep bearings packed until immediately before mounting.
- See the tables on Page A24 for limiting loads and limiting rotational speeds.
- Ensure an optimum radial internal clearance for maximum rotational performance by applying a fit to the bearing that conisders bearing load, operating temperatures, materials of the shaft and/or housing (due to coefficient of linear expansion), etc.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide "as is" without express or implied warranties of any kind.

Features

- Usable in high-temperature environments up to 230 °C
- Longer operating life than commercially available fluorine greases (five times longer at 200 °C)
- Longer operating life than solid lubricant high-temperature bearings



Performance

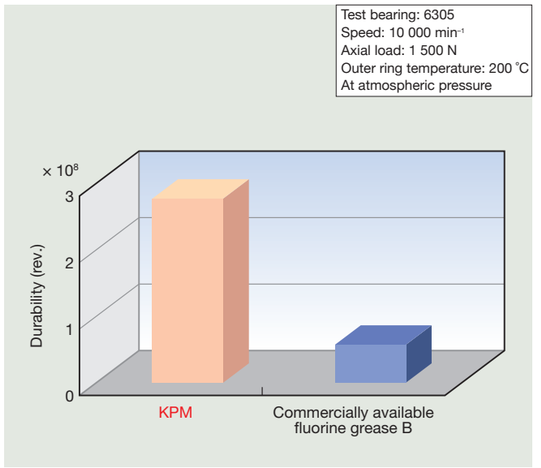
Properties of grease

Name	NSK high-temperature KPM grease	Commercially available fluorine grease B
Base oil	Fluorine oil	Fluorine oil
Thickener	PTFE	PTFE
Kinematic viscosity (mm²/s, 40 ˚C)	420	390
Consistency	290	280
Maximum operating temperature (˚C)	230	230

KPM: NSK-developed grease for use at atmospheric pressure only

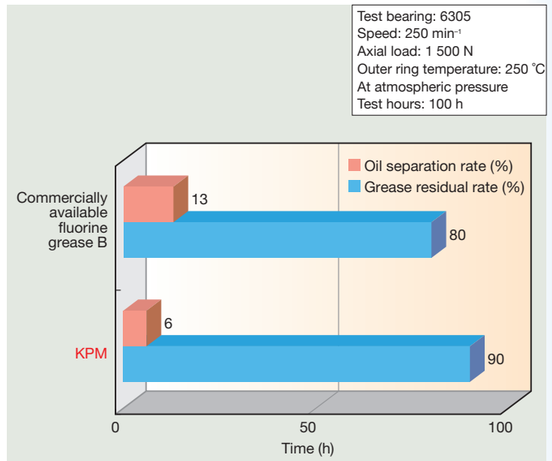
Durability

KPM's operating life is approximately five times longer than commercially available fluorine greases.



Oil separation and grease residual rates

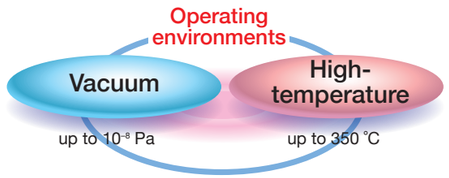
KPM is highly heat resistant, with lower oil separation rates at higher temperatures than commercially available fluorine greases.



14. YS Bearings With Spacer Joints

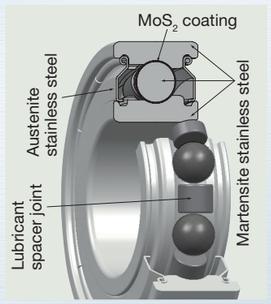
Page A25 Dimensions, accuracy and availability of bearings.

YS bearings with spacer joints are made of an alloy-based self-lubricating material (sintered alloy) between balls.
They are suitable for high-temperature and vacuum environments.



Product Specifications

Representative Structure

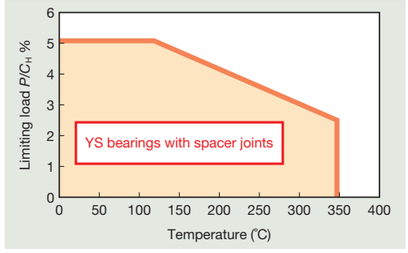


Structure		Shielded
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel and MoS_2 coating
	Cage	Lubricating spacer joints (sintered alloy)
	Lubricant	MoS_2 solid lubricant
	Shields	Austenite stainless steel

Applications: Ion implantation equipment, sputtering equipment, vacuum vapor deposition equipment

Operating Instructions and Notes

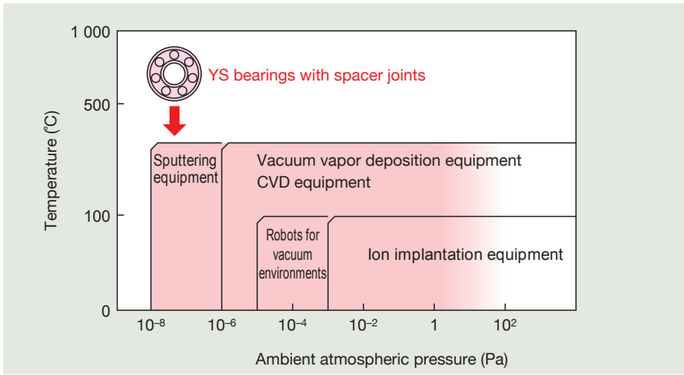
- For use in vacuum environments.
- Restrictions apply to bearings mounted to a vertical shaft due to a notch in the outer and inner rings. (Refer to the bearing manual)
- Keep bearings packed until immediately before mounting.
- Avoid storing the bearing for a long amount of time.
- Avoid exposure to any oil or moisture.
- The scope of application (limiting load, temperature) is listed in the table to the right.
- See the tables on Page A25 for limiting loads and limiting rotational speeds.
- Ensure an optimum radial internal clearance for maximum rotational performance by applying a fit to the bearing that considers bearing load, operating temperatures, materials of the shaft and/or housing (due to coefficient of linear expansion), etc.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

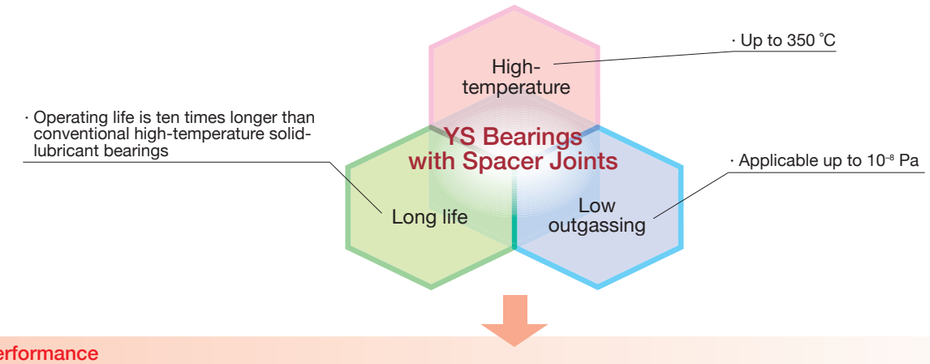


Features

- Grease-free, MoS_2 solid lubrication
- Usable in vacuum up to 10^{-8} Pa and temperatures up to 350 °C
- Operating life is 10 times longer than conventional high-temperature solid-lubricant bearings

Bearing applications

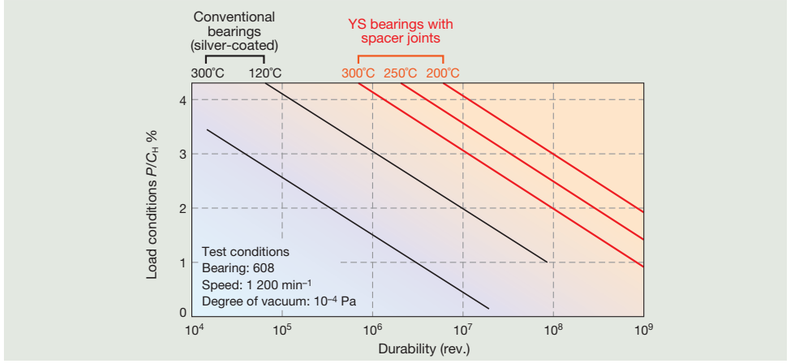




Performance

Durability

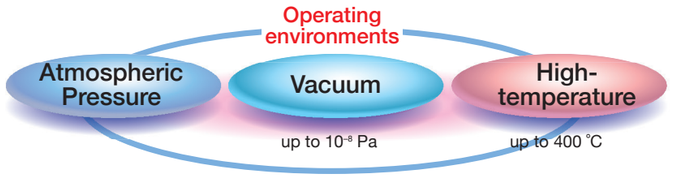
Over ten times more durable than conventional high-temperature solid-lubricant bearings.



15. SJ Bearings

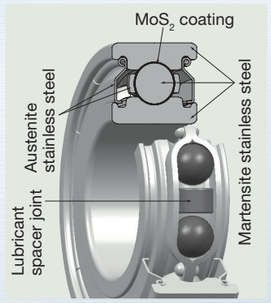
Page A26 Dimensions, accuracy and availability of bearings.

SJ bearings have a “peapod” structure, with solid lubricant spacer joints mounted between two balls in cage pockets. These bearings are suitable for high-temperature environments at atmospheric pressure up to vacuum.



Product Specifications

Representative Structure

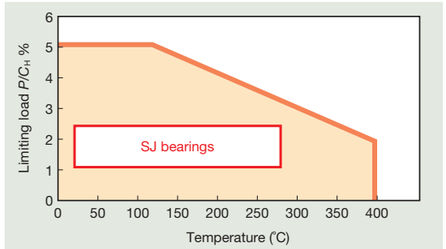


Structure		Shielded
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel and MoS_2 coating
	Cage	Stainless steel and lubricating spacer joints (sintered alloy)
	Lubricant	MoS_2 solid lubricant
	Shields	Austenite stainless steel

Applications: Vacuum vapor deposition equipment, kilns, kiln cars, steel plants, high-temperature conveyance equipment

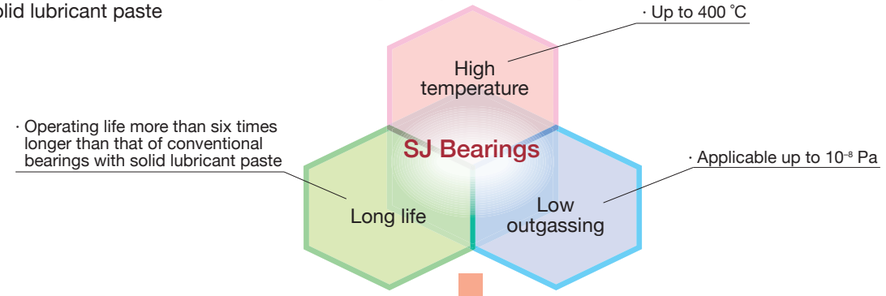
Operating Instructions and Notes

- Do not use this bearing in an environment with excessive moisture or humidity.
- Keep bearings packed until immediately before mounting.
- Avoid storing the bearing for a long amount of time.
- Avoid exposure to any oil or moisture before use.
- The scope of application (limiting load, temperature) is listed in the table to the right.
- See the tables on Page A26 for limiting loads and limiting rotational speeds.
- Ensure an optimum radial internal clearance for maximum rotational performance by applying a fit to the bearing that considers bearing load, operating temperatures, materials of the shaft and/or housing (due to coefficient of linear expansion), etc.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.



Features

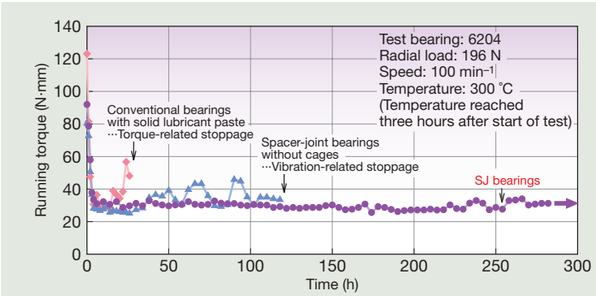
- Grease-free, MoS_2 solid lubricant
- Applicable from atmospheric pressure up to vacuums at 10^{-8} Pa and temperatures up to 400 °C
- “Peapod” structure provides excellent torque stability and long life
- Over six times more durable than conventional high-temperature bearings with solid lubricant paste



Performance

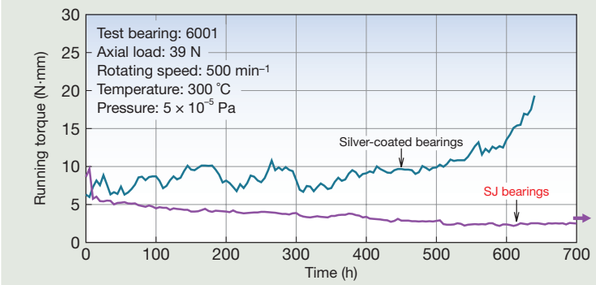
Durability

More than six times more durable than bearings with conventional solid lubricant paste, and more than twice as durable as conventional cageless bearings with spacer joints.



Durability of bearings in vacuum conditions

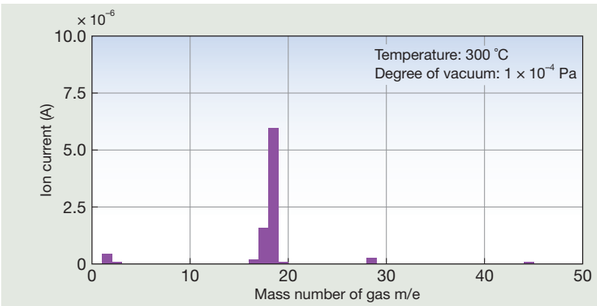
Outperforms silver-coated bearings in durability and torque stability.



Outgassing in vacuum conditions

No outgassing from chemical decomposition of the solid lubricant in spacer joints was seen in a high-temperature, vacuum environment.

Thus, pollution is not a concern with SJ bearings.

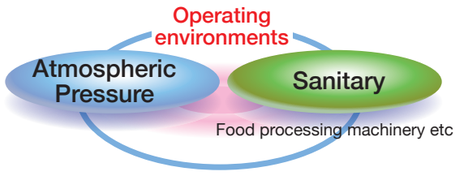


16. Food Grade Grease-Packed Bearings

Pages A27–A28 Dimensions, accuracy and availability of bearings.

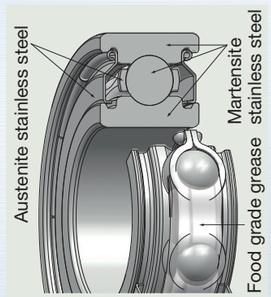
These stainless steel bearings employ food-grade NSF*-registered grease for improved safety and are suitable for food processing machinery and pharmaceutical manufacturing equipment.

* NSF (International) : U.S. non-profit third party accreditation organization that is internationally recognized in the field of public safety and health.



Product Specifications

Representative Structure



Structure		Shielded, Sealed
Specifications	Outer/Inner rings	Martensite stainless steel
	Balls	Martensite stainless steel
	Cage	Stainless steel
	Lubricant	Food grade grease
	Seals/Shields	Nitrile rubber/Austenite stainless steel

Applications: Food processing machinery, pharmaceutical manufacturing equipment

Features

- RLS grease is usable at temperatures up to 120 °C while BL2 grease is usable up to 200 °C.
- Both RLS and BL2 grease meet Halal and Kosher dietary laws.

NSF Lubricant Categories

High H1: Usable where incidental food contact is possible

Low H2: Usable where there is no possibility of food contact

Performance

Properties of grease

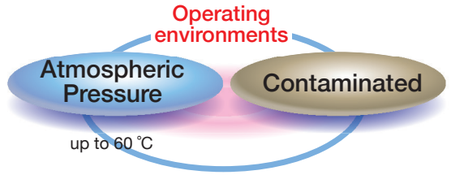
Name	RLS	BL2 for high temperatures
NSF category	H1	H1
Base oil	Synthetic hydrocarbon oil	Fluorine oil
Thickener	Aluminum alloy soap	PTFE
Kinematic viscosity (mm^2/s, 40 °C)	150	415
Consistency	280	280
Water wash-out	7.6%	0.1%
Operating temperature	0 – 120 °C	0 – 200 °C

Operating Instructions and Notes

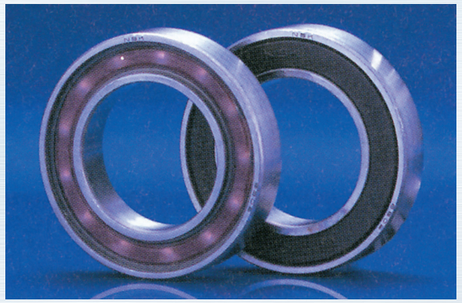
- Keep bearings packed until immediately before mounting.
- See the tables on Pages A27 and A28 for limiting loads and limiting rotational speeds.
- The grease is safe for incidental food contact only. Do not eat the grease.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

17. Molded-Oil™ Bearings (For Contaminated Environments)

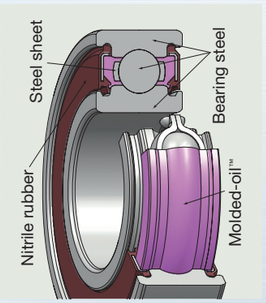
Molded-Oil™ bearings feature a special material that provides a continuous supply of lubricating oil, allowing them to stand up to dust-contaminated environments at atmospheric pressure.



Product Specifications



Representative Structure



Structure		Sealed Type
Specifications	Outer/Inner rings	Bearing steel
	Balls	Bearing steel
	Cage	Steel sheet
	Lubricant	Molded-oil™
	Seals	Nitrile rubber

Applications: Food processing equipment, agricultural machines, woodworking machines, various conveyor lines

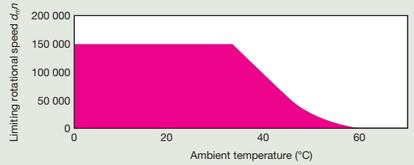
Operating Instructions and Notes

- For use in normal atmospheric conditions only.
- Because the solid lubricant used in these bearings will melt at a temperature of 120 °C, take care not to exceed temperatures of 100 °C when heating this bearing during the shrink-fit process for mounting.
- A radial load is required for the bearings to properly rotate. The minimum radial load to maintain proper rotation is at least 1 % of the basic dynamic load rating.
- Keep bearings packed until immediately before mounting.
- See the “4. Molded-Oil™ Bearings (Stainless Steel)” on Pages A33 and A34 for applications requiring corrosion resistance.
- The scope of application (applied load, limiting $d_m n$ value) is listed in the table to the right.
- Avoid exposure to organic solvents with a degreasing effect.
- Bearings may not be usable in certain corrosive environments or conditions.
- All comments referencing certain values or performance in this catalog are for reference only. NSK provides this guide “as is” without express or implied warranties of any kind.

The scope of Molded-Oil™ bearings

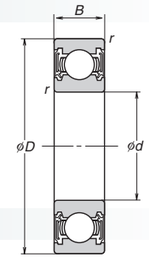
Applied load	Between 1% and 5% of the stainless steel bearing dynamic load rating C_H <At least 1% of C_H must be applied.>
Limiting rotational speed, $d_m n$(1)	150 000 Refer to the chart below for temperatures above 35 °C

Note (1) $d_m n$ = (Bearing bore diameter + bearing outer diameter (mm)) ÷ 2 × Rotational speed (min^{-1})



Features

- Continuous controlled flow of oil from Molded-Oil™ inside the bearing provides sufficient lubrication
- No grease or oil filling keeps operating environments clean
- Operating life in dust-contaminated environments is more than twice that with grease
- Comes standard with a contact seal (See table below).



Rubber Sealed Type (example)

Table of Dimensions and Availability (Contact-Seal Type)

● Inquiry designation(1) □□□□ **L11DDU**

Boundary dimensions: Bore diameter *d* (mm)	Outside diameter *D* (mm)	Width *B* (mm)	Chamfer dimension (min.) *r* (mm)	Basic designation	Availability	Limiting speed(2) (reference value) (min^{-1})	Applied load(3) (reference value) (N)
10	22	6	0.3	**6900**	●	9 370	25 – 110
	26	8	0.3	**6000**	●	8 330	40 – 190
	30	9	0.6	**6200**	●	7 500	45 – 210
12	24	6	0.3	**6901**	●	8 330	25 – 120
	28	8	0.3	**6001**	●	7 500	45 – 210
	32	10	0.6	**6201**	●	6 810	60 – 290
15	28	7	0.3	**6902**	●	6 970	40 – 180
	32	9	0.3	**6002**	●	6 380	50 – 230
	35	11	0.6	**6202**	●	6 000	65 – 320
17	35	10	0.3	**6003**	●	5 760	55 – 250
	40	12	0.6	**6203**	●	5 260	85 – 400
20	42	12	0.6	**6004**	●	4 830	80 – 390
	47	14	1	**6204**	●	4 470	110 – 540
25	47	12	0.6	**6005**	●	4 160	90 – 420
	52	15	1	**6205**	●	3 890	120 – 590
	62	17	1.1	**6305**	●	3 440	180 – 870
30	55	13	1	**6006**	●	3 520	120 – 560
	62	16	1	**6206**	●	3 260	170 – 820
	72	19	1.1	**6306**	●	2 940	230 – 1 130
35	62	14	1	**6007**	●	3 090	140 – 680
	72	17	1.1	**6207**	●	2 800	220 – 1 090
	80	21	1.5	**6307**	●	2 600	290 – 1 410
40	68	15	1	**6008**	●	2 770	150 – 710
	80	18	1.1	**6208**	●	2 500	250 – 1 240
	90	23	1.5	**6308**	●	2 300	350 – 1 720
45	75	16	1	**6009**	●	2 500	180 – 890
	85	19	1.1	**6209**	●	2 300	270 – 1 330
	100	25	1.5	**9309**	●	2 060	450 – 2 250
50	80	16	1	**6010**	●	2 300	190 – 920
	90	20	1.1	**6210**	●	2 140	300 – 1 490
	110	27	2	**6310**	●	1 870	520 – 2 600

Mark: ● Stocked as standard inventory.(4)

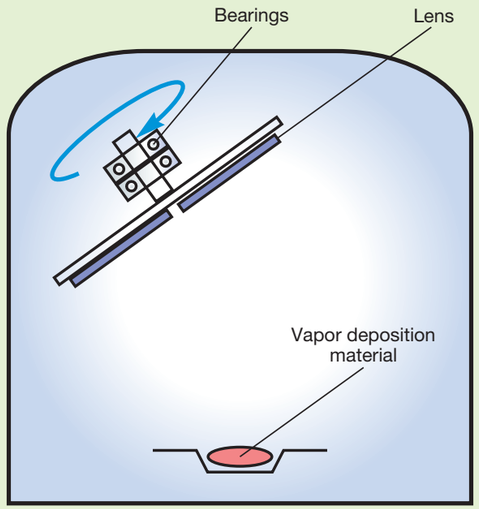
Notes (1) The actual designation may differ from the inquiry designation. □□□□ indicates the basic designation.
(2) The limiting speed of these bearings has been calculated for 25 °C operating conditions. Limiting speeds will be slower for operating conditions of 35 °C or higher. (Refer to the previous page for further details.)
(3) Applied load values are for reference only; they are not guaranteed.
(4) Orders for standard inventory may be delayed, particularly if shipped from Japan.

Remarks 1. The radial internal clearance for the bearings on this page is CN. See the radial internal clearance tables on Page A10 for further details.
2. Rubber sealed bearings are standard.

Applications of SPACEA™ Series Bearings

SPACEA™

Vacuum Vapor Deposition Equipment



Operating Conditions

Vacuum/High temperature environments

- Degree of vacuum: 10^{-4} Pa
- Temperature: 200 to 300 °C
- Speed: Up to 100 min^{-1}
- Load: Up to 50 N

Conventional bearings

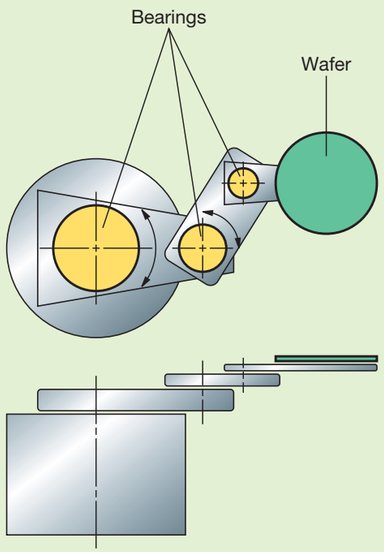
- Silver-coated bearing (6002, 6004, etc.)
- Operating life: 2 to 3 months

NSK SPACEA™ Series

YS Bearings with Spacer Joints

- Operating life: More than 1 year

Robots for Vacuum Environments



Operating Conditions

Vacuum/Cleanroom environments

- Degree of vacuum: 10^{-4} Pa
- Temperature: Up to 120 °C
- Speed: Low-speed swing
- Load: Moment load

Conventional bearings

- Thin-walled bearing
  Inner/Outer rings: Stainless steel
  Balls: Special glass balls
- Operating life: 2 to 3 months

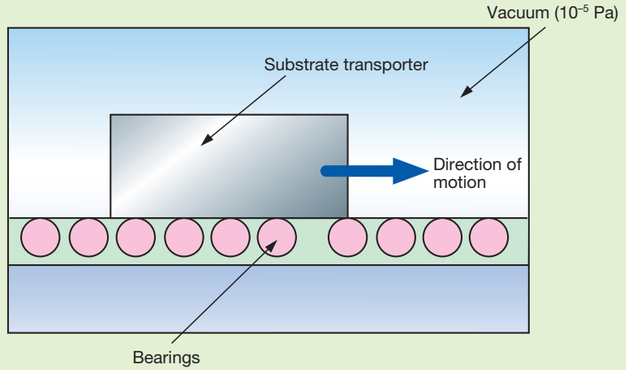
NSK SPACEA™ Series

N Series
Thin-section Bearings

(NBA2504, NBX15206, etc.)
Inner/Outer rings: Stainless steel
Balls: Ceramics

- Operating life: More than 1 year

Sputtering Equipment



Operating Conditions

Vacuum/Cleanroom environments

- Degree of vacuum: 10^{-5} Pa
- Temperature: Up to 150 °C, inclusive
- Speed: Up to 500 min^{-1}
- Load: Up to 50 N

Conventional bearings

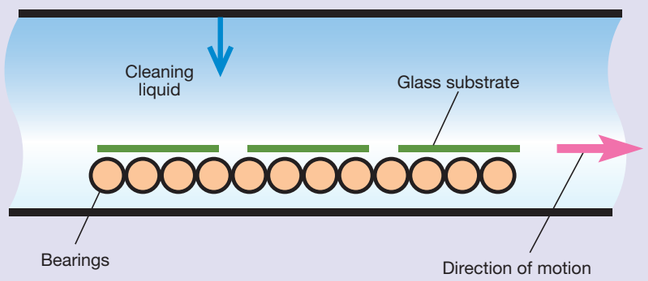
- Fluororesin coated bearing
  (bore diameter: 3/8")
- Operating life: 3 months

NSK SPACEA™ Series

V-DFO Bearings

- Operating life: 6 months

Liquid Crystal Cleaning Equipment



Operating Conditions

Corrosive environments

- Cleaning liquid-spray environments
- Speed: Up to 50 min^{-1}
- Load: Light load

Conventional bearings

- Plain resin bearing
- Operating life: 2 to 3 months

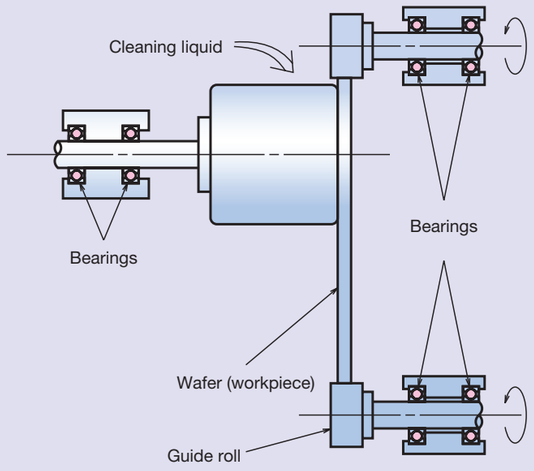
NSK SPACEA™ Series

Aqua-Bearing™

- Operating life: More than 1 year

Applications of SPACEA™ Series Bearings

Silicon Wafer Cleaning Equipment



Operating Conditions

Corrosive environments

- Cleaning liquid-spray environments
- Speed: Up to 100 min^{-1}
- Load: Up to 50 N

Conventional bearings

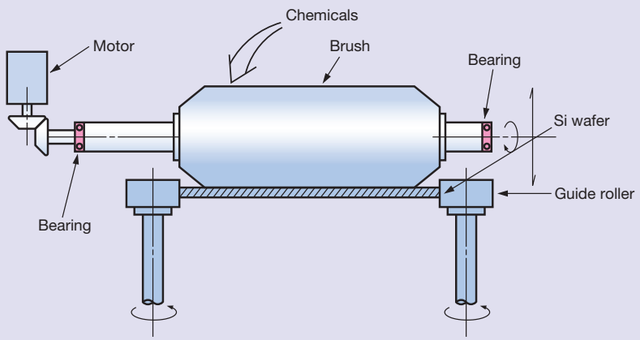
- Stainless steel bearing (degreased products 6000, 6001, 6901, etc.)
- Operating life: 2 weeks to 1 month

NSK SPACEA™ Series

Hybrid Bearings

- Operating life: 2 to 3 months

Wafer Polishing Equipment (CMP Equipment)



Operating Conditions

Corrosive environments

- Cleaning liquid-spray environments
- Speed: Up to 30 min^{-1}
- Load: Light load

Conventional bearings

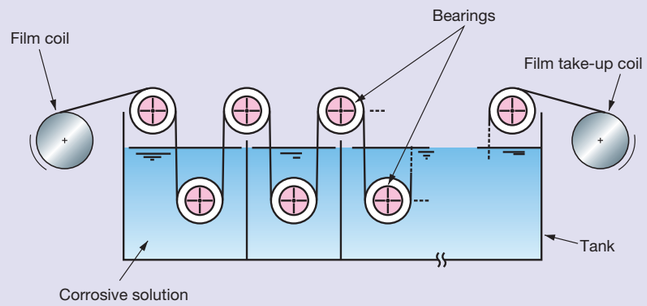
- Stainless steel bearing (6001, 6800, etc.)
- Operating life: 2 weeks to 1 month

NSK SPACEA™ Series

All-Ceramic Bearings

- Operating life: More than 1 year

Cleaning Device



Operating Conditions

Corrosive environments

- Strong acid solution
- Speed: Up to 100 min^{-1}
- Load: Up to 100 N
- Temperature: Up to 80 ˚C

Conventional bearings

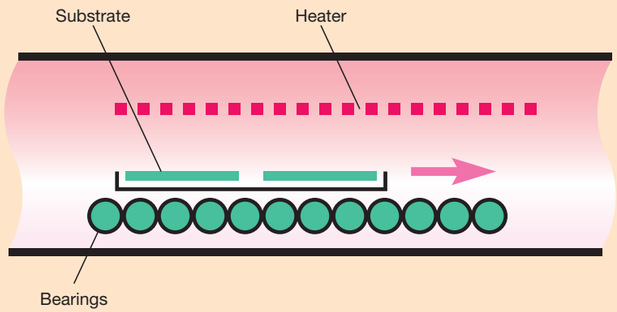
- All-ceramic bearing (silicon nitride 6204, 6206, etc.)
- Operating life: More than 1 year

NSK SPACEA™ Series

All-Ceramic Bearings

- Operating life: More than 3 years

Furnace Conveyor



Operating Conditions

High-temperature environments

- At atmospheric pressure
- Temperature: Up to 400 ˚C
- Speed: Up to 100 min^{-1}

Conventional bearings

- Stainless steel bearing (degreased products 6204, 6205, etc.)
- Operating life: 1 month

NSK SPACEA™ Series

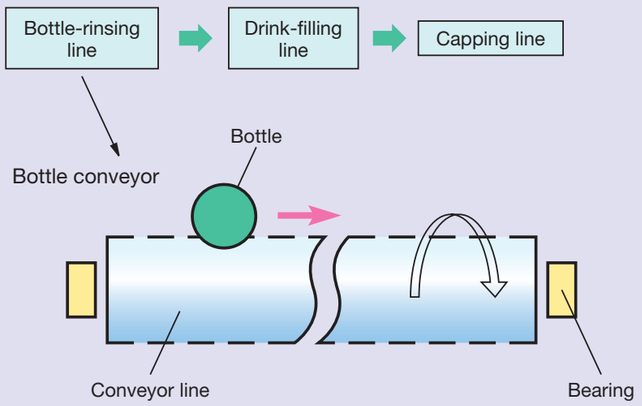
SJ Bearings

- Operating life: More than 1 year

Applications of SPACEA™ Series Bearings

SPACEA™

Aseptic Filling Equipment for Soft Drinks



Operating Conditions

Corrosive environments

- Corrosive liquid-spray (for sterilization and rinsing)
- Speed: Up to 300 min^{-1}
- Load: Up to 50 N
- Temperature: Up to 80 ˚C

Conventional bearings

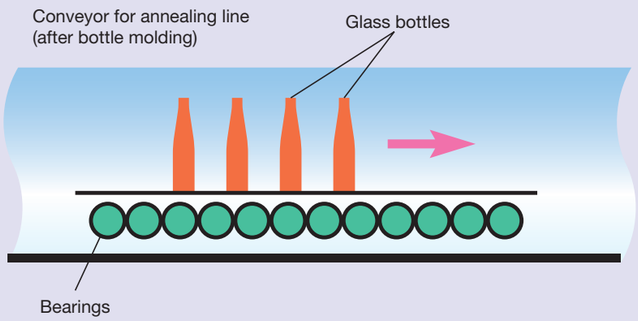
- Stainless steel bearing (6205, 6212, 6306, etc.)
- Operating life: Several months

NSK SPACEA™ Series

Corrosion-Resistant Coated Bearings

- Operating life: More than 1 year

Conveyor for Glass-Bottle Production Machine



Operating Conditions

High-temperature/Corrosive environments

- Corrosive gas atmosphere
- Temperature: Up to 200 ˚C
- Speed: Up to 100 min^{-1}

Conventional bearings

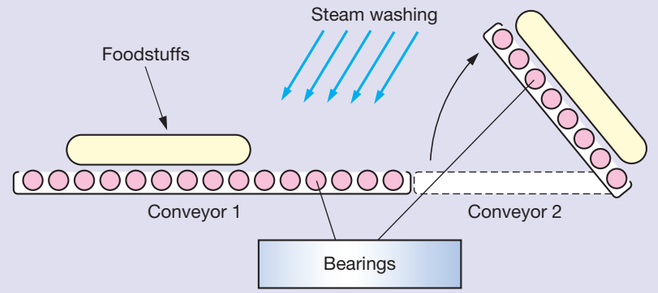
- High-temperature grease-packed stainless steel bearing (6005, 6306, etc.)
- Operating life: Several months

NSK SPACEA™ Series

Corrosion-Resistant Coated Bearings

- Operating life: More than 1 year

Raw Material Preparation Device



Operating Conditions

Corrosive environments

- Water spray, steam
- Speed: Up to 1 000 min^{-1}
- Temperature: Up to 80 ˚C

Conventional bearings

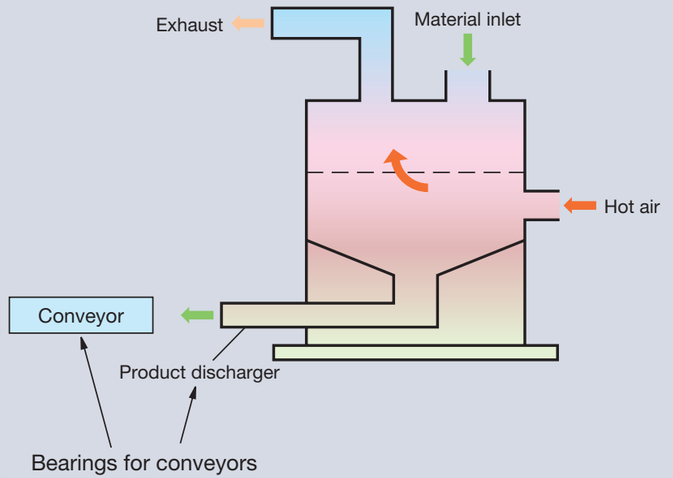
- Grease-packed stainless steel bearing

NSK SPACEA™ Series

Hybrid Bearings

- Operating life: More than five times longer than conventional bearings

Grain Dryer



Operating Conditions

Contaminated environments

- Chaff, powder, and dust
- Temperature: Up to 60 ˚C
- Speed: Up to 100 min^{-1}

Conventional bearings

- Stainless steel bearing (696, 6800, etc.)
- Operating life: Approx. 2 months

NSK SPACEA™ Series

Molded-Oil™ Bearings

- Operating life: More than 1 year

SPACEA™ Series Precision Machine Components: Trusted Solutions for Special Environments

SPACEA™ Series ball screws and NSK Linear Guides utilize NSK's state-of-the-art technologies to deliver excellent performance, even in severe operating conditions.

Please see Pages B5-B6 for recommended products for specific applications.

SPACEA™ Series Ball Screws and NSK Linear Guides

A SPACEA™ Series Ball Screws and NSK Linear Guides

SPACEA™

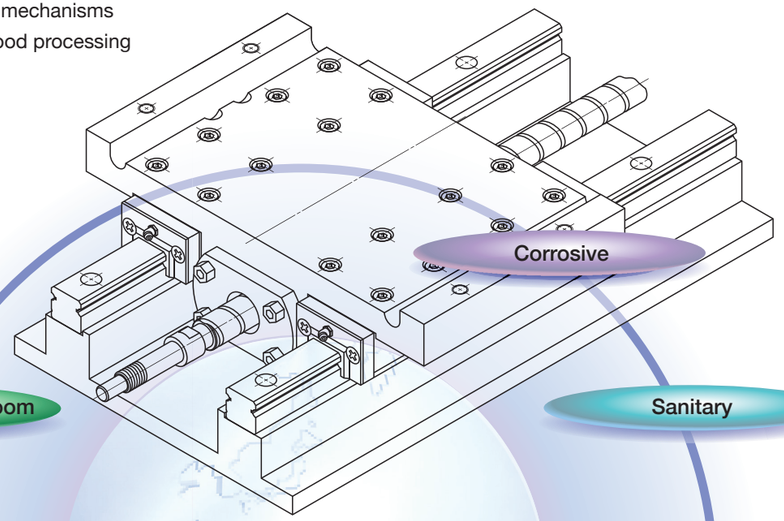
Product lineup by operating environment

NSK's SPACEA™ Series ball screws and NSK linear guides are the optimal components for linear drive mechanisms in demanding operating environments, such as semiconductor/FPD/hard disk production machinery, food processing machinery, medicine/cosmetic production machinery, and ceramics/chemical/optical equipment.

USS-type for High Accuracy and Cleanroom Applications

Support units for cleanrooms

Ball Screws and Support Units for Cleanroom Environments



Corrosive

Vacuum and Cleanroom

Sanitary

Drive system

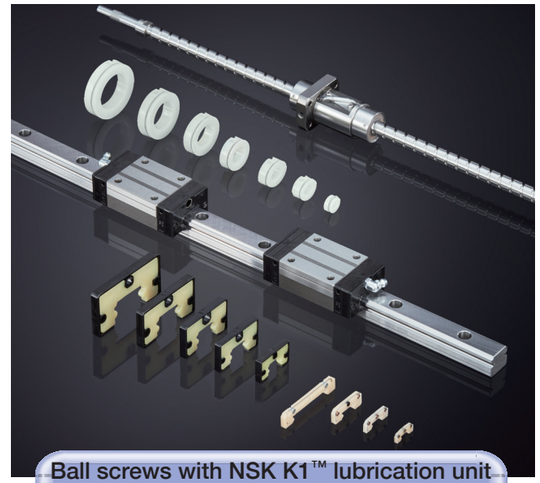
SPACEA™

Linear guide system

Non-magnetic

High-temperature

Contaminated



Maintenance-free operation oriented ball screws and NSK Linear guides

Ball screws with NSK K1™ lubrication unit
Linear guides with NSK K1-L™/NSK K1™ lubrication unit

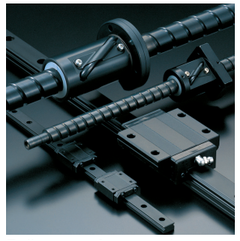
SPACEA™ Series Ball Screws

Ball screws for special environments

Ball screws equipped with high-performance X1 seals

Ball screws with NSK Lubricant E-DFO

Stainless steel ball screws



Ball screws for corrosive environments

Non-magnetic ball screws

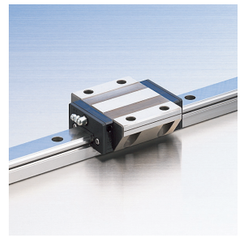
NSK "Clean" Grease

SPACEA™ Series NSK Linear Guides

Linear guides for special environments

Linear guides equipped with high-performance seals

Linear guides with NSK Lubricant E-DFO



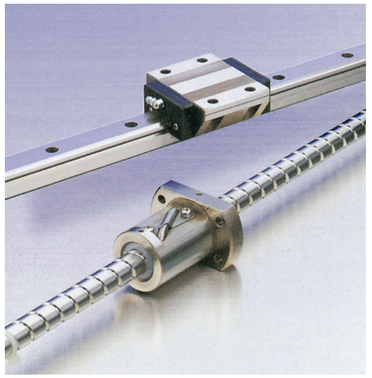
Stainless steel linear guides

Linear guides for corrosive environments

Linear guides for food processing machinery/medical equipment

Linear guides for high temperatures

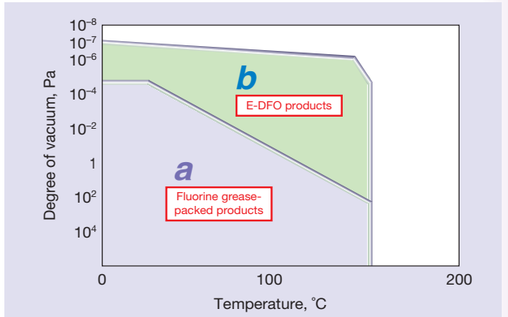
B SPACEA™ Series Ball Screws and NSK Linear Guides Selection Guide



Select the most appropriate product with the following flow chart.

① Select the group of products appropriate for your operating environment and application. → ② Find the series that meets your operating conditions. → ③ Select the product most appropriate in terms of availability and price. → ④ Check the operating instructions and notes.

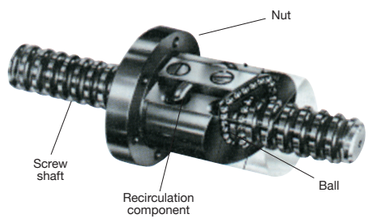
●Scope of applications for fluorine grease-packed products and E-DFO products

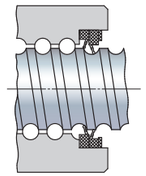


① Operating environment			Product name		② Operating conditions: Degree of vacuum Pa				Temperature ˚C			Cleanliness (1) (ISO/US Fed. Std. Class)			Limiting rotational speed d·n value (2)			Limiting speed of linear guide m/min			③ Price comparison	③ Dimensions (availability)	④ · Specifications · Operating instructions · Technical data
					Atmospheric pressure	10^{-4}≤	10^{-8}≤		≤100	≤200	≤300	Classes 5-6 (100-1000)	Class 5 (100)	Class 4 (10)	≤50 000	≤100 000	≤150 000	≤100	≤200	≤300			
Vacuum and cleanroom	Cleanroom	Atmospheric pressure (room temperature)	LG2 grease-packed ball screws and linear guides		●				≤70 ˚C			●			≤70 000			≤100			Low ▲ High	Ball screws (B9)	B17–B18, B21–B22, B25–B26
			LGU grease-packed ball screws and linear guides						≤120 ˚C														
	Vacuum	From atmospheric pressure up to vacuum (room temperature)	Fluorine grease-packed ball screws and linear guides		See the scope of applications for fluorine grease-packed products (upper right) a							●			≤70 000			≤100			Low ▲ High		B15–B16
		From atmospheric pressure up to vacuum (up to 150 ˚C)	Ball screws and linear guides with NSK Lubricant E-DFO		See the scope of applications for E-DFO products (upper right) b							●			≤70 000			≤100					B19–B20
	Non-magnetic	Non-magnetic (relative permeability 1.01 or less) (from atmospheric pressure up to vacuum)	Non-magnetic stainless steel ball screws and linear guides		10^{-5}Pa				≤150 ˚C						≤70 000			≤100			–		–
Corrosive	Water	Water vapor, high-humidity environments	Ball screws and linear guides for corrosive environments	(Standard grease) (Standard seal)	●				≤80 ˚C						≤70 000			≤100			Low ▲ High	Support units (B10)	B15–B16, B25–B26
		Water-spray	Ball screws and linear guides for corrosive environments																				
	Weak acid, weak alkali Strong acid, strong alkali		Corrosion-Resistant coated ball screws and linear guides	(Fluorine grease) (Corrosion-Resistant seal)	●				≤80 ˚C						≤70 000			≤100			Low ▲ High	Linear guides (B11–B14)	B15–B16
			Stainless steel ball screws and linear guides						≤150 ˚C														
Sanitary	Food processing environments		Ball screws and linear guides for food processing machinery/medical equipment		●				≤80 ˚C						≤70 000			≤100			–		B27–B28
Contaminated	Dust or wood chips		Ball screws equipped with high-performance X1 seal Linear guides equipped with high-performance seal		●				≤80 ˚C						≤70 000			≤100			Low ▲ High		B15–B16, B25–B26, B29–B32
High-temperature	Atmospheric pressure (up to 150 ˚C)		Ball screws and linear guides for high-temperature environments		●				≤150 ˚C						≤70 000			≤100			–		B33–B34
Non-magnetic	From atmospheric pressure up to vacuum		Non-magnetic stainless steel ball screws and linear guides		10^{-5}Pa				≤150 ˚C						≤70 000			≤100			–		–

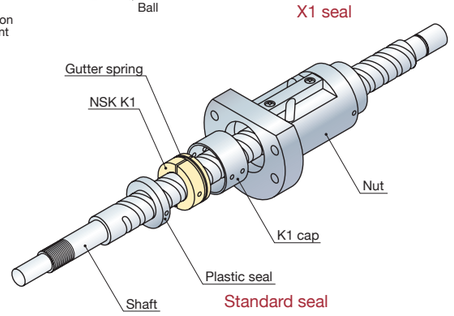
(1) Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes). Cleanliness may vary depending on the usage conditions and surrounding structure.
(2) $d \cdot n$ = Shaft diameter of ball screws (mm) × rotational speed (min^{-1})

SPACEA™ Series Ball Screws

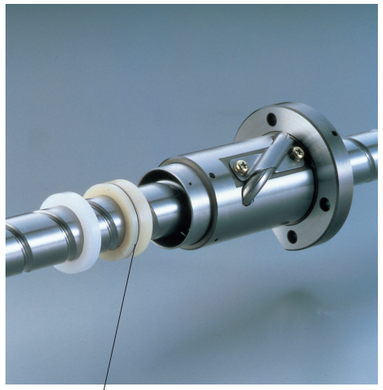




X1 seal

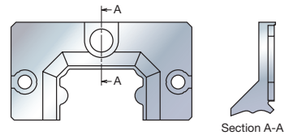


Standard seal

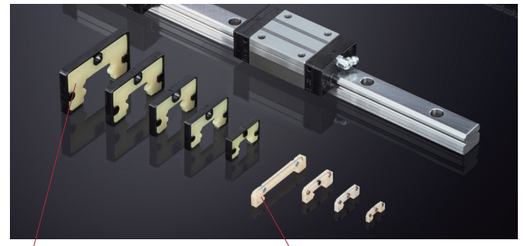


NSK K1 lubrication unit

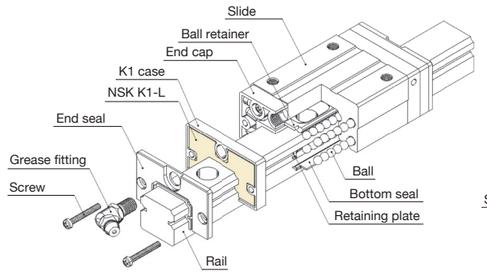
SPACEA™ Series NSK Linear Guides



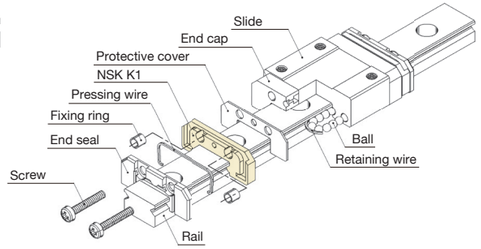
High-performance end seal



NSK K1-L Lubrication unit NSK K1 Lubrication unit



Standard end seal and NSK K1-L lubrication unit

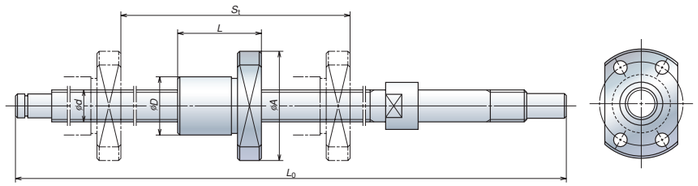


Standard end seal and NSK K1 lubrication unit

Operating environment			Product name: Ball screw specifications / Linear guide specifications	Component specifications: Shaft, nut / Rail, slide	Ball	Recirculation components / End cap	Seal	Corrosion-Resistant coating	Lubricant	· Specifications · Operating instructions · Technical data
Vacuum and cleanroom	Cleanroom	Atmospheric pressure (room temperature)	LG2/LGU grease-packed ball screws and linear guides	Standard material	Standard material	Standard material	Standard seal	Fluoride Low-Temperature chrome plating	LG2 "Clean" grease, NSK K1/NSK K1-L	B17–B18, B21–B22, B25–B26
				Martensite stainless steel	Martensite stainless steel	Austenite stainless steel			LGU "Clean" grease, NSK K1/NSK K1-L	
	Vacuum	From atmospheric pressure up to vacuum (room temperature)	Fluorine grease-packed ball screws and linear guides				–		Fluorine grease	B15–B16
		From atmospheric pressure up to vacuum (up to 150 ˚C)	Ball screws and linear guides with NSK Lubricant E-DFO					–	E-DFO (+ DLC) or Molybdenum disulfide	B19–B20
	Non-magnetic	From atmospheric pressure up to vacuum	Non-magnetic stainless steel ball screws and linear guides	Special austenite stainless steel	Ceramics	Austenite stainless steel	Standard seal	–	Standard grease, Fluorine grease	–
Corrosive	Water	Water vapor, high-humidity environments	Corrosion-resistant coated ball screws and linear guides	Standard material	Standard material	Standard material	Standard seal	Fluoride Low-Temperature chrome plating	Standard grease + NSK K1/NSK K1-L	B15–B16, B25–B26
		Water-spray	Stainless steel ball screws and linear guides	Martensite stainless steel	Martensite stainless steel	Austenite stainless steel				
	Weak acid, weak alkali Strong acid, strong alkali		Corrosion-resistant coated ball screws and linear guides	Standard material	Standard material		Corrosion-resistant seal	Fluoride Low-Temperature chrome plating	Fluorine grease	B15–B16
			Stainless steel ball screws and linear guides	Martensite stainless steel	Martensite stainless steel					
Sanitary	Food processing environments		Ball screws and linear guides for food processing machinery/medical equipment	Martensite stainless steel	Martensite stainless steel	Austenite stainless steel	Standard seal	–	Grease for food processing applications, NSK K1 for food processing machinery/medical equipment	B27–B28
Contaminated	Dust or wood chips		Ball screws equipped with high-performance X1 seal	Standard material	Standard material	Standard material	X1 seal	Fluoride Low-Temperature chrome plating	Standard grease	B15–B16, B29
			Linear guides equipped with high-performance seal				High dust-resistant seal		Standard grease + NSK K1/NSK K1-L	B15–B16, B25–B26, B29-B32
High-temperature	Atmospheric pressure (up to 150 ˚C)		Ball screws and linear guides for high-temperature environments	Martensite stainless steel	Martensite stainless steel	Austenite stainless steel	(High dust-resistant seal)	–	Heat-resistant grease, Fluorine grease	B33–B34
Non-magnetic	From atmospheric pressure up to vacuum		Non-magnetic stainless steel ball screws and linear guides	Special austenite stainless steel	Ceramics	Austenite stainless steel	Standard seal	–	Standard grease, Fluorine grease	–

Note: Under radioactive operating conditions, resins used in standard products may cause distortion and lubricants may deteriorate. Please consult with NSK for appropriate product selection.

1. Ball Screw Dimensions



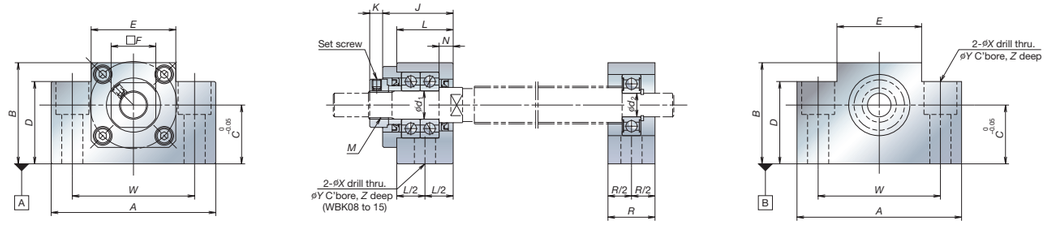
Model	Shaft diameter d	Lead	Effective turns of balls	Number of starts	Nut outer diameter D	Flange outer diameter A	Nut length L	Maximum shaft length L0max	Stroke St	Dynamic load rating (N)	Cleanroom	Vacuum	Corrosive	Sanitary	Contaminated	High-temperature
	Dimensions (mm)										Suitability for special environments (availability)					
KA	6	1	1×3	1	12	24	21	174	100	555	○		○			
	8	1	1×3	1	14	27	21	248	150	645	○		○			
		2	1×3	1	16	29	28	248	150	1 270	○		○			
	10	2	1×3	1	18	35	29	308	200	1 470	○		○			
		4	2.5×1	1	26	46	34	430	300	2 630	○		○	○		
	12	2	1×3	1	20	37	29	380	250	1 600	○		○	○		
		5	2.5×1	1	30	50	40	580	450	3 590	○		○	○		
		10	2.5×1	1	30	50	50	580	450	3 620	○		○	○		
	15	10	2.5×1	1	34	57	51	1 161	1 000	6 660	○		○	○		
		20	1.7×1	1	34	55	45	1 161	1 000	4 630	○		○	○		
	16	2	1×4	1	25	44	40	461	300	3 400	○		○	○		
	20	20	1.5×1	1	46	74	63	1 208	1 000	6 700	○		○	○		
USS	10	5	2.7×1	1	23	43	29	521	433	3 420	○					
	12				24	44	30	621	530	3 750	○					
	15				28	51	30	761	653	6 410	○					
Production on demand	10	2	1×3	1	22	39	29	308		1 470	○	○	○	○		○
		4	2.5×1	1	26	46	34	430		2 630	○	○	○	○		○
	12	2	1×3	1	24	41	29	380		1 600	○	○	○	○		○
		5	2.5×1	1	30	50	40	580		3 590	○	○	○	○		○
		10	2.5×1	1	30	50	50	580		3 620	○	○	○	○		○
	15	10	2.5×1	1	34	57	51	1 161		6 660	○	○	○	○		○
		20	1.7×1	1	34	55	45	1 161		4 630	○	○	○	○		○
	16	2	1×4	1	30	49	40	461		3 400	○	○	○	○		○
	20	20	1.5×1	1	46	74	63	1 208		6 700	○	○	○	○		○
	25	5	2.5×2	1	50	73	55	1 800		16 000	○	○	○	○		○
		25	1.5×1	1	44	71	90	1 800		9 610	○	○	○	○		○
	32	5	2.5×2	1	58	85	106	2 400		17 800	○	○	○	○		○
		10	2.5×2	1	74	108	125	2 400		44 500	○	○	○	○		○
		20	2.5×1	1	78	105	107	2 400		16 900	○	○	○			○
		25	2.5×1	1	78	105	120	2 400		16 700	○	○	○			○
		32	1.5×1	1	51	85	109	2 400		10 900	○	○	○	○		○
		32	1.7×2	2	56	86	109	2 800		32 100	○			○	○	
	40	25	2.5×1	1	100	133	136	3 000		27 900	○	○	○			○
		32	1.5×2	2	100	133	122	3 000		32 100	○	○	○			○
		40	1.5×1	1	64	106	133	3 000		17 400	○	○	○	○		○
		10	2.5×2	1	82	124	173	2 900		61 200	○			○	○	
		12	2.5×2	1	86	128	197	2 900		71 700	○			○	○	
		16	3.7×1	1	86	128	172	2 900		66 900	○			○	○	
		20	2.7×2	2	86	128	164	2 900		77 900	○			○	○	
	45	8	2.5×4	1	82	120	162	3 300		65 300	○	○	○	○		○
		10	2.5×2	1	88	132	117	3 300		53 800	○	○	○	○		○
		8	2.5×2	1	82	124	146	2 900		44 000	○			○	○	
		16	3.7×1	1	92	134	173	2 900		69 900	○			○	○	
		20	2.7×2	2	92	134	164	2 900		83 200	○			○	○	
	50	8	2.5×4	1	90	129	149	3 500		67 900	○	○	○	○		○
		10	2.5×4	1	93	135	163	3 500		101 000	○	○	○	○		○
		25	2.5×1	1	120	156	140	3 300		42 000	○	○	○			○
		32	2.5×1	1	120	156	158	3 300		41 600	○	○	○			○
		40	1.5×2	2	120	156	140	3 300		48 000	○	○	○			○
		50	1.5×1	1	80	126	161	3 500		25 900	○	○	○	○		○
		50	1.5×2	2	120	156	158	3 500		47 100	○	○	○			○
		10	2.5×2	1	93	135	174	2 900		68 100	○			○	○	
		12	2.5×2	1	100	146	200	2 900		91 500	○			○	○	
		16	3.7×1	1	98	140	173	2 900		72 700	○			○	○	
		20	2.7×2	2	98	140	164	2 900		85 700	○			○	○	

○ Contact NSK for the details of availability

Note: The dynamic load ratings listed are for martensite stainless steel screws, with the internal clearance as a reference. These may vary depending on materials or internal specifications.

2. Dimensions of Support Units for Cleanrooms

● Square type



Unit: mm

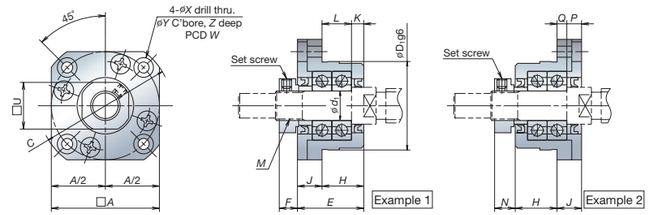
Fixed support side unit (square type)										
Reference No. (for use in clean environments)	Locknut tightening torque (reference) [N·cm]	Set screw tightening torque (reference) [N·cm]	d_1	F	J	K	L	N	M
WBK08-01C	230	69 (M3)	8	14	23	7	—	4	M8 × 1
WBK10-01C	280	147 (M4)	10	17	30	5.5	24	6	M10 × 1
WBK12-01C	630	147 (M4)	12	19	30	5.5	24	6	M12 × 1
WBK15-01C	790	147 (M4)	15	22	31	12	25	5	M15 × 1

Unit: mm

Simple support side unit			Dimensions common with square type								
Reference No. (for use in clean environments)	d_2	R	A	B	C	D	E	W	X	Y	Z
WBK08S-01C	6	15	52	32	17	26	25	38	6.6	11	12
WBK10S-01C	8	20	70	43	25	35	36	52	9	14	11
WBK12S-01C	10	20	70	43	25	35	36	52	9	14	11
WBK15S-01C	15	20	80	50	30	40	41	60	11 9	17 14	15 11

Note: For dimensions X, Y, and Z for WBK15S-01C, the upper number indicates dimensions of the fixed support side unit, and the lower number shows dimensions of the simple support side unit.

● Round type

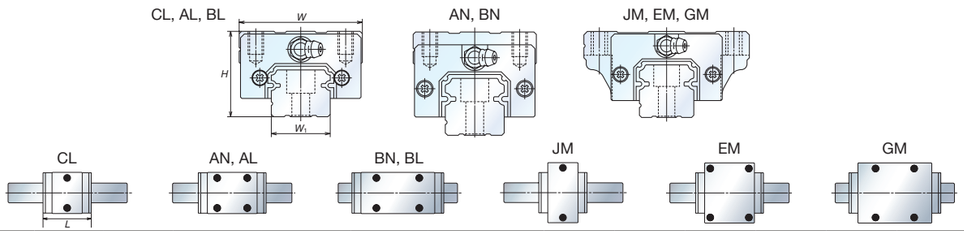


Unit: mm

Reference No. (for use in clean environments)	Fixed support side unit (round type)																	
	d_1	A	C	U	W	X	Y	Z	D_1	E	F	H	J	K	L	N	P	Q	M
WBK08-11C	8	35	43	14	35	3.4	6.5	4	28	23	7	14	9	4	10	8	5	4	M8 × 1
WBK10-11C	10	42	52	17	42	4.5	8	4	34	27	7.5	17	10	5	12	8.5	6	4	M10 × 1
WBK12-11C	12	44	54	19	44	4.5	8	4	36	27	7.5	17	10	5	12	8.5	6	4	M12 × 1
WBK15-11C	15	52	63	22	50	5.5	9.5	6	40	32	12	17	15	6	11	14	8	7	M15 × 1

Note: Refer to the dimensions of square type support units for tightening torque of locknuts and setscrews.

3. NSK Linear Guide Dimensions NH, VH, NS, DH, DV, DS, LH Models



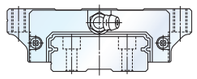
Model	Model No.	Dimensions (mm) Height H	Overall width W	Slide length (L) Standard	Slide length (L) With NSK K1-L /With NSK K1 *1	Rail width W1	Dynamic load rating *2 (N)	Suitability for special environments (availability) Cleanroom	Vacuum	Corrosive	High-temperature	Sanitary	Contaminated
NH	NH15AN	28	34	55	65.6	15	14 200	○		○		○	
	NH15BN	28	34	74	84.6	15	18 100	○		○		○	
	NH15EM	24	47	55	65.6	15	14 200	○		○		○	
	NH15GM	24	47	74	84.6	15	18 100	○		○		○	
	NH20AN	30	44	69.8	80.4	20	23 700	○	○	○	○	○	
	NH20BN	30	44	91.8	102.4	20	30 000	○	○	○	○	○	
	NH20EM	30	63	69.8	80.4	20	23 700	○	○	○	○	○	
	NH20GM	30	63	91.8	102.4	20	30 000	○	○	○	○	○	
	NH25AN	40	48	79	90.6	23	33 500	○	○	○	○	○	
	NH25BN	40	48	107	118.6	23	45 500	○	○	○	○	○	
	NH25AL	36	48	79	90.6	23	33 500	○	○	○	○	○	
	NH25BL	36	48	107	118.6	23	45 500	○	○	○	○	○	
	NH25EM	36	70	79	90.6	23	33 500	○	○	○	○	○	
	NH25GM	36	70	107	118.6	23	45 500	○	○	○	○	○	
	NH30AN	45	60	85.6	97.6	28	41 000	○	○	○	○	○	
	NH30BN	45	60	124.6	136.6	28	61 000	○	○	○	○	○	
	NH30AL	42	60	85.6	97.6	28	41 000	○	○	○	○	○	
	NH30BL	42	60	124.6	136.6	28	61 000	○	○	○	○	○	
	NH30EM	42	90	98.6	110.6	28	47 000	○	○	○	○	○	
	NH30GM	42	90	124.6	136.6	28	61 000	○	○	○	○	○	
	NH35AN	55	70	109	122	34	62 500	○		○	○	○	
	NH35BN	55	70	143	156	34	81 000	○		○	○	○	
	NH35AL	48	70	109	122	34	62 500	○		○	○	○	
	NH35BL	48	70	143	156	34	81 000	○		○	○	○	
	NH35EM	48	100	109	122	34	62 500	○		○	○	○	
	NH35GM	48	100	143	156	34	81 000	○		○	○	○	
	NH45AN	70	86	139	154	45	107 000	○		○	○		
	NH45BN	70	86	171	186	45	131 000	○		○	○		
	NH45AL	60	86	139	154	45	107 000	○		○	○		
	NH45BL	60	86	171	186	45	131 000	○		○	○		
	NH45EM	60	120	139	154	45	107 000	○		○	○		
	NH45GM	60	120	171	186	45	131 000	○		○	○		
	NH55AN	80	100	163	178	53	158 000	○		○			
	NH55BN	80	100	201	216	53	193 000	○		○			
	NH55AL	70	100	163	178	53	158 000	○		○			
	NH55BL	70	100	201	216	53	193 000	○		○			
	NH55EM	70	140	163	178	53	158 000	○		○			
	NH55GM	70	140	201	216	53	193 000	○		○			
	NH65AN	90	126	193	211	63	239 000	○		○			
	NH65BN	90	126	253	271	63	310 000	○		○			
	NH65EM	90	170	193	211	63	239 000	○		○			
	NH65GM	90	170	253	271	63	310 000	○		○			
VH	VH15AN	28	34	70.6		15	14 200			○			○
	VH15BN	28	34	89.6		15	18 100			○			○
	VH15EM	24	47	70.6		15	14 200			○			○
	VH15GM	24	47	89.6		15	18 100			○			○
	VH20AN	30	44	87.4		20	23 700			○			○
	VH20BN	30	44	109.4		20	30 000			○			○
	VH20EM	30	63	87.4		20	23 700			○			○
	VH20GM	30	63	109.4		20	30 000			○			○
	VH25AN	40	48	97		23	33 500			○			○
	VH25BN	40	48	125		23	45 500			○			○
	VH25AL	36	48	97		23	33 500			○			○
	VH25BL	36	48	125		23	45 500			○			○
	VH25EM	36	70	97		23	33 500			○			○
	VH25GM	36	70	125		23	45 500			○			○
	VH30AN	45	60	104.4		28	41 000			○			○
	VH30BN	45	60	143.4		28	61 000			○			○
	VH30AL	42	60	104.4		28	41 000			○			○
	VH30BL	42	60	143.4		28	61 000			○			○
	VH30EM	42	90	117.4		28	47 000			○			○
	VH30GM	42	90	143.4		28	61 000			○			○
	VH35AN	55	70	128.8		34	62 500			○			○
	VH35BN	55	70	162.8		34	81 000			○			○
	VH35AL	48	70	128.8		34	62 500			○			○
	VH35BL	48	70	162.8		34	81 000			○			○
	VH35EM	48	100	128.8		34	62 500			○			○
	VH35GM	48	100	162.8		34	81 000			○			○
	VH45AN	70	86	161.4		45	107 000			○			○
	VH45BN	70	86	193.4		45	131 000			○			○
	VH45AL	60	86	161.4		45	107 000			○			○
	VH45BL	60	86	193.4		45	131 000			○			○
	VH45EM	60	120	161.4		45	107 000			○			○
	VH45GM	60	120	193.4		45	131 000			○			○
	VH55AN	80	100	185.4		53	158 000			○			○

*1 : NSK K1-L can be installed in NH, VH, NS, DH, DV, and DS models. In other models, NSK K1 can be installed. ○ : Made to Order (If blank, consult with NSK)
*2 : Values are basic dynamic load rating for 50 km.

Model	Model No.	Dimensions (mm) Height H	Overall width W	Slide length (L) Standard	Slide length (L) With NSK K1-L /With NSK K1 *1	Rail width W1	Dynamic load rating *2 (N)	Suitability for special environments (availability) Cleanroom	Vacuum	Corrosive	High-temperature	Sanitary	Contaminated
VH	VH55BN	80	100	223.4		53	193 000			○			○
	VH55AL	70	100	185.4		53	158 000			○			○
	VH55BL	70	100	223.4		53	193 000			○			○
	VH55EM	70	140	185.4		53	158 000			○			○
	VH55GM	70	140	223.4		53	193 000			○			○
NS	NS15CL	24	34	40.4	50	15	7 250	○	○	○	○	○	
	NS15AL	24	34	56.8	66.4	15	11 200	○	○	○	○	○	
	NS15JM	24	52	40.4	50	15	7 250	○	○	○	○	○	
	NS15EM	24	52	56.8	66.4	15	11 200	○	○	○	○	○	
	NS20CL	28	42	47.2	57.8	20	10 600	○	○	○	○	○	
	NS20AL	28	42	65.2	75.8	20	15 600	○	○	○	○	○	
	NS20JM	28	59	47.2	57.8	20	10 600	○	○	○	○	○	
	NS20EM	28	59	65.2	75.8	20	15 600	○	○	○	○	○	
	NS25CL	33	48	59.6	70.2	23	17 700	○	○	○	○	○	
	NS25AL	33	48	81.6	92.2	23	26 100	○	○	○	○	○	
	NS25JM	33	73	59.6	70.2	23	17 700	○	○	○	○	○	
	NS25EM	33	73	81.6	92.2	23	26 100	○	○	○	○	○	
	NS30CL	42	60	67.4	79.4	28	24 700	○	○	○	○ *3	○	
	NS30AL	42	60	96.4	108.4	28	38 000	○	○	○	○ *3	○	
	NS30JM	42	90	67.4	79.4	28	24 700	○	○	○	○ *3	○	
	NS30EM	42	90	96.4	108.4	28	38 000	○	○	○	○ *3	○	
	NS35CL	48	70	77	90	34	34 500	○		○		○	
	NS35AL	48	70	108	121	34	52 500	○		○		○	
	NS35JM	48	100	77	90	34	34 500	○		○		○	
	NS35EM	48	100	108	121	34	52 500	○		○		○	
LW	LW17EL	17	60	51.4	61.6	33	5 600	○		○	○ *3	○	
	LW21EL	21	68	58.8	71.4	37	6 450	○		○	○ *3	○	
	LW27EL	27	80	74	86.6	42	12 800	○		○	○	○	
	LW35EL	35	120	108	123	69	33 000	○		○		○	
	LW50EL	50	162	140.6	155.6	90	61 500	○		○			
DH	DH15AN	28	34	55	65.6	15	17 800	○		○		○	
	DH15BN	28	34	74	84.6	15	22 800	○		○		○	
	DH15EM	24	47	55	65.6	15	17 800	○		○		○	
	DH15GM	24	47	74	84.6	15	22 800	○		○		○	
	DH20AN	30	44	69.8	80.4	20	29 800	○		○		○	
	DH20BN	30	44	91.8	102.4	20	38 000	○		○		○	
	DH20EM	30	63	69.8	80.4	20	29 800	○		○		○	
	DH20GM	30	63	91.8	102.4	20	38 000	○		○		○	
	DH25AN	40	48	79	90.6	23	42 500	○		○		○	
	DH25BN	40	48	107	118.6	23	57 500	○		○		○	
	DH25AL	36	48	79	90.6	23	42 500	○		○		○	
	DH25BL	36	48	107	118.6	23	57 500	○		○		○	
	DH25EM	36	70	79	90.6	23	42 500	○		○		○	
	DH25GM	36	70	107	118.6	23	57 500	○		○		○	
	DH30AN	45	60	85.6	97.6	28	51 500	○		○		○	
	DH30BN	45	60	124.6	136.6	28	77 000	○		○		○	
	DH30AL	42	60	85.6	97.6	28	51 500	○		○		○	
	DH30BL	42	60	124.6	136.6	28	77 000	○		○		○	
	DH30EM	42	90	98.6	110.6	28	59 000	○		○		○	
	DH30GM	42	90	124.6	136.6	28	77 000	○		○		○	
	DH35AN	55	70	109	122	34	78 500	○		○		○	
	DH35BN	55	70	143	156	34	102 000	○		○		○	
	DH35AL	48	70	109	122	34	78 500	○		○		○	
	DH35BL	48	70	143	156	34	102 000	○		○		○	
	DH35EM	48	100	109	122	34	78 500	○		○		○	
	DH35GM	48	100	143	156	34	102 000	○		○		○	
	DH45AN	70	86	139	154	45	135 000	○		○			
	DH45BN	70	86	171	186	45	164 000	○		○			
	DH45AL	60	86	139	154	45	135 000	○		○			
	DH45BL	60	86	171	186	45	164 000	○		○			
	DH45EM	60	120	139	154	45	135 000	○		○			
	DH45GM	60	120	171	186	45	164 000	○		○			
	DH55AN	80	100	163	178	53	199 000	○		○			
	DH55BN	80	100	201	216	53	243 000	○		○			
	DH55AL	70	100	163	178	53	199 000	○		○			
	DH55BL	70	100	201	216	53	243 000	○		○			
	DH55EM	70	140	163	178	53	199 000	○		○			
	DH55GM	70	140	201	216	53	243 000	○		○			
	DH65AN	90	126	193	211	63	300 000	○		○			
	DH65BN	90	126	253	271	63	390 000	○		○			
	DH65EM	90	170	193	211	63	300 000	○		○			
	DH65GM	90	170	253	271	63	390 000	○		○			
DV	DV15AN	28	34	70.6		15	17 800			○			○
	DV15BN	28	34	89.6		15	22 800			○			○
	DV15EM	24	47	70.6		15	17 800			○			○
	DV15GM	24	47	89.6		15	22 800			○			○
	DV20AN	30	44	87.4		20	29 800			○			○
	DV20BN	30	44	109.4		20	38 000			○			○
	DV20EM	30	63	87.4		20	29 800			○			○
	DV20GM	30	63	109.4		20	38 000			○			○
	DV25AN	40	48	97		23	42 500			○			○
	DV25BN	40	48	125		23	57 500			○			○
	DV25AL	36	48	97		23	42 500			○			○
	DV25BL	36	48	125		23	57 500			○			○
	DV25EM	36	70	97		23	42 500			○			○
	DV25GM	36	70	125		23	57 500			○			○
	DV30AN	45	60	104.4		28	51 500			○			○
	DV30BN	45	60	143.4		28	77 000			○			○
	DV30AL	42	60	104.4		28	51 500			○			○
	DV30BL	42	60	143.4		28	77 000			○			○
	DV30EM	42	90	117.4		28	59 000			○			○
	DV30GM	42	90	143.4		28	77 000			○			○
	DV35AN	55	70	128.8		34	78 500			○			○
	DV35BN	55	70	162.8		34	102 000			○			○

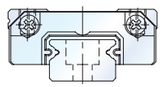
*1 : NSK K1-L can be installed in NH, VH, NS, DH, DV, and DS models. In other models, NSK K1 can be installed. ○ : Made to Order (If blank, consult with NSK)
*2 : Values are basic dynamic load rating for 50 km.
*3 : Corresponded except for dust-resistant parts.

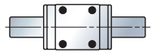
LW Model



EL

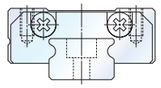
PU Model





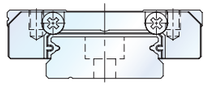
TR,AR,AL,TL

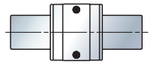
LU Model



UR,BL,UL

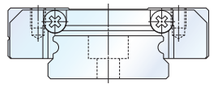
PE Model

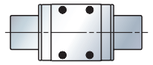




CL,SL

LE Model





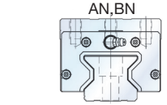
AR,TR,AL,TL

UR,BR,UL,BL

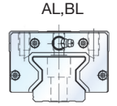
Model	Model No.	Dimensions (mm)						Suitability for special environments (availability)					
		Height *H*	Overall width *W*	Slide length (*L*) Standard	Slide length (*L*) With NSK K1-L /With NSK K1 *1	Rail width W_1	Dynamic load rating *2 (N)	Cleanroom	Vacuum	Corrosive	High-temperature	Sanitary	Contaminated
DV	DV35AL	48	70	128.8		34	78 500			○			○
	DV35BL	48	70	162.8		34	102 000			○			○
	DV35EM	48	100	128.8		34	78 500			○			○
	DV35GM	48	100	162.8		34	102 000			○			○
	DV45AN	70	86	161.4		45	135 000			○			○
	DV45BN	70	86	193.4		45	164 000			○			○
	DV45AL	60	86	161.4		45	135 000			○			○
	DV45BL	60	86	193.4		45	164 000			○			○
	DV45EM	60	120	161.4		45	135 000			○			○
	DV45GM	60	120	193.4		45	164 000			○			○
	DV55AN	80	100	185.4		53	199 000			○			○
	DV55BN	80	100	223.4		53	243 000			○			○
	DV55AL	70	100	185.4		53	199 000			○			○
	DV55BL	70	100	223.4		53	243 000			○			○
	DV55EM	70	140	185.4		53	199 000			○			○
	DV55GM	70	140	223.4		53	243 000			○			○
DS	DS15CL	24	34	40.4	50	15	9 150	○		○		○	
	DS15AL	24	34	56.8	66.4	15	14 100	○		○		○	
	DS15JM	24	52	40.4	50	15	9 150	○		○		○	
	DS15EM	24	52	56.8	66.4	15	14 100	○		○		○	
	DS20CL	28	42	47.2	57.8	20	13 400	○		○		○	
	DS20AL	28	42	65.2	75.8	20	19 700	○		○		○	
	DS20JM	28	59	47.2	57.8	20	13 400	○		○		○	
	DS20EM	28	59	65.2	75.8	20	19 700	○		○		○	
	DS25CL	33	48	59.6	70.2	23	22 300	○		○		○	
	DS25AL	33	48	81.6	92.2	23	33 000	○		○		○	
	DS25JM	33	73	59.6	70.2	23	22 300	○		○		○	
	DS25EM	33	73	81.6	92.2	23	33 000	○		○		○	
	DS30CL	42	60	67.4	79.4	28	31 000	○		○		○	
	DS30AL	42	60	96.4	108.4	28	48 000	○		○		○	
	DS30JM	42	90	67.4	79.4	28	31 000	○		○		○	
	DS30EM	42	90	96.4	108.4	28	48 000	○		○		○	
	DS35CL	48	70	77	90	34	43 000	○		○		○	
	DS35AL	48	70	108	121	34	66 500	○		○		○	
	DS35JM	48	100	77	90	34	43 000	○		○		○	
	DS35EM	48	100	108	121	34	66 500	○		○		○	
PU	PU09TR	10	20	30	36.4	9	1 490	○		○		○	
	PU09UR	10	20	41	47.4	9	2 100	○		○		○	
	PU12TR	13	27	35	42	12	2 830	○		○		○	
	PU12UR	13	27	48.7	55.7	12	4 000	○		○		○	
	PU15AL	16	32	43	51.2	15	5 550	○		○		○	
	PU15BL	16	32	61	69.2	15	8 100	○		○		○	
LU	LU05TL	6	12	18	24.4	5	545	○		○			
	LU07AL	8	17	20.4	29.4	7	1 090	○		○			
	LU09AL,TL	10	20	26.8	34.2	9	1 760	○	○	○	○	○	
	LU09AR,TR	10	20	30	36.4	9	1 490	○		○		○	
	LU09BL,UL	10	20	41	47.4	9	2 600	○	○	○	○	○	
	LU12AL,TL	13	27	34	41	12	2 830	○	○	○	○	○	
	LU12AR,TR	13	27	35.2	42.2	12	2 830	○		○		○	
	LU12BL,UL	13	27	47.5	54.5	12	4 000	○	○	○	○	○	
	LU15AL	16	32	43.6	51.8	15	5 550	○	○	○	○ *3	○	
	LU15BL	16	32	61	69.2	15	8 100	○	○	○	○ *3	○	
PE	PE09TR	12	30	39.8	46.8	18	3 000	○		○		○	
	PE09UR	12	30	51.2	58.2	18	4 000	○		○		○	
	PE12AR	14	40	45	53	24	4 350	○		○		○	
	PE12BR	14	40	60	68	24	5 800	○		○		○	
	PE15AR	16	60	56.6	66.2	42	7 600	○		○		○	
	PE15BR	16	60	76	85.6	42	10 300	○		○		○	
LE	LE05CL	6.5	17	20	-	10	595	○		○			
	LE05AL	6.5	17	24	-	10	725	○		○			
	LE07SL	9	25	22.4	28.4	14	980	○	○	○	○ *3		
	LE07TL	9	25	31	37	14	1 580	○	○	○	○ *3		
	LE07UL	9	25	42	48	14	2 180	○	○	○	○ *3		
	LE09CL,SL	12	30	26.4	33.4	18	1 860	○	○	○	○ *3	○	
	LE09AL,TL	12	30	39	46	18	3 000	○	○	○	○ *3	○	
	LE09AR,TR	12	30	39.8	46.8	18	3 000	○		○		○	
	LE09BL,UL	12	30	50.4	57.4	18	4 000	○	○	○	○ *3	○	
	LE12CL	14	40	30.5	38.5	24	2 700	○	○	○	○	○	
	LE12AL	14	40	44	52	24	4 350	○	○	○	○	○	
	LE12AR	14	40	45	53	24	4 350	○		○		○	
	LE12BL	14	40	59	67	24	5 800	○	○	○	○	○	
	LE15CL	16	60	41.4	51	42	5 000	○	○	○	○	○	
	LE15AL	16	60	55	64.6	42	7 600	○	○	○	○	○	
	LE15AR	16	60	56.6	66.2	42	7 600	○		○		○	
	LE15BL	16	60	74.4	84	42	10 300	○	○	○	○	○	

*1 : NSK K1-L can be installed in NH, VH, NS, DH, DV, and DS models. In other models, NSK K1 can be installed. ○ : Made to Order (If blank, consult with NSK)
*2 : Values are basic dynamic load rating for 50 km.
*3 : Corresponded except for dust-resistant parts.

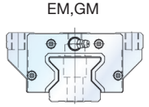
RA Model



AN,BN



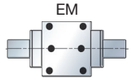
AL,BL



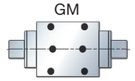
EM,GM

AN,AL

BN,BL

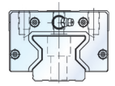


EM



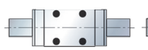
GM

RB Model

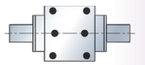


AL,BL,TL,UL

AL,TL (excluding RB55AL)

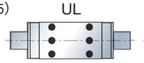


RB55AL



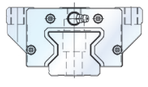
EM

BL (excluding RB55 and RB65)

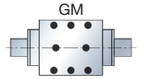


UL

RB55BL,RB65BL



EM,GM



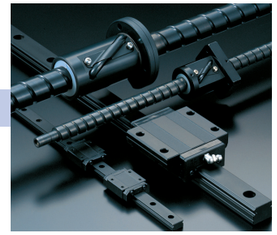
GM

Model	Model No.	Dimensions (mm)						Suitability for special environments (availability)					
		Height *H*	Overall width *W*	Slide length (*L*) Standard	Slide length (*L*) With NSK K1-L /With NSK K1 *1	Rail width W_1	Dynamic load rating *2 (N)	Cleanroom	Vacuum	Corrosive	High-temperature	Sanitary	Contaminated
LH	LH08AN	11	16	24	31	8	1 240	○		○			
	LH10AN	13	20	31	40	10	2 250	○		○			
	LH12AN	20	27	45	54	12	5 650	○	○	○	○ *3	○	
RA	RA15AN	28	34	70	79	15	12 600	○		○			
	RA15BN	28	34	85.4	94.4	15	16 000	○		○			
	RA15AL	24	34	70	79	15	12 600	○		○			
	RA15BL	24	34	85.4	94.4	15	16 000	○		○			
	RA15EM	24	47	70	79	15	12 600	○		○			
	RA15GM	24	47	85.4	94.4	15	16 000	○		○			
	RA20AN	30	44	86.5	95.5	20	23 600	○		○			
	RA20BN	30	44	106.3	115.3	20	29 500	○		○			
	RA20EM	30	63	86.5	95.5	20	23 600	○		○			
	RA20GM	30	63	106.3	115.3	20	29 500	○		○			
	RA25AN	40	48	97.5	107.5	23	36 000	○		○			○ *4
	RA25BN	40	48	115.5	125.5	23	43 500	○		○			○ *4
	RA25AL	36	48	97.5	107.5	23	36 000	○		○			○ *4
	RA25BL	36	48	115.5	125.5	23	43 500	○		○			○ *4
	RA25EM	36	70	97.5	107.5	23	36 000	○		○			○ *4
	RA25GM	36	70	115.5	125.5	23	43 500	○		○			○ *4
	RA30AN	45	60	110.8	122.8	28	47 800	○		○			○ *4
	RA30BN	45	60	135.4	147.4	28	58 500	○		○			○ *4
	RA30AL	42	60	110.8	122.8	28	47 800	○		○			○ *4
	RA30BL	42	60	135.4	147.4	28	58 500	○		○			○ *4
	RA30EM	42	90	110.8	122.8	28	47 800	○		○			○ *4
	RA30GM	42	90	135.4	147.4	28	58 500	○		○			○ *4
	RA35AN	55	70	123.8	136.8	34	65 500	○		○			○ *4
	RA35BN	55	70	152	165	34	82 900	○		○			○ *4
	RA35AL	48	70	123.8	136.8	34	65 500	○		○			○ *4
	RA35BL	48	70	152	165	34	82 900	○		○			○ *4
	RA35EM	48	100	123.8	136.8	34	65 500	○		○			○ *4
	RA35GM	48	100	152	165	34	82 900	○		○			○ *4
	RA45AN	70	86	154	168	45	114 000	○		○			○ *4
	RA45BN	70	86	190	204	45	143 000	○		○			○ *4
	RA45AL	60	86	154	168	45	114 000	○		○			○ *4
	RA45BL	60	86	190	204	45	143 000	○		○			○ *4
	RA45EM	60	120	154	168	45	114 000	○		○			○ *4
	RA45GM	60	120	190	204	45	143 000	○		○			○ *4
	RA55AN	80	100	184	198	53	159 000	○		○			○ *4
	RA55BN	80	100	234	248	53	207 000	○		○			○ *4
	RA55AL	70	100	184	198	53	159 000	○		○			○ *4
	RA55BL	70	100	234	248	53	207 000	○		○			○ *4
	RA55EM	70	140	184	198	53	159 000	○		○			○ *4
	RA55GM	70	140	234	248	53	207 000	○		○			○ *4
	RA65AN	90	126	228.4	243.4	63	259 000	○		○			○ *4
	RA65BN	90	126	302.5	317.5	63	355 000	○		○			○ *4
	RA65EM	90	170	228.4	243.4	63	259 000	○		○			○ *4
	RA65GM	90	170	302.5	317.5	63	355 000	○		○			○ *4
RB	RB30AL	38	60	110.8	122.8	28	47 800	○		○			
	RB30BL	38	60	135.4	147.4	28	58 500	○		○			
	RB30EM	38	90	110.8	122.8	28	47 800	○		○			
	RB30GM	38	90	135.4	147.4	28	58 500	○		○			
	RB35AL	44	70	123.8	136.8	34	65 500	○		○			
	RB35BL	44	70	152	165	34	82 900	○		○			
	RB35EM	44	100	123.8	136.8	34	65 500	○		○			
	RB35GM	44	100	152	165	34	82 900	○		○			
	RB45AL	52	86	154	168	45	114 000	○		○			
	RB45BL	52	86	190	204	45	143 000	○		○			
	RB45EM	52	120	154	168	45	114 000	○		○			
	RB45GM	52	120	190	204	45	143 000	○		○			
	RB55AL	63	100	184	198	53	159 000	○		○			
	RB55BL	63	100	234	248	53	207 000	○		○			
	RB55TL	63	100	184	198	53	159 000	○		○			
	RB55UL	63	100	234	248	53	207 000	○		○			
	RB55EM	63	140	184	198	53	159 000	○		○			
	RB55GM	63	140	234	248	53	207 000	○		○			
	RB65AL	75	126	228.4	243.4	63	259 000	○		○			
	RB65BL	75	126	302.5	317.5	63	355 000	○		○			
	RB65UL	75	126	302.5	317.5	63	355 000	○		○			
	RB65EM	75	170	228.4	243.4	63	259 000	○		○			
	RB65GM	75	170	302.5	317.5	63	355 000	○		○			

*1 : NSK K1-L can be installed in NH, VH, NS, DH, DV, and DS models. In other models, NSK K1 can be installed. ○ : Made to Order (If blank, consult with NSK)
*2 : Values are basic dynamic load rating for 50 km.
*3 : Corresponded except for dust-resistant parts.
*4 : Corresponded with highly dust-resistant V1 seals.

1. Corrosion-Resistant Ball Screws and NSK Linear Guides (Fluoride Low-Temperature Chrome Plating)

NSK Linear Guides and ball screws are used in industrial machinery, semiconductor production, flat panel display manufacturing equipment, and more. Preventing rust from developing in these applications is crucial, particularly for machines around water such as part/device washers and for semiconductor/FPD manufacturing equipment involved in chemical wet processing.
NSK applies a fluororesin coating to an electrolytic black plating (flouride low-temperature chrome plating) on these linear guides and ball screws for optimal rust resistance.



Fluoride Low-Temperature Chrome Plating

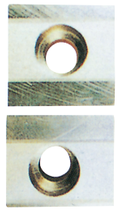
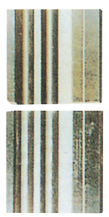
Electrolytic rust-resistant black plating + fluororesin coating

- Black plating: treated to form a stable thin film (1-2 µm), which is a form of black chrome galvanization
- A fluororesin coating is applied to this film to enhance corrosion resistance

- Low-Temperature treatment with no hydrogen brittleness enables stable, accurate control
- Thin-film and high corrosion-resistance properties reduce factors that might adversely affect the accuracy of parts
- Outstanding durability on rolling surfaces, compared with other surface treatments
- More economical than other surface-treated or stainless steel products

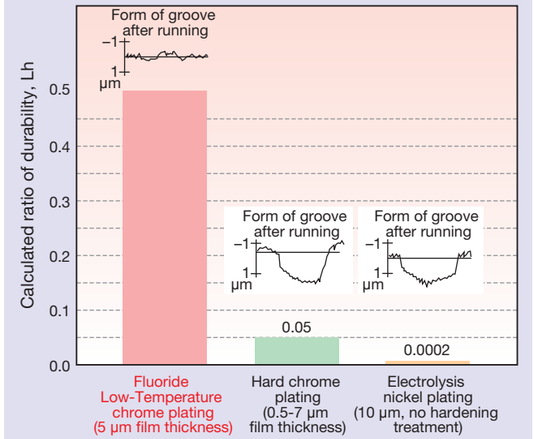
Note: Avoid using organic solvents, which may degrade the treatment's rust prevention properties.

Test results for corrosion resistance to humidity

Characteristics \ Type			Fluoride Low-Temperature chrome plating	Hard chrome plating	Electrolysis nickel plating	SUS440C	Standard product
Rust prevention	Level of rust	Upper face	(Grinding) B	(Grinding) B	(Grinding) A	(Grinding) C	(Grinding) D
		Side face	(Grinding) A	(Grinding) A	(Grinding) A	(Grinding) C	(Grinding) E
		Bottom face	(Grinding) A	(Grinding) A	(Grinding) A	(Grinding) C	(Grinding) E
		End face	(Cutting) A	(Cutting) C	(Cutting) A	(Cutting) C	(Cutting) E
		Chamfer, Grinding off	(Drawing) A	(Drawing) D	(Drawing) A	(Drawing) C	(Drawing) E
	Test conditions ● Testing machine: Dabaiespeck high-temperature and high-humidity vessel ● Temperature: 70 ˚C ● Relative humidity: 95% ● Time: 96 hours Time to/from target temperature and humidity conditions. To target: 5 hours After target: 2 hours		 	 	 	 	 
	Film thickness		5 µm	0.5–7 µm	10 µm	—	—

Level of rust A: No rust B: No rust, but slight discoloration C: Spot rust D: Slightly rusted E: Completely rusted

Surface treatment durability test results for linear guides



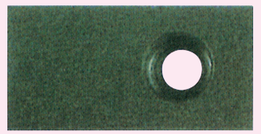
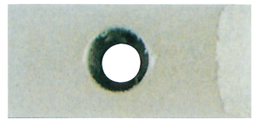
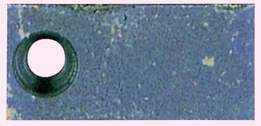
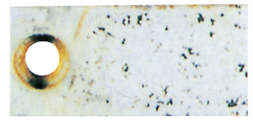
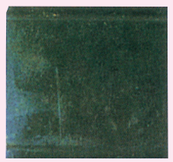
Comprehensive evaluation

	Available length	Rust resistance	Stable quality	Durability	Cost
Fluoride Low-Temperature chrome plating	◎ (4 m)	◎	○	◎	Low
Hard chrome plating	△ (2 m)	○	×	△	High
Electrolysis nickel plating	◎ (4 m)	◎	△	×	High
SUS440C	○ (3.5 m)	○	◎	◎	High

◎: Superior ○: Good
△: Not ideal ×: Problem—restricted use

Test results for corrosion resistance to chemical exposure

Test conditions— Base material of rail: equivalent to SUS440C
Chemical concentration: 1 normal (1N)

Fluoride Low-Temperature chrome plating	Exposure type	Hard chrome plating	No surface treatment
	24-hour soaking Nitric acid		
	24-hour soaking Hydrofluoric acid		
	72-hour vapor Hydrochloric cleansing liquid $HCl : H_2O_2 : H_2O = 1 : 1 : 8$		
○	Hydrochloric liquid (soaking)	○	▲
○	Sulfuric acid (soaking)	○	×
○	Ammonia or sodium hydroxide	○	△

○: No damage △: Partial damage to surface ▲: Damage to entire surface ×: Corrosion

2. LG2/LGU "Clean" Grease

LG2 and LGU "clean" greases are utilized for low-dust specifications of NSK products such as linear guides, ball screws, Monocarriers, Megatorque Motors, XY modules and XY tables. These greases are excellent for cleanrooms thanks to their lower particle emissions and better resistance to corrosion than fluorine greases. Their proven track record makes them particularly suitable for semiconductor production equipment.

Features

- Low-dust characteristics that outperform fluorine greases
- Low torque—less than 20% that of fluorine greases
- Over ten times more durable than fluorine greases
- Superior rust prevention superior to fluorine greases

Note: LG2/LGU greases are for use at atmospheric pressure.
Fluorine greases or other NSK greases are recommended for vacuum applications.

Properties

Operating environment	For use exclusively at atmospheric pressure		From atmospheric pressure up to vacuum
Product	LG2	LGU	Commercially available fluorine grease K
Base oil	Mineral oil and synthetic hydrocarbon oil	Synthetic hydrocarbon oil	Fluorine oil
Thickener	Lithium soap	Diurea	PTFE
Kinematic viscosity (mm^2/s, 40 ˚C)	32	95.8	270
Consistency	199	201	280 ± 15
Maximum operating temperature, ˚C	up to 70	up to 120	up to 200

- LG2 and LGU are NSK-developed greases.
- LGU grease is free of metallic elements.

Comprehensive evaluation

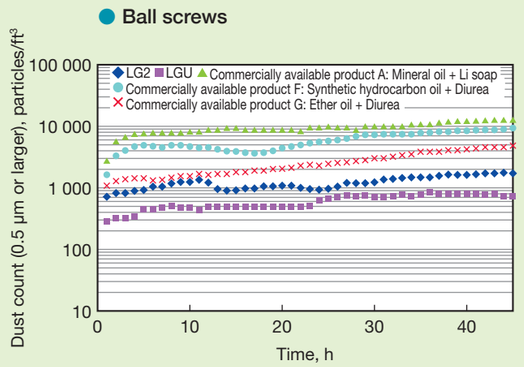
Characteristics	LG2/LGU	Fluorine grease	Ordinary grease
Low particle emission	○	○/△	△/×
Torque	○	×	○/△
Durability	○	△/×	○
Rust prevention	○	△/×	○

○: Excellent △: Poor ×: Not recommended

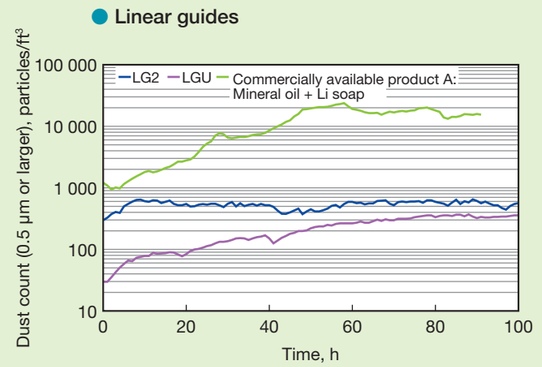
Extremely low particle emissions

LG2/LGU greases offer stable low-dust characteristics over a longer period than fluorine greases.

Ball screws

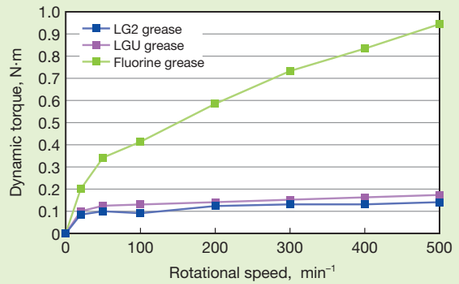


Linear guides



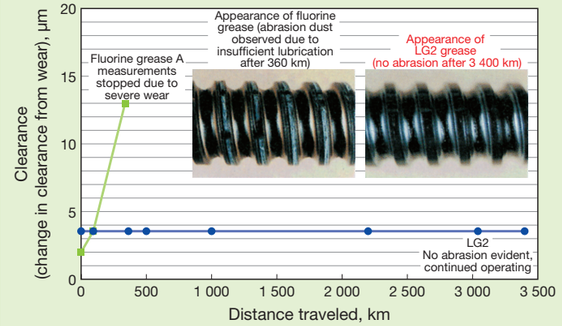
Stable low-torque characteristics

LG2/LGU greases significantly reduce the burden on motors running at high speeds by achieving torque less than 20% that of fluorine greases (ball screws, at 500 min^{-1}).



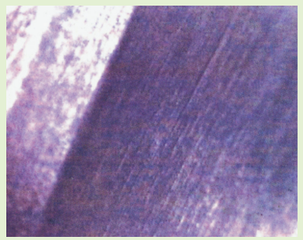
Long life

LG2/LGU greases not only have the same durability as ordinary greases, they last over 10 times longer than flourine grease, reducing maintenance needs.



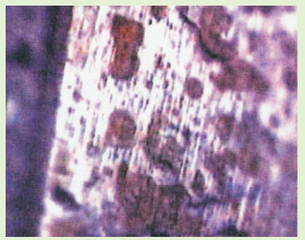
Superior rust prevention

LG2/LGU greases provide high reliability by preventing rust.



NSK "Clean" grease

No rust



Fluorine grease

Rusting

3. NSK Lubricant E-DFO

In a world first, E-DFO lubricant forms a hydrocarbon oil film directly on the raceway surfaces of ball screws, linear guides, and rolling elements. In vacuum environments, this results in lower outgassing than with other lubricants like fluorine grease and lower particle emissions and longer life than with existing fluororesin coatings or solid lubricants.

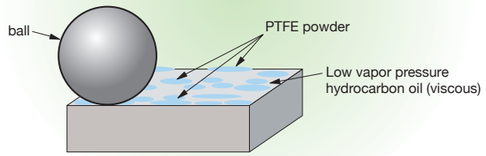
Features

Better retains lubrication through low-vapor-pressure oil and adsorbent thin-lubricant film technology.

- Low particle emissions and superior outgassing compared to conventional fluororesin-coated and solid lubricant products
- Far more durable than fluororesin-coated products

Structural illustration

- Low-vapor-pressure hydrocarbon oil coating that exhibits the properties of liquids and solids



- Flake-shaped PTFE powder increases the surface area for adhered lubricant, increasing lubricant retention.

Notes:

The E-DFO coating is a clear, low-vapor-pressure hydrocarbon-based, semi-dry coating that is viscous on the surface.

1. Handling: Open the package immediately before use in a clean space with the lowest possible humidity (less than 60%). Handle with cleanroom gloves; do not touch the product with bare hands.
2. Storage: If the sealed product is not used for a long period or is not used immediately after opening, store in a clean, dry container such as a desiccator or vacuum chamber to prevent rust and deterioration. Do not use slushing oil or anti-tarnish paper on the product.
3. Do not clean: E-DFO coated products do not require cleaning. Do not clean or wipe the coating on the rolling surface–this will directly affect the lubricating function.
4. Do not apply new lubricant: E-DFO coated ball screws and linear guides do not require additional lubricant. Do not use with the NSK K1 lubrication unit, as this will degrade E-DFO's lubricating properties.
5. Installation position: When using ball screws and linear guides vertically, use an oil receiver under the screw shafts and rails as the E-DFO coating may drip.

Comprehensive evaluation

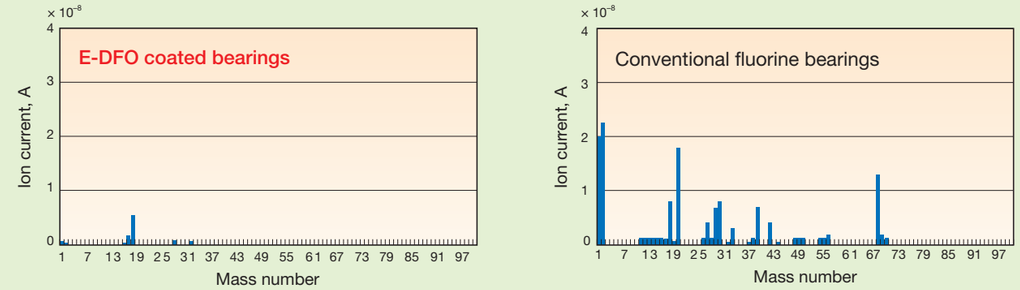
	Performance			Compatible operating environment		
Lubricant	Durability	Particle emissions	Outgassing	Operating environment	Ball screws	Linear guides
E-DFO	○	○	◎	Atmospheric pressure, vacuum	●	●
Fluororesin	△	△	○	Atmospheric pressure, vacuum	–	–
MoS_2	○	△/○	○	Atmospheric pressure, vacuum	●	●
Commercially available fluorine grease	◎	◎	△	Atmospheric pressure, vacuum	●	●

◎: Excellent ○: Good △: Satisfactory ●: Applicable

Low outgassing

- Outgassing in high-temperature environments (example bearing measurements)

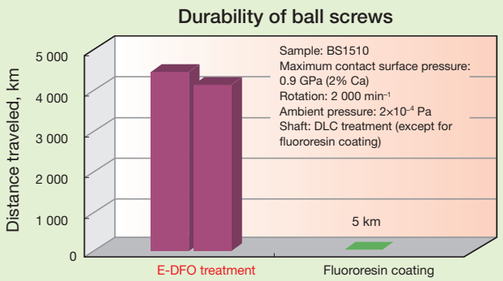
Outperforms conventional fluorine-coated bearings.



Long life

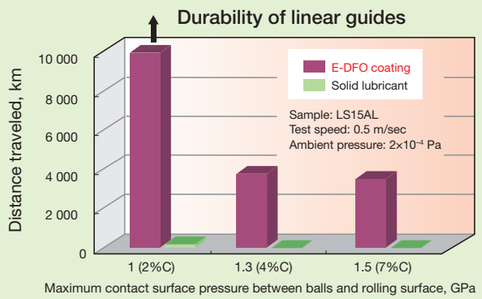
- Durability of ball screws

E-DFO coating extends the operating life of ball screws compared to fluororesin coating.



- Durability of linear guides

E-DFO coating extends the operating life of linear guides compared to solids lubricants.



4. Compact FA-USS Model: High-Accuracy type for Cleanrooms

A precision Model ideal for semiconductor and flat panel display manufacturing equipment, inspection equipment, and other applications with clean needs.

Applications

Applications where cleanliness is required, such as semiconductor manufacturing equipment, flat panel display manufacturing equipment, inspection equipment etc.

Specifications

· **Accuracy grade** : C3 (JIS)

· **Axial play** : 0 (Oversize ball preload)

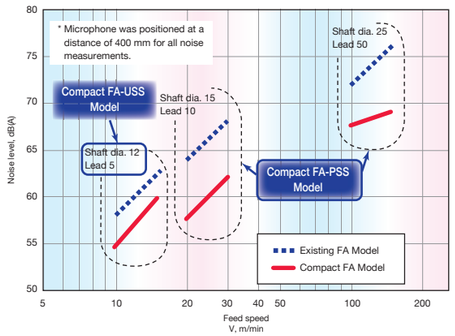
Features of the USS Model

· **High-speed, low-noise, and compact** ·· Thanks to end-deflector recirculation system.

· **Low dust emissions** ····· NSK LG2 grease comes standard and reduces dust particles by 90% compared to general lithium grease.

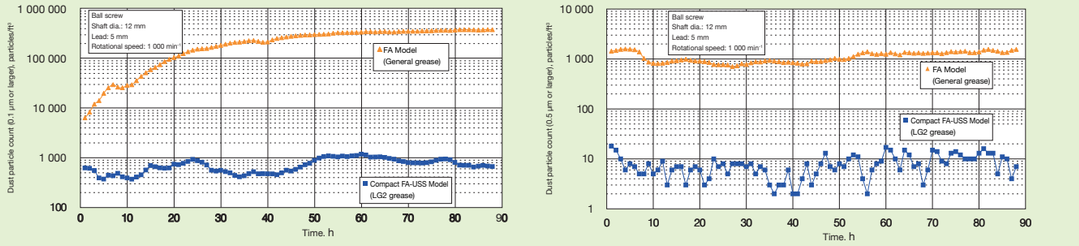
Low-noise

Uses an end-deflector recirculation system to reduce noise by 6 dB compared to tube recirculation while also reducing vibration.



Low-dust emissions

The USS Model with NSK LG2 Grease achieves a dust count 1/100 that of the FA Model with general lithium-based grease.

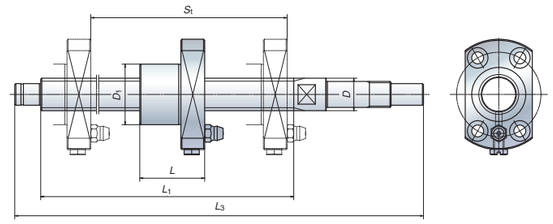


*Dust emissions will increase if ball screw revolutions increase.

Compact FA-USS Model reference number

Example : **USS 15 05 N1D 0361**

- USS — Compact FA-USS Model
- 15 — Screw Shaft diameter (mm)
- 05 — Lead (mm)
- N1D — NSK control code
- 0361 — Screw Shaft length (mm)



Specifications/Performance

Unit: mm

Reference no.	Screw Shaft dia. d	Lead l	Basic load ratings (N) Dynamic C_a	Basic load ratings (N) Static C_{0a}	Stroke St Nominal	Stroke St Max.	Nut dimensions Diameter $D1$	Nut dimensions Overall length L	Screw Shaft dimensions Threaded length L_1	Screw Shaft dimensions Shaft length L_3	Lead accuracy Travel compensation T	Lead accuracy Deviation e_p	Lead accuracy Variation V_u	Dynamic preload torque *1 (N·cm)	Permissible rotational speed (min⁻¹) *2 Fixed-Simple
USS1005N1D0221	10	5	3 420	4 840	100	133	23	29	162	221	0	0.010	0.008	0.2 ~ 1.8	5 000
USS1005N1D0321					200	233			262	321		0.012	0.008	0.2 ~ 2.0	
USS1005N1D0521					400	433			462	521		0.015	0.010	0.2 ~ 3.0	
USS1205N1D0221	12		3 750	5 810	100	130	24	30	160	221		0.010	0.008	0.2 ~ 1.8	
USS1205N1D0321					200	230			260	321		0.012	0.008	0.2 ~ 2.0	
USS1205N1D0621					500	530			560	621		0.016	0.012	0.2 ~ 3.0	
USS1505N1D0261	15		6 410	10 100	100	159	28	30	189	261		0.010	0.008	0.2 ~ 5.0	
USS1505N1D0361					200	259			289	361		0.012	0.008	0.2 ~ 5.0	
USS1505N1D0561					400	459			489	561		0.015	0.010	0.2 ~ 6.0	
USS1505N1D0761					600	653			689	761		0.018	0.013	0.2 ~ 6.0	4 130

*1. Indicates ball screw preload control value. Approximately 0.5 N·cm of torque is added due to thin plastic seals.

*2. Contact NSK if permissible rotational speed will be exceeded.

Caution ····· Operating temp. range: 0 – 70 ℃

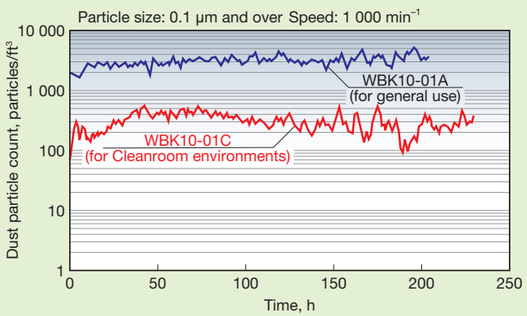
5. Support Units for Cleanroom Environments

Support units for cleanroom environments come equipped with all required parts such as locknuts so that they can be mounted as is with NSK ball screws with machined shaft ends. (Refer to the tables for details on ball screws with unfinished shaft ends.)

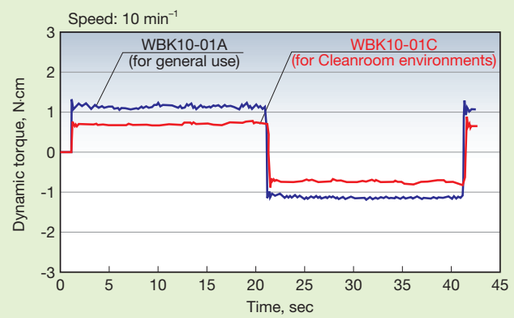
Features of Support Units for Cleanroom Environments

- **Extremely low particle emissions** ····· Uses LG2 grease to achieve proven low particle emissions 1/10 those of general support units.
- **Low torque** ····· Special low torque bearings reduce torque by 50% compared to general units.
- **High rust prevention** ····· Adopts Low-Temperature chrome plating for the housing surfaces and stainless steel for small parts

Low particle emissions



Low-torque characteristics



Reference numbers

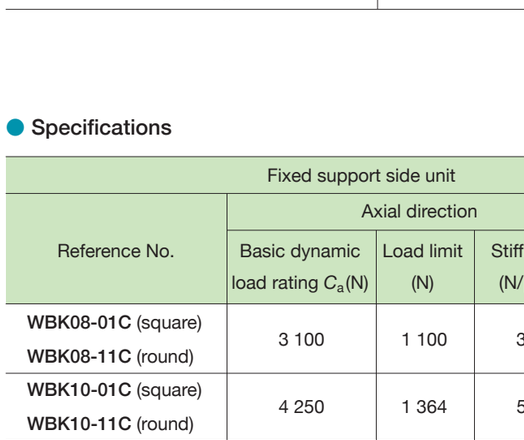
Example: **WBK 08 S - 01 C**

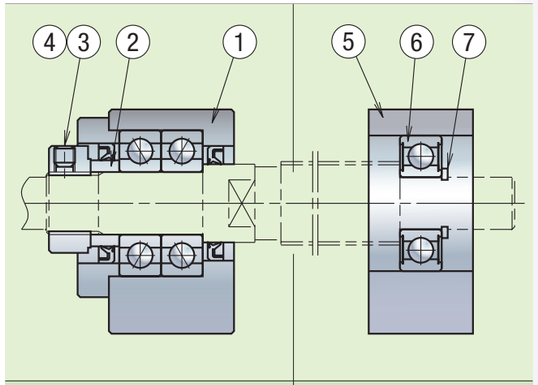
- WBK: Product code for support unit
- 08: Nominal size code (bearing bore diameter)*
- S: Mounting code — No code: Fixed support unit; S: Simple support unit
- 01: Square type; 11: Round type
- C: For cleanroom environments

* For simple support units, please note that size codes of 12 or less do not represent bearing bore diameters.

Structure

Support units





Fixed support side		Simple support side	
Part No.	Name of part	Part No.	Name of part
①	Bearing housing	⑤	Bearing housing
②	Spacer	⑥	Bearing
③	Locknut	⑦	Snap ring
④	Set screw with set piece		

- Two types are available: a square floor-mounted type for surface mounting and a round type for fitting into the body.
- While the square type consists of a fixed support side unit (motor side) for the ball screw shaft and the opposing simple support side, the round type has no simple support side housing.

Bearing type, grease, housing surface treatment, and small parts material

Bearing, grease	Surface treatment	Set screw and snap ring material
Special bearings, LG2	Low-Temperature chrome plating	Stainless steel

Specifications

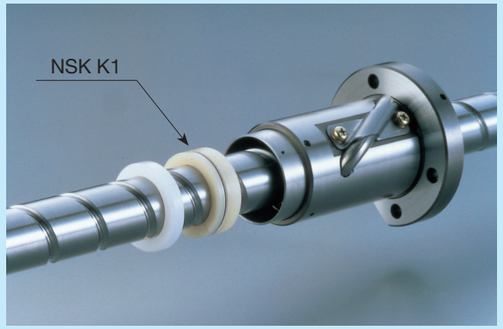
Fixed support side unit					Simple support side support unit		
Reference No.	Axial direction			Maximum starting torque (N·cm)	Reference No.	Bearing Reference No.	Radial direction
	Basic dynamic load rating C_a(N)	Load limit (N)	Stiffness (N/μm)				Basic dynamic load rating C (N)
WBK08-01C (square) **WBK08-11C** (round)	3 100	1 100	36	0.52	**WBK08S-01C**	606VV	2 260
WBK10-01C (square) **WBK10-11C** (round)	4 250	1 364	50	1.1	**WBK10S-01C**	608VV	3 300
WBK12-01C (square) **WBK12-11C** (round)	4 700	2 443	57	1.2	**WBK12S-01C**	6000VV	4 550
WBK15-01C (square) **WBK15-11C** (round)	5 100	2 757	63	1.3	**WBK15S-01C**	6002VV	5 600

6. NSK K1™/NSK K1-L™ Lubrication Unit

(1) Ball screws equipped with NSK K1™ and linear guides equipped with NSK K1™/NSK K1-L™ for general industry

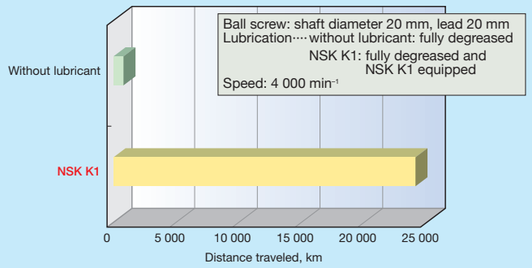
NSK has developed specialized lubrication units for ball screws and linear guides. Ball screws with NSK K1 and linear guides with NSK K1/NSK K1-L offer maintenance-free performance over a long period.
(See pages B27–28 for details on NSK K1 in linear guides for food processing and medical equipment.)

Features of Ball Screws with NSK K1



Durability tests without lubricant

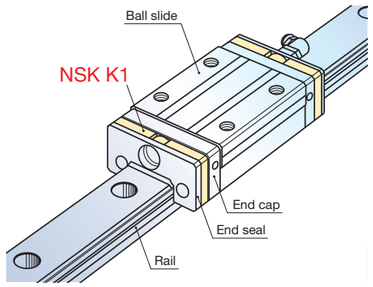
A ball screw without lubricant was damaged after operating over 8.6 km, but the ball screw equipped with NSK K1 operated for more than 20 000 km.



Notes at bottom page also apply to ball screws with NSK K1.

Features of Linear Guides with NSK K1

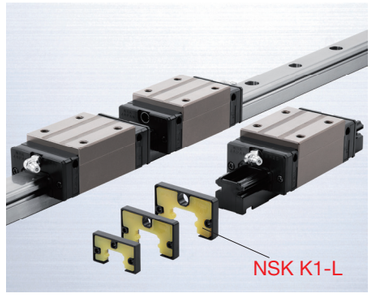
With a porous resin structure full of oil, NSK K1 units are installed on the inner side of end seals where they greatly enhance lubricating capabilities.



NSK K1-L for improved performance

NSK K1-L improves on the original NSK K1 with a higher capacity supply of lubricating oil, enabling even longer maintenance-free operation.

NSK K1-L is applied to NH, VH, NS, DH, DV, DS, and HS models.



Notes:
To maintain optimal performance of NSK K1/NSK K1-L note the following:

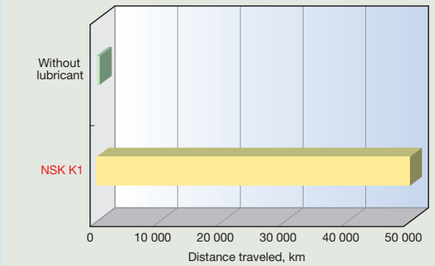
1. Operating temperatures: Maximum operating temperature: 50°C
   Maximum momentary operating temperature: 80°C
2. Avoid contact with: Organic solvents with degreasing properties, such as hexane and immersion in white kerosene thinner or anti-corrosive oil (containing white kerosene)

Performance

Durability test without lubricant

A linear guide without lubricant was damaged after a short period, but the K1-equipped linear guide covered a distance exceeding 50 000 km.

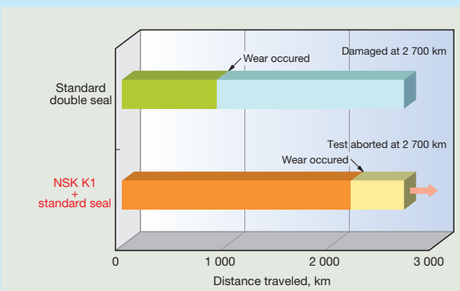
Conditions
Linear guide: LH30AN (preload Z1)
Lubrication····without lubricant: fully degreased
NSK K1: fully degreased and NSK K1 equipped
Speed: 60 m/min

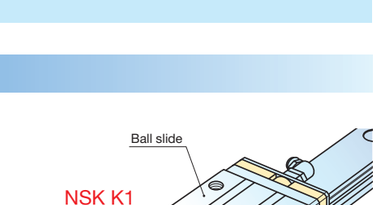


Water-immersion test

In a water-immersion test run once a week for 24 hour intervals, the ball groove of a linear guide fitted with standard double seals quickly showed wear and damage at 2 700 km. By comparison, the linear guide equipped with NSK K1 showed only 1/3 as much wear, confirming significant lubricating efficacy.

Conditions
Linear guide: LS30 stainless steel (preload Z1)
Water immersion: Run once a week for 24 hours, fully immersed in water
Lubrication: Fully grease-packed for food processing machinery
Speed: 24 m/min

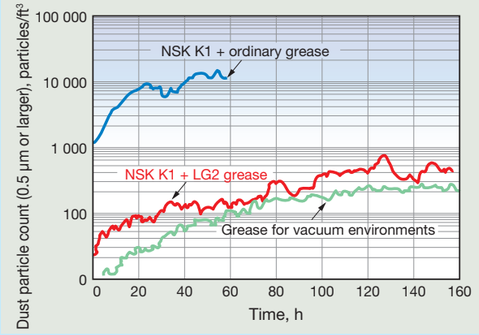




Dust generation

The combination of NSK K1 and LG2/LGU "clean" greases (low-particle-emission grease) produced no more dust than conventional grease for vacuum environments.

Conditions
Linear guide: LS20
Speed: 36 m/min



Notes: Compatibility of NSK K1 with oils and chemicals

The table on the right shows test results after immersing NSK K1 in chemicals and oils at 40° C. NSK K1 was found to be stable when in contact with grease and cutting lubricants, and use in combination with these substances presents no problems. However, exposure to chemicals with degreasing properties, such as white kerosene and hexane, quickly removed oil content from the surface of the seals, suggesting that the lubricating effect may deteriorate under these conditions.

Chemicals/Oil	Compatibility
Cutting lubricants (water-based, oil-based)	A
Grease (mineral oil-based, ester-based)	A
Rust preventives (without solvents)	A
Rust preventives (with solvents)	B
White kerosene	B
Hexane	C

A: Compatible B: Use sparingly, for brief periods only C: Incompatible

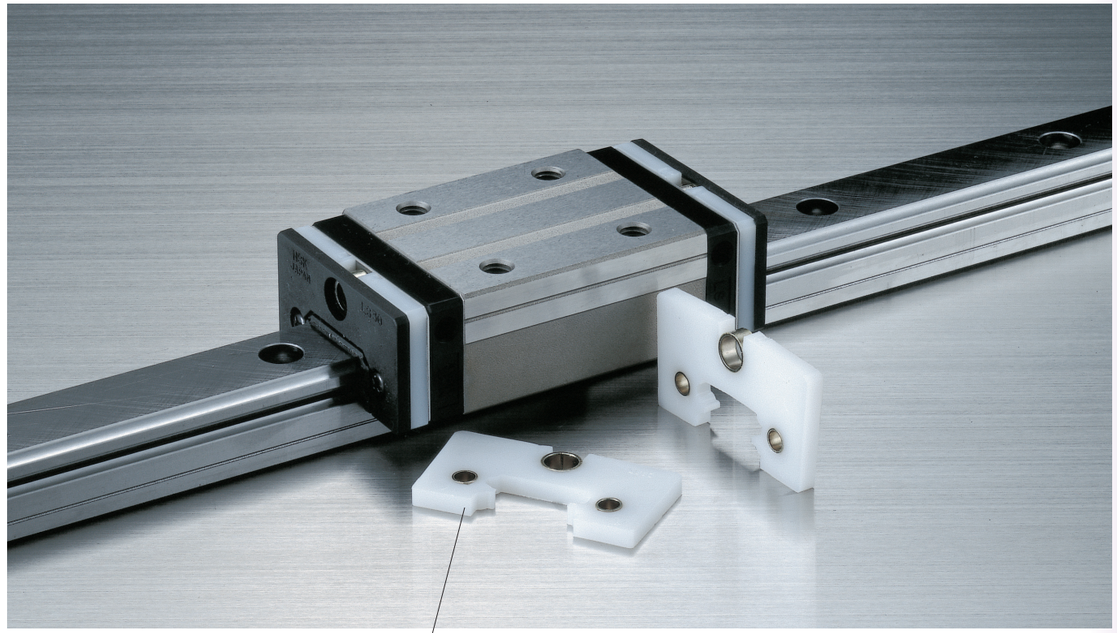
6. “NSK K1™” Lubrication Unit

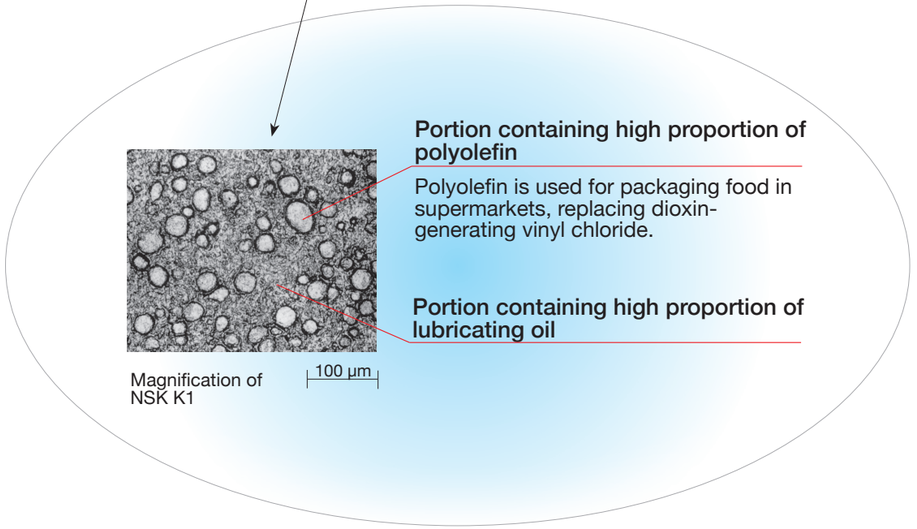
(2) Linear guides equipped with NSK K1™ for food processing and medical equipment

NSK K1 for food processing machinery/medical equipment is safe and FDA-compliant.
With a porous resin structure full of lubricating oil, NSK K1 units are installed inside a end seal where they greatly enhance lubricating capabilities. After success in general industry, we utilized special materials to allow use in food processing and medical equipment.

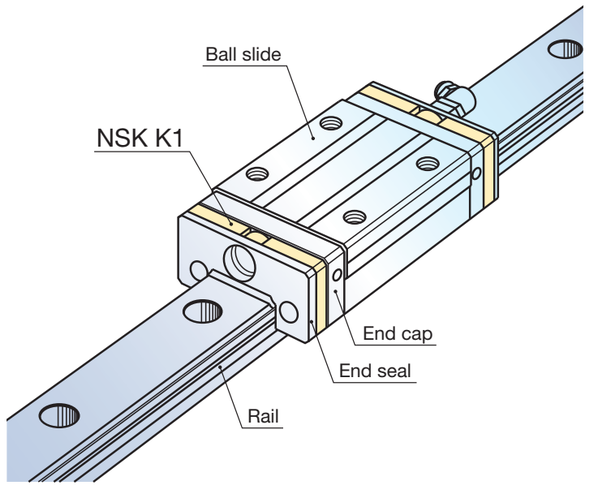
Features

- **Safe to handle**
  Uses highly safe materials that are compliant with the US Food and Drug Administration’s (FDA) hygiene standards for food additives
- **Environmentally sound**
  A newly developed porous synthetic resin provides a controlled supply of lubricant, preventing the spread of oil in sanitary environments





Featuring reliable FDA-compliant material

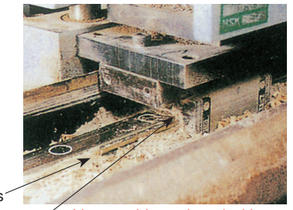


Notes:
To maintain optimal performance of NSK K1 in linear guides, note the following:

1. Operating temperatures: Maximum operating temperature: 50 °C
   Maximum momentary operating temperature: 80 ℃
2. Avoid contact with: Organic solvent with degreasing properties, such as hexane and thinner
   Immersion in white kerosene or anti-corrosive oil (with white kerosene ingredients)

7. NSK High-Performance Seals

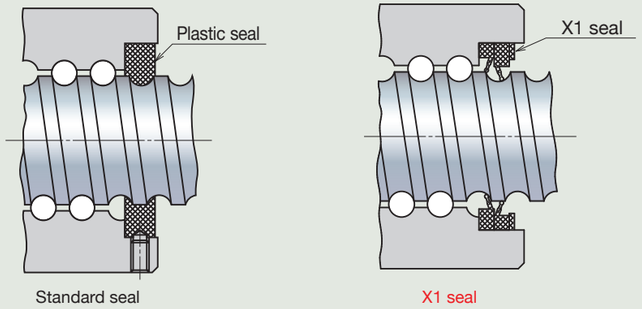
Ball screws and linear guides face tough environments contaminated by wood particles, rubber fragments, graphite/ceramic powders, welding spatter, and more.
Recently, dust resistance has become increasingly significant as covers are eliminated to reduce costs and make equipment more compact.
Though our conventional seals resist dust, NSK has developed high-performance seals with even better resistance to dust to respond to this need.



● **Applications:** Woodworking machinery (photo at right), tire buffing machinery, welding lines, graphite processing machinery, laser machinery

Features of Ball Screws Equipped with X1 Seals

- **High dust-resistance** ····· A specialized seal design improves sealing performance to better resist contaminants and increase durability.
- **Superior grease retention** ·· Ball screws with X1 seals have a double seal structure combining a dust-resistant seal and grease-retaining seal to improve grease retention.
- **Low torque design** ····· An optimized seal shape and low-friction materials achieve low torque and low heat generation.

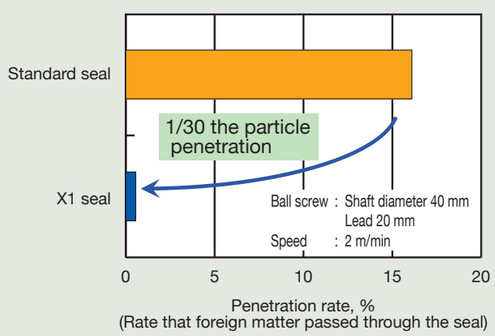


Note: The nut with an X1 seal is slightly longer than the standard.

● Performance

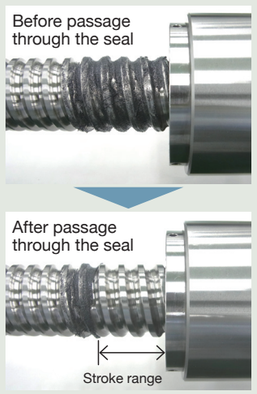
● Particle penetration rate test

Iron powder 37- 148 μm in article was mixed with AS2 grease on the screw shaft. After the nut completed a stroke, particle penetration through the X1 seal was found to be less than 1/30 that through a standard seal.



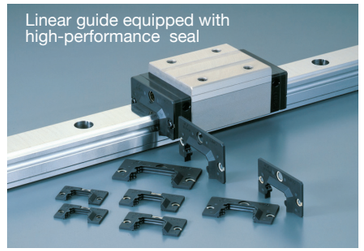
● Appearance after particle penetration rate test

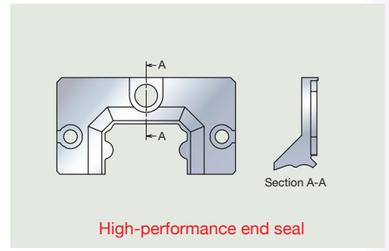
All contaminants adhering to the screw shaft are swept away after passage through the X1 seal.



Features High-Performance Seals for Linear Guides

- **High dust-resistance** ····· Sealed with three lips that extend from the main body of the seal
- **Long life** ····· Incorporates the NSK K1-L lubrication unit to enhance dust-resistance and durability



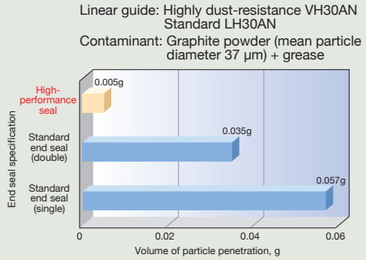


Note: Linear guides with high-performance seals come standard with the NSK K1-L lubrication unit. The seals will jut out slightly, making slide length slightly longer than with standard seals. See the table below for details.

● Performance

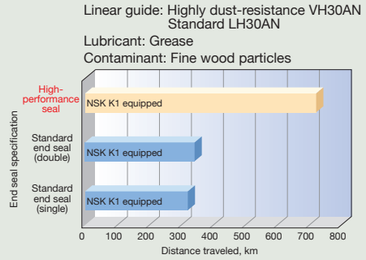
● High dust-resistance

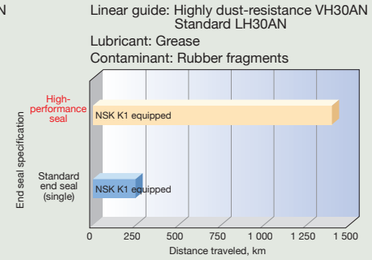
Particle penetration through the high-performance seal is less than 1/10 that through a standard end seal (single).



● Long life

Improved resistance to contaminants achieves durability twice that of standard seals in an environment with fine wood particles and over five times that in an environment with rubber fragments.





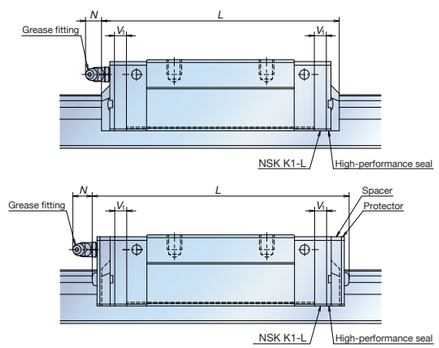
● Specifications

Unit: mm

Model No.		Ball slide length *L*	Grease fitting extrusion *N*
VH15 DV15	AN/EM BN/GM	70.6 (77) 89.6 (96)	1 (8.2)
VH20 DV20	AN/EM BN/GM	87.4 (94.2) 109.4 (116.2)	11.1 (12.3)
VH25 DV25	AL/AN/EM BL/BN/GM	97 (104.4) 125 (132.4)	9.6 (12.9)
VH30 DV30	AL/AN EM BL/BN/GM	104.4 (114.8) 117.4 (127.8) 143.4 (153.8)	11.4 (14.2)
VH35 DV35	AL/AN/EM BL/BN/GM	128.8 (139.2) 162.8 (173.2)	10.9 (13.7)
VH45 DV45	AL/AN/EM BL/BN/GM	161.4 (174.2) 193.4 (206.2)	12.5 (14.1)
VH55 DV55	AL/AN/EM BL/BN/GM	185.4 (198.2) 223.4 (236.2)	12.5 (14.1)

Dimensions in parentheses apply when equipped with a protector.

Dimensions of a linear guide equipped with high-performance seals and NSK K1-L

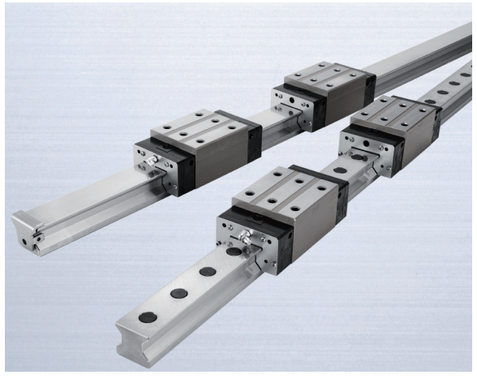


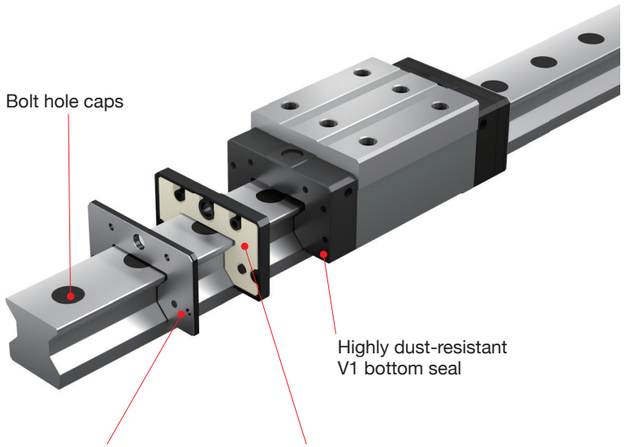
Data shown reflect test results. NSK offers no warranty for seal performance in actual machinery. Since performance is affected by the usage environment and lubrication conditions, we highly recommend using covers or other measures to protect machinery from contaminants.

Features of Roller Guides Equipped with Highly Dust-resistant V1 Seals and V1 Bottom Seals

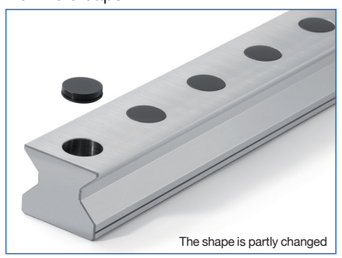
- **Excellent for machine tools** ····· Built on the RA Model, with a proven track record in the industry.
- **Abrasion resistance** ····· Uses the V1 highly dust-resistant seal made of new materials and a shape optimized to resist dust. A bottom V1 seal is also available for some models (RA35, RA45, RA55, RA65).
- **Long life** ····· Outstanding lubrication by NSK K1 further improves durability

Roller guides equipped with highly dust-resistant V1 Seal



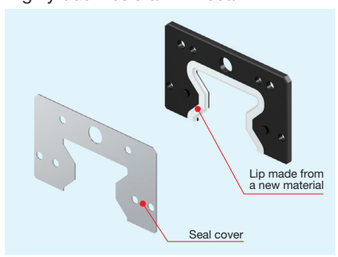


Bolt hole caps



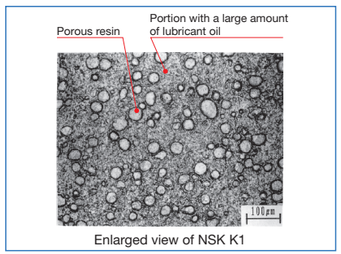
These caps prevent foreign matter from building up inside the rail mounting holes. These are standard parts.

Highly dust-resistant V1 seal



Thanks to new materials and optimized shapes, V1 seals achieve better abrasion resistance and prevent foreign matter from entering the slide for long periods.

NSK K1™ lubrication unit



Made of porous synthetic resin containing a large amount of lubrication oil.
When moved to contact the raceway surface, NSK K1 supplies fresh lubricating oil.

Rail cover (optional)

Covers the top surface of the rail and prevents foreign matter from entering the rail mounting bolt holes.

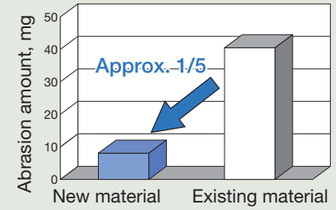
Note: Linear guides with V1 seals come standard with the NSK K1 lubrication unit. This makes the slide length slightly longer with standard seals. See the table on Page B32 for details.

Performance

Abrasion resistance

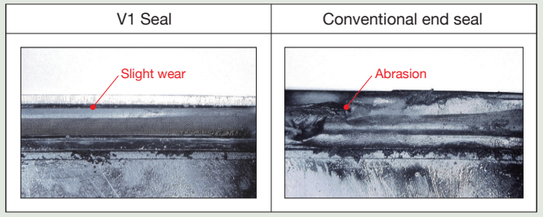
Highly abrasion-resistant material is used for the seal lip.

Taper abrasion test (ASTMD1044)
Load: 9.8 N
Average speed: 29.7 m/min,
Approx. 40 km/day

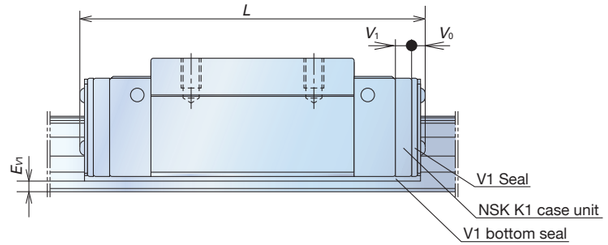


The durability of the seal lip has been greatly improved by adopting new materials and optimizing the seal lip shape.

Durability test under extreme conditions - no lubrication
Test sample: RA35
Lubrication: No lubrication (on the seal)
Travel speed: 30 m/min Travel distance: 40 km



Dimensions



Unit : mm

Model No.	Roller slide length	Roller slide type	Standard roller slide length *L*	Roller slide length equipped with V1 seal and NSK K1 *L*	Slide bottom face height equipped with V1 bottom seal E_{V1}	Thickness of V1 seal V_0	Thickness of K1 case unit V_1
RA25	Standard	AN, AL, EM	97.5	111.3	-	5.1	5
	Long	BN, BL, GM	115.5	129.3			
RA30	Standard	AN, AL, EM	110.8	126.8	-	5.4	6
	Long	BN, BL, GM	135.4	151.4			
RA35	Standard	AN, AL, EM	123.8	140.8	min 3.7	5.4	6.5
	Long	BN, BL, GM	152	169			
RA45	Standard	AN, AL, EM	154	173.2	min 5.2	6.6	7
	Long	BN, BL, GM	190	209.2			
RA55	Standard	AN, AL, EM	184	203.2	min 6.2	6.6	7
	Long	BN, BL, GM	234	253.2			
RA65	Standard	AN, EM	228.4	251.2	min 10.2	8.9	7.5
	Long	BN, GM	302.5	325.3			

Since sealing (resistance to foreign matter) is affected by usage and the lubrication environment, please conduct an evaluation test for your particular application.

8. Ball Screws and NSK Linear Guides for High-Temperature Environments

NSK has developed heat-resistant ball screws and linear guides in response to high-temperate operating environments. Our products serve a variety of high-temperature applications, such as semiconductor and flat panel display production, glassware manufacturing, and automobile assembly lines.

Features Linear Guides for High-Temperatures

- **Maximum operating temperature:** 150 °C; maximum momentary temperature: approximately 200 °C (Standard models: 80 °C; maximum momentary temperature: approximately 100 °C)
- **All-stainless-steel specification:** All-stainless-steel products are excellent at resisting not only heat, but also corrosion and chemicals.
  These can also be used in vacuum environments.

Applicable models and sizes

Models and model numbers not listed are also available upon request.

Applicable Model	Size codes*	
	Standard material specification	All-stainless-steel specification (except for seals)
NH (high load capacity/aligning)	20, 25, 30, 35, 45, 55	20, 25, 30
NS (compact low type)	15, 20, 25, 30	15, 20, 25, 30
LW (broad type)	17, 21, 27	—
LU (miniature)	09, 12, 15	09, 12, 15
LE (miniature broad type)	—	09, 12, 15

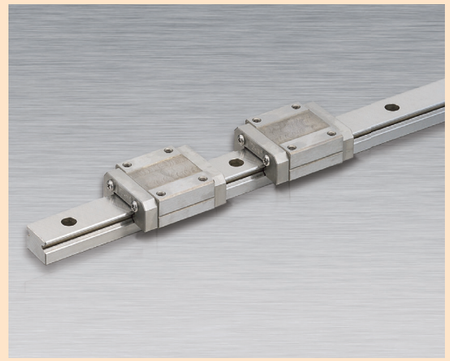
Note: *Example of a basic code NH 20

Model Size code·····Indicates the rail width or assembly height.

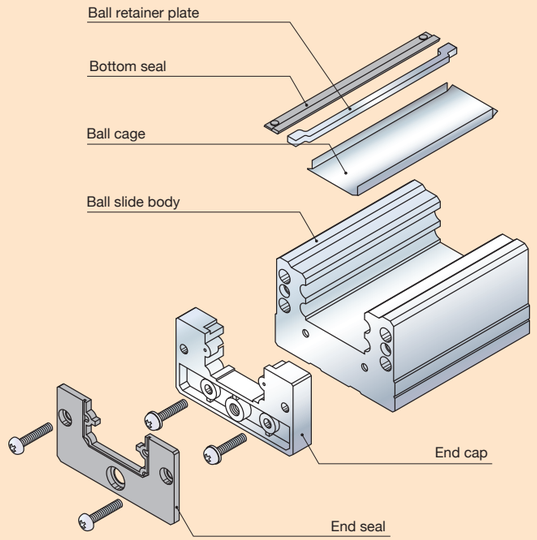
For details, see our "Precision Machine Components" catalog (No. E3162)

Structure

Special high-carbon steel with excellent rolling durability or martensite stainless steel with high cleanliness are used for the rails, ball slide, and balls. A heat- and chemical-resistant fluororubber is used for the seal, while corrosion-resistant austenite stainless steel is used for the remaining components.



Heat-resistant linear guides



Materials used for components

Linear guide component	Material specification
Rail, ball slide	Martensite stainless steel
Ball	SUS440C
End cap, recirculation components of cage, small screws	Austenite stainless steel
Seal	Fluororubber, etc.

Features of Ball Screws for High Temperatures

- **Maximum operating temperature:** 150 °C maximum momentary temperature: approximately 200 °C

Materials used for components

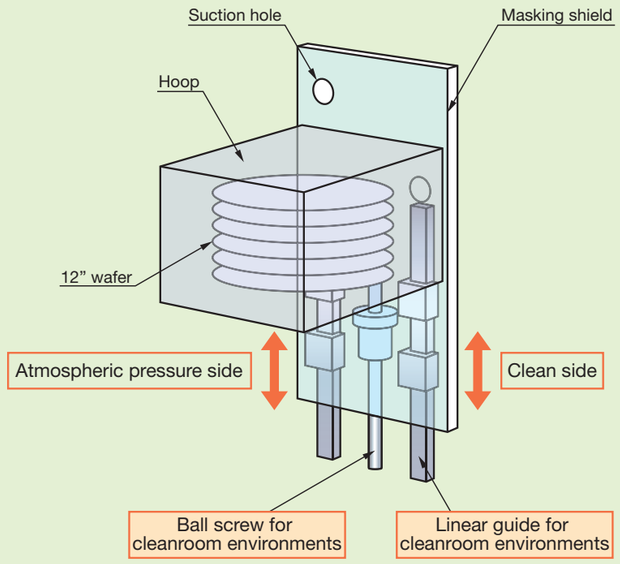
Ball screw component	Material specification
Shaft, nut	Martensite stainless steel
Ball	SUS440C
Recirculation components	Austenite stainless steel

Applications for SPACEA™ Series Ball Screws and NSK Linear Guides

SPACEA™

1. Semiconductor Manufacturing Equipment/Flat Panel Display Manufacturing Equipment

Wafer Conveyor



Operating Conditions

Cleanroom environments

- Cleanliness: Class 5 (ISO14644-1)
- Temperature: Room temperature
- Speed: 5 m/min
- Load: Pitching moment included

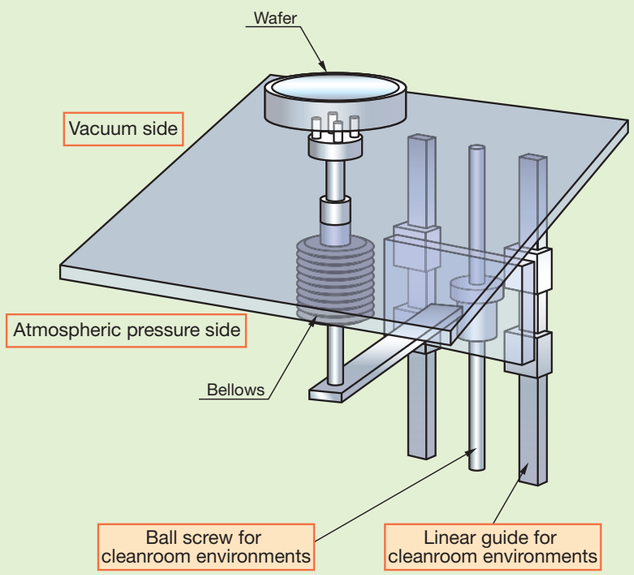
Feature

- Change from a commercially available vacuum grease to NSK "clean" grease

SPACEA™ Series
Ball screws and linear guides for cleanroom environments

- Reduces costs and maintenance

Wafer Lift



Operating Conditions

Cleanroom environments

- Cleanliness: Class 5 (ISO14644-1)
- Temperature: Room temperature
- Speed: 20 m/min
- Load: Pitching moment included

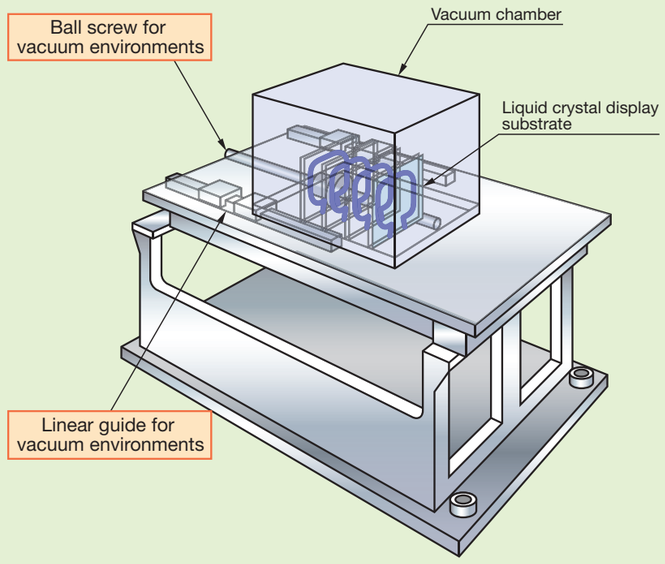
Feature

- Change from a commercially available vacuum grease to NSK "clean" grease

SPACEA™ Series
Ball screws and linear guides for cleanroom environments

- Reduces costs and maintenance

Liquid Crystal Filling Machine



Operating Conditions

Vacuum/Cleanroom environments

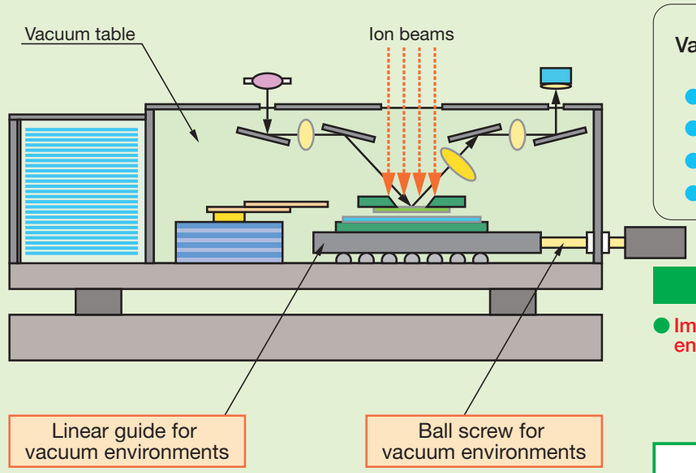
- Degree of vacuum: 10^{-1} Pa
- Temperature: 100–150 ˚C
- Speed: 10 m/min
- Load: Minimal

Feature

- Heat-resistant

SPACEA™ Series
Ball screws and linear guides for vacuum environments

Ion Implanting Equipment



Operating Conditions

Vacuum/Cleanroom environments

- Degree of vacuum: 10^{-5} Pa
- Temperature: 100 ˚C
- Speed: 1 m/min
- Load: Minimal

Feature

- Improved durability in vacuum environments, with E-DFO lubrication

SPACEA™ Series
Ball screws and linear guides for vacuum environments

This section provides descriptions of the physical properties of lubricants and materials used in SPACEA™ Series bearings, ball screws, and linear guides. Reference values for physical characteristics are provided for your convenience.
Please use the "Specification Inquiry" page at the back of catalog when contacting NSK. We will do everything possible to find a SPACEA product that suits your needs.

Appendices

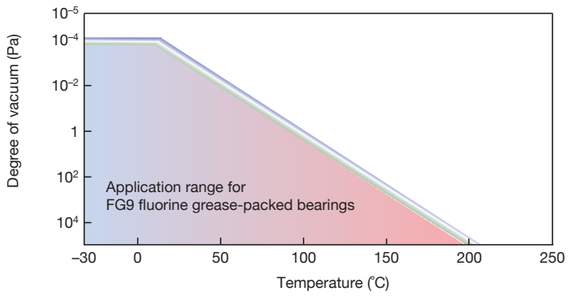
Appendices

SPACEA™

1. Properties of SPACEA™ Series Greases

Operating environment	Grease	Atmospheric pressure, vacuum	Maximum operating temperature ˚C	Cleanliness[1]	Base oil	Thickener	Kinematic viscosity mm^2/s, 40 ˚C
Atmospheric pressure	NS7	Atmospheric pressure	100	—	Polyol ester oil + Diester oil	Lithium soap	26
Atmospheric pressure, Cleanroom	LG2	Atmospheric pressure	70	Class 5-6 (100–1 000)	Mineral oil and synthetic hydrocarbon oil	Lithium soap	32
	LGU		120		Synthetic hydrocarbon oil	Diurea	96
From atmospheric pressure up to vacuum, Cleanroom	FG9	See the application range for FG9 Grease-Packed Bearings below.			Fluorine oil	PTFE	200
Atmospheric pressure, high-temperature	KPM	Atmospheric pressure	230	—	Fluorine oil	PTFE	420
Atmospheric pressure, sanitary	RLS	Atmospheric pressure	120	—	Synthetic hydrocarbon oil	Aluminum alloy soap	150
	BLS		200	—	Fluorine oil	PTFE	415

Note (1) Cleanliness is indicated per ISO 14644-1 (values in parentheses refer to former US FED-STD-209E Classes).
Cleanliness may vary depending on operating conditions, surrounding structures, and other factors.



2. Characteristics of Representative Solid Lubricants

◎: Excellent ○: Good △: Satisfactory

Solid lubricant	Relative density g/cm^3	Molecular mass	Crystal structure	Electric resistance Ω · cm	Maximum operating temperature ˚C		Coefficient of friction		Particle emissions	Outgassing
					Atmospheric pressure	Vacuum	Atmospheric pressure	Vacuum		
Molybdenum disulfide MoS_2	4.8	160.07	Hexagonal crystal system	8.33 (-60 ˚C)	350	650	0.006–0.25	0.001–0.2	△	○
Tungsten disulfide WS_2	7.4	248.02	Hexagonal crystal system	0.40 (92 ˚C)	425	750	0.05–0.28	0.001–0.2	△	○
Graphite C	2.24	12.011	Hexagonal crystal system	2.6×10^{-3}	550	—	0.05–0.3	0.4–1.0	△	○
Polytetrafluoroethylene PTFE	2.2	—	Long-chain	10^{14}	260	260	0.04–0.2	0.04–0.2	◎	△
Polyimide	1.4	—	Long-chain	—	300	300	0.12	0.10	○	△
Gold Au	19.3	196.97	Face-centered cubic	2.2×10^{-6}	200	200	0.2–0.5	—	△	◎
Silver Ag	10.5	107.87	Face-centered cubic	1.6×10^{-6}	—	600	—	0.2–0.3	△	◎
Lead Pb	11.3	207.2	Face-centered cubic	2.08×10^{-6}	100	350	0.05–0.5	0.05–0.5	△	◎

3. Characteristics of Metallic Materials

Metallic material	Thermal expansion coefficient $\times 10^{-6}$ / ˚C	Young's modulus GPa	Hardness[1] HV	Relative permeability
Bearing steel SUJ2	12.5	208	700–800	Ferromagnetic
Highly corrosion-resistant stainless steel ES1	10.8	206	650–750	
Martensite stainless steel SUS440C	10.1	200		
Highly corrosion-resistant, high hardness stainless steel ESZ	10.6	202	580–650	
Precipitation-hardened stainless steel SUS630	10.8	200	390	
Austenite stainless steel SUS304	16.3	193	150	1.04 or less

Note (1) Converted to HV (Vickers hardness) for comparison

4. Characteristics of Ceramic Materials

◎: Excellent ○: Good △: Satisfactory ×: Unsatisfactory

Item	Unit	Silicon nitride ceramics	Oxide-based ceramics	Bearing steel
Density	g/cm^3	3.23	5.9	7.8
Young's modulus	GPa	330	210	208
Fracture toughness	$MPa \cdot m^{1/2}$	6	7.5	18
Hardness (HV)	—	1 500	1 300	700
Thermal expansion coefficient	$\times 10^{-6}$ / ˚C	2.8	10.5	12.5
Thermal conductivity	W / m · k	31	3	50
Bending strength	MPa	900	1 100	≥2 500
Rotating capability in water	—	◎	○	×
Rotating capability in acid solvents	—	△	○	×

5. Physical Properties of Plastic Materials

Plastic materials used for the cages of bearings for special environments are generally reinforced with carbon fibers, solid lubricants such as MoS_2, and wear-resistant additives.

Plastic	Classification[1]	Elasticity coefficient GPa	Strength GPa	Density g/cm^3	Tm[2] ˚C	Heat distortion temperature[3] ˚C
Polyphenylene sulfide (PPS)	M, C	1.4	0.155	1.64	285	>260
Polyetheretherketone (PEEK)	M, C	3.9	0.1	1.3	335	152
Heat reversible polyimide (TPI)	M, C	2.94	0.092	1.33	388	238
Tetrafluoroethylene-ethylene copolymer (ETFE)	M, C	0.88–1.37	0.04–0.046	1.7–1.76	260	74 (104)
Polyvinylidene fluoride (PVDF)	M, C	1.6	0.045	1.76	170	90 (150)
Polytetrafluoroethylene (PTFE)	C	0.40	0.028	2.16	327	– (120)
Polyamide (nylon 6-6)	M, C	3.0	0.08	1.14	264	60 (180)
Nylon 4-6	M, C	3.14	0.1	1.18	295	220

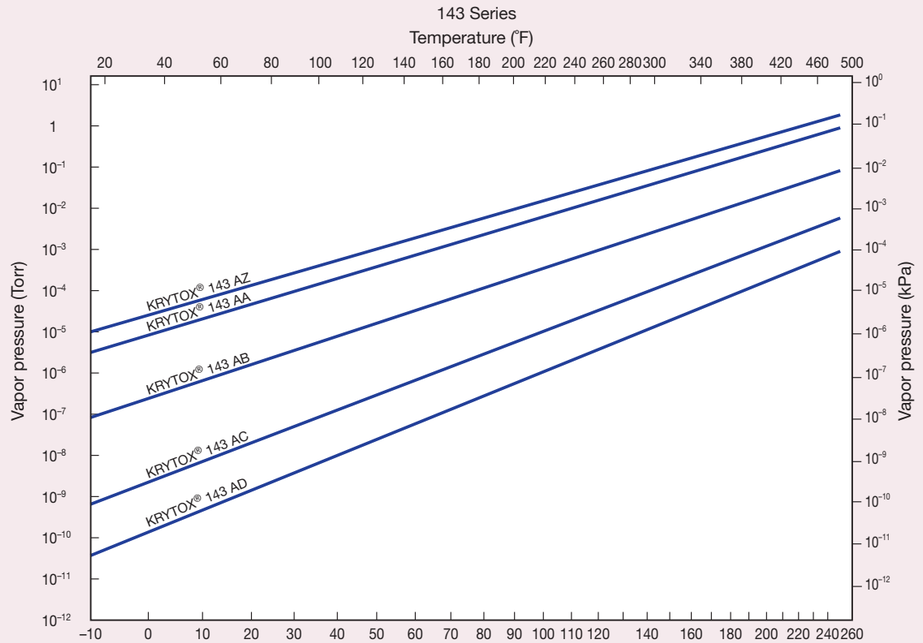
Notes (1) Classification M: Moldable C: Crystalline
(2) Tm: Melting point
(3) Heat distortion temperature values in parentheses are at 454 kPa, all other values are at 181 MPa.

6. Properties of Commercially Available Fluorine Lubricants (Krytox)

● Krytox oil (Chemours)

Product		Average molecular weight	Kinematic viscosity mm²/s 20 ℃	38℃	50 ℃	100 ℃	Viscosity index	Pour point ℃	Vapor pressure (Knudsen number) Pa 20 ℃	38 ℃	50 ℃	260 ℃	Evaporation wt % (Temperature, 22 hours)	Density g/cm³ (0 ℃)	Range of operating temperatures (℃)
143 Series	AZ	2 060	60	24.7	—	4.1	60	–55	—	5×10^{-5}	—	0.2	18 (149 ℃)	—	—
	AA	2 210	88	35	—	5.3	96	–50	—	1×10^{-5}	—	0.1	15 (↑)	—	—
	AB	3 800	240	86	—	10.2	113	–40	—	7×10^{-7}	—	4×10^{-3}	1.9 (↑)	—	—
	AC	5 940	800	270	—	25.4	134	–35	—	1×10^{-8}	—	3×10^{-4}	4 (260 ℃)	—	—
	AD	7 480	1 540	502	—	42.4	146	–30	—	8×10^{-10}	—	4×10^{-5}	2 (260 ℃)	—	—
1500 Series	1506	2 160	60	—	15.5	4.1	—	–60	4×10^{-7}	—	1×10^{-5}	—	6.5 (121 ℃)	1.88	—
	1514	2 840	140	—	32	7.2	—	–54	2×10^{-7}	—	3×10^{-6}	—	1.3 (↑)	1.89	—
	1525	3 470	250	—	52	10.6	—	–48	1×10^{-7}	—	1×10^{-6}	—	0.6 (↑)	1.9	—
1600 Series	16256	9 400	2 560	—	437	64.6	—	–15	3×10^{-14}	—	2×10^{-12}	—	0.2 (↑)	1.92	—
GPL Series	100	—	12.4	—	—	—	—	<–70	—	—	—	—	90 (121 ℃)	—	–70/66
	101	—	17.4	—	—	2	—	<–70	—	—	—	—	75 (↑)	—	–70/104
	102	—	38	—	—	3	29	<–63	—	—	—	—	35 (↑)	—	–63/132
	103	—	82	—	—	5	92	–60	—	—	—	—	7 (↑)	—	–60/154
	104	—	177	—	—	8.4	111	–51	—	—	—	—	3 (↑)	—	–51/179
	105	—	522	—	—	18	124	–36	—	—	—	—	7 (204 ℃)	—	–36/204
	106	—	822	—	—	25	134	–36	—	—	—	—	<3 (↑)	—	–36/260
	107	—	1 535	—	—	42	145	–30	—	—	—	—	<1 (↑)	—	–30/288

● Vapor pressure of Krytox oil



● Krytox grease

Product	Base oil	Kinematic viscosity mm²/s (38 ℃)	Thickener	Consistency NLGI No.	Vapor pressure (Knudsen number) Pa 38 ℃	260 ℃	Oil separation rate wt % (204 ℃, 30h)	Evaporation wt % (204 ℃, 6.5h)	Density g/cm³ (25 ℃)	Additive
240AZ	143AZ	24.7	PTFE	2	4×10^{-4}	1.5	6	18 (149 ℃)	—	None
240AA	143AA	35			1×10^{-4}	0.8	5	15 (149 ℃)	—	↑
240AB	143AB	86			5×10^{-6}	3×10^{-2}	4	1.9 (149 ℃)	—	↑
240AC	143AC	270			8×10^{-8}	2×10^{-3}	3	4 (260 ℃)	—	↑
240AD	143AD	502			6×10^{-9}	3×10^{-4}	3	2 (260 ℃)	—	↑
250AC	143AC	270	PTFE	2	8×10^{-8}	2×10^{-3}	3	4 (260 ℃)	—	MoS_2
280AC	143AC	270			↑	↑	3	4 (260 ℃)	—	Anti-rust agent
283AC	143AC	270			↑	↑	3	4 (260 ℃)	—	Anti-rust agent
283AD	143AD	502			6×10^{-9}	3×10^{-4}	3	2 (260 ℃)	—	Anti-rust agent
LVP	16256	740 (40 ℃)	PTFE	2	1×10^{-13} (20 ℃)	1×10^{-5} (200 ℃)	—	0.2 (121 ℃)	1.94	None
GPL204	GPL104	60 (40 ℃)	PTFE	2	—	—	5	3 (121 ℃)	—	None
GPL224	GPL104	60 (40 ℃)			—	—	5	3 (121 ℃)	—	Anti-rust agent
GPL207	GPL107	450 (40 ℃)			—	—	4	<1 (204 ℃)	—	None
GPL227	GPL107	450 (40 ℃)			—	—	4	<1 (204 ℃)	—	Anti-rust agent

7. Properties of Commercially Available Fluorine Lubricants (Fomblin oil, Klübertemp / Klüberalfa Grease)

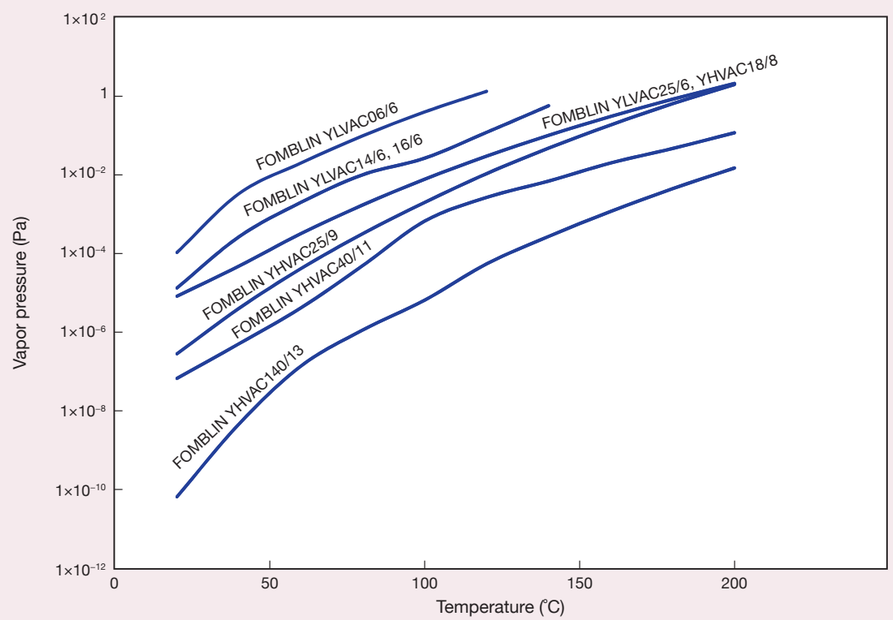
● Fomblin oil (Solvay Specialty Polymers)

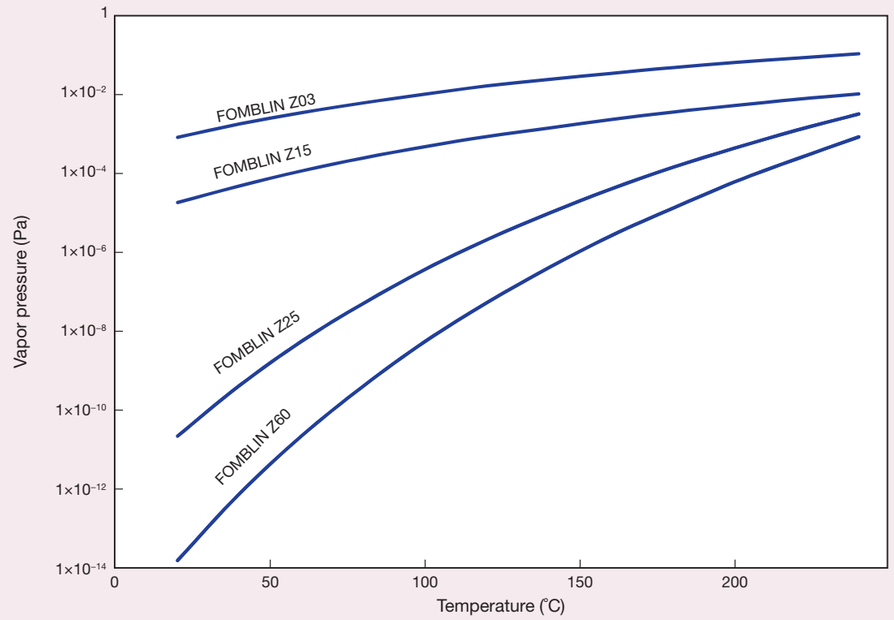
Product		Average molecular weight	Kinematic viscosity mm²/s			Viscosity index	Pour point ℃	Vapor pressure (Knudsen number) Pa		Evaporation wt % (Temperature, 22 hours)	Density g/cm³ (20 ℃)
			20 ℃	40 ℃	100 ℃			20 ℃	100 ℃		
Y Series	Y04	1 500	38	15	3.2	60	–58	—	—	9 (120 ℃)	1.87
	Y06	1 800	60	22	3.9	70	–50	—	—	6 (120 ℃)	1.88
	Y25	3 200	250	80	10	108	–35	—	—	15 (204 ℃)	1.90
	Y45	4 100	470	147	16	117	–30	—	—	1.7 (204 ℃)	1.91
	YR	6 250	1 200	345	33	135	–25	—	—	1.2 (204 ℃)	1.91
YLVAC Series	06/6	—	64	—	—	—	–50	$\leq 1.1 \times 10^{-4}$	$\leq 4.0 \times 10^{-1}$	—	1.88
	14/6	—	148	—	—	—	–45	$\leq 1.3 \times 10^{-5}$	$\leq 2.7 \times 10^{-2}$	—	1.89
	16/6	—	168	—	—	—	–45	$\leq 2.7 \times 10^{-6}$	$\leq 2.7 \times 10^{-2}$	—	1.90
	25/6	—	276	—	—	—	–35	$\leq 8.0 \times 10^{-6}$	$\leq 8.0 \times 10^{-3}$	—	1.90
YHVAC Series	18/8	—	190	—	9	—	–42	$\leq 2.6 \times 10^{-6}$	$\leq 2.6 \times 10^{-2}$	—	1.89
	25/9	—	285	—	12	—	–35	$\leq 2.6 \times 10^{-7}$	$\leq 2.6 \times 10^{-3}$	—	1.90
	40/11	—	474	—	—	—	–32	$\leq 6.6 \times 10^{-8}$	$\leq 6.6 \times 10^{-4}$	—	1.91
	140/13	—	1 508	—	—	—	–23	$\leq 6.5 \times 10^{-11}$	$\leq 6.5 \times 10^{-6}$	—	1.92
Z Series	Z03	4 000	30	18	5.6	317	–90	—	—	6.0 (149 ℃)	1.82
	Z15	8 000	160	92	28	334	–80	—	—	1.2 (204 ℃)	1.84
	Z25	9 500	263	157	49	358	–75	—	—	0.4 (204 ℃)	1.85
	Z60	13 000	600	355	98	360	–63	—	—	0.2 (204 ℃)	1.85

● Klübertemp / Klüberalfa grease (NOK Klüber)

Product		Thickener	Consistency NLGI No.	Oil separation Rate wt % (204 ℃, 30h)	Evaporation wt % (204 ℃, 22h)	Density g/cm³ (20 ℃)	Additive	Working Temperature Range ℃
Klübertemp	GR OT20N	PTFE	2	—	—	1.90	Anti-rust agent (solid)	–50/70
	GR UT18N		2	—	—	1.90	Anti-rust agent (solid)	–30/200
	GR RT15N		2	≤12	≤3	1.90	Anti-rust agent (solid)	–20/250
	GR RT2		2	≤12	≤3	1.90	Anti-rust agent (solid)	–20/250
Klüberalfa	GR YVAC1	PTFE	1	≤14	≤1	1.90	None	–20/250
	GR YVAC2		2	≤12	≤1	1.90	None	–20/250
	GR YVAC3		3	≤10	≤1	1.90	None	–20/250

● Vapor pressure of Fomblin oil





8. Properties of Commercially Available Fluorine Lubricants (Barrierta, NOXLUB, Demnum)

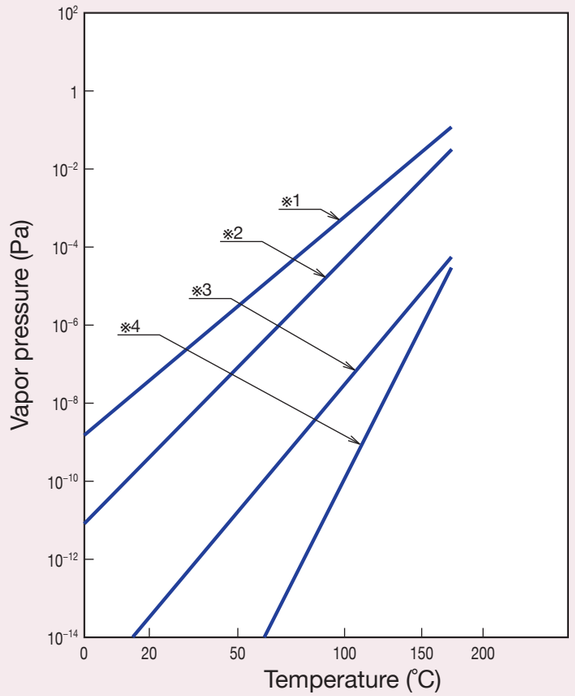
● Barrierta oil (NOK Klüber)

I Series	Average molecular weight	Kinematic viscosity mm²/s		Viscosity index	Pour point ℃	Density g/cm³ (20 ℃)
		20 ℃	40 ℃			
IEL FLUID	3 500	310	98	≥100	≤–45	1.90
IMI FLUID	4 500	670	205	≥120	≤–30	1.90
IS FLUID	7 500	1 400	425	≥120	≤–30	1.91

● Barrierta grease (NOK Klüber)

Product	Base oil	Kinematic viscosity mm²/s (40 ℃)	Thickener	Consistency NLGI No.	Vapor pressure (Knudsen number) (20 ℃)	Oil separation rate wt % (100 ℃, 24h)	Evaporation wt % (99 ℃, 22h)	Density g/cm³ (25 ℃)	Additive
IEL	※1	95	PTFE	2	6×10^{-6}	–	–	1.95	Anti-rust agent
IMI	※2	180		2	7×10^{-7}	–	–	1.95	Anti-rust agent
IS	※3	390		2	2×10^{-8}	–	–	1.95	Anti-rust agent
L55/2 J	–	390	PTFE	2	2×10^{-8}	6.0	0.1	1.95	Anti-rust agent
IEL/V	–	65	PTFE	2	5×10^{-6}	5.8	0.2	1.95	Anti-rust agent
IMI/V	–	180		2	9×10^{-10}	5.4	0.2	1.95	Anti-rust agent
IS/V	–	415		2	5×10^{-14}	5.1	0.1	1.95	None
SUPER IS/V	–	415		2	5×10^{-14}	5.1	0.1	1.95	None

● Vapor pressure of Barrierta oil



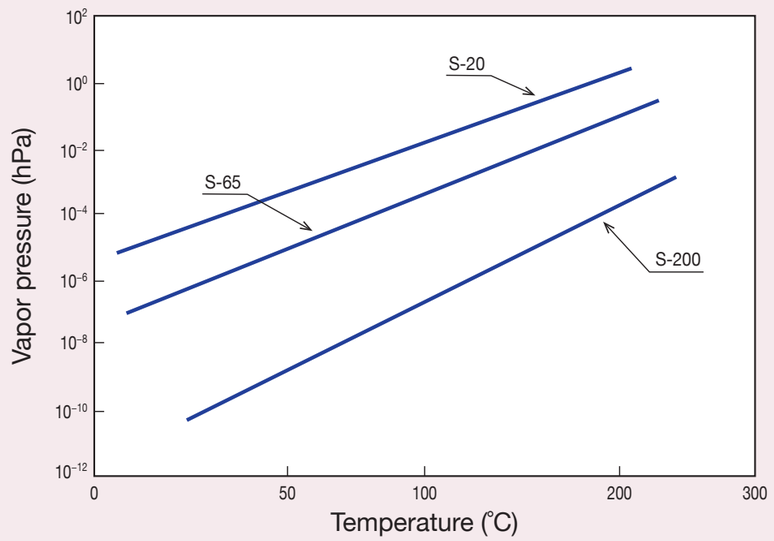
● NOXLUB grease (NOK Klüber)

Product		Base oil	Thickener	Consistency NLGI No.	Vapor pressure (Knudsen number) (20 ℃)	Oil separation rate wt % (100 ℃, 24h)	Evaporation wt % (99 ℃, 22h)	Density g/cm³ (25 ℃)	Additive
KF 0622	–	65	PTFE	2	3×10^{-5}	–	–	1.96	None
KF 2024	–	200		2	3×10^{-9}	–	–	1.95	None
BF 9922	※4	1 200		2	1×10^{-18}	–	–	2	None

● Demnum (Daikin)

Product	Average molecular weight	Kinematic viscosity mm²/s			Viscosity index	Pour point ℃	Density g/cm³ (20 ℃)
		20 ℃	40 ℃	60 ℃			
S-20	2 700	53	25	14	150	–75	1.86
S-65	4 500	150	65	33	180	–65	1.87
S-200	8 400	500	200	95	210	–53	1.89

● Vapor pressure of Demnum



Specification Inquiry for SPACEA™ Series Bearings

SPACEA™

To request a specification inquiry, please fill out the following form and contact your nearest NSK office.

Company name		Name	
Department		Phone	

Bearing designation, dimensions	From NSK		
	From other company		
	Dimensions	Bore diameter × Outside diameter × Width (ϕ × ϕ × mm)	
Application	Type of machine (example: liquid crystal cleaning equipment, coating equipment for semiconductor, etc.) 1. New design 2. Experience with similar equipment 3. Maintenance		
Problems/ Issues	Current bearing	1. Name of manufacturer: ( ), Model: ( ) 2. Unknown	
	Specifications	1. Material	
		2. Lubricant	
	Bearing life	(hours or months)	1. Poor lubrication 2. Particle emissions/outgassing 3. Rusting 4. Contamination with foreign particles 5. Lubricant leakage 6. Fracture 7. Abnormal noise 9. Poor rotation
	Required operating life	( ) hours or months	
	Details on problems/ issues		
Operating environment needs	Degree of vacuum	1. Atmospheric pressure 2. Atmospheric pressure up to vacuum (degree of vacuum = Pa) 3. Vacuum (degree of vacuum = Pa)	
	Corrosion resistance	1. Water environment	1. High-humidity 2. Water-spray 3. Water-immersed 4. De-ionized water 5. Other ( )
		2. Corrosive liquids	Acid ( ) Alkali ( ) Other ( )
		3. Corrosive gases	F-based ( ) Cl-based ( ) Br-based ( ) Other ( )
	Cleanliness	1. Particle emissions (Class:) 2. Outgassing ( ) 3. Grease-free 4. No grease leakage 5. Other ( )	
	Temperature	Bearing temperature (℃) Ambient temperature (℃)	
Operating conditions	Speed	Normal ( ) min^{-1} Max ( ) min^{-1}	
	Bearing load	Radial (N) Axial (N) Other load information ( )	
Comments			

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